

# 15U933 and 24T817 Rebuild Kits

Use 15U933 for 15X303 High Pressure Dispense Valve  
 Use 24T817 for 24T785 and 26A313 High Pressure Valve for  
 Acid Catalyzed Materials

406714D

EN



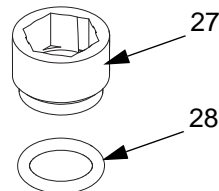
### Important Safety Instructions

Read all warnings and instructions in manuals 312782, 332339, and 332562. Save those instructions.

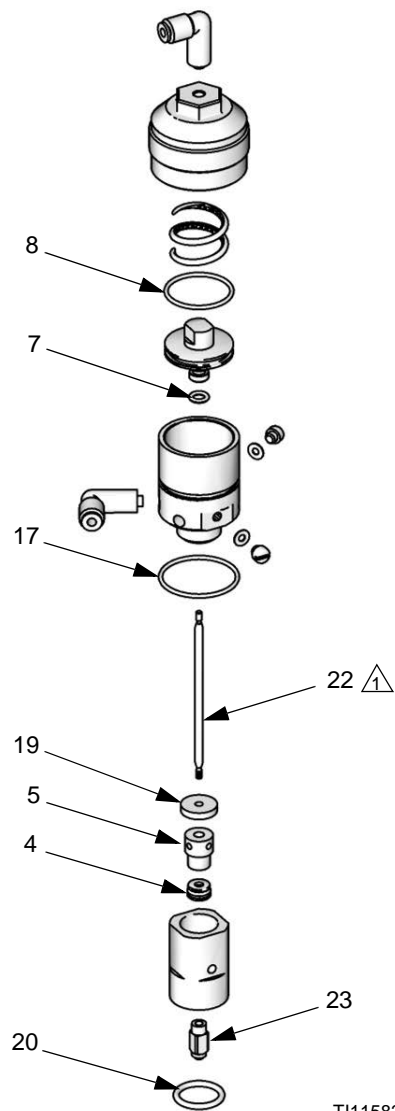
⚠ Apply thread sealant to needle shaft before installing ball assembly (23).

Ref.	Description	Qty.
4	SEAL, u-cup, spring applied; uhmwpe	1
5	BEARING, needle	1
7	O-RING, shaft, piston; buna-N	1
8	O-RING, body, piston; buna-N	1
17	O-RING, body, air; buna-N	1
19	PACKING; uhmwpe	1
20	O-RING; ptfе	1
22	SHAFT, needle	1
23	BALL ASSEMBLY, needle	1

NOTE: 24T817 contains extra parts that are not used in rebuilding the valve. Discard one valve seat retainer (27) and one PTFE o-ring (28), or use those parts when installing the valve in a PD2K application:



TI29428A



TI11582A

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**Phone:** 612-623-6921 **or Toll Free:** 1-800-328-0211 **Fax:** 612-378-3505

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Original instructions. This manual contains English. MM 406714

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