

Overmolded Diaphragm and Fluid Section Repair Kits

Husky® 2200 Diaphragm Pumps

407091E

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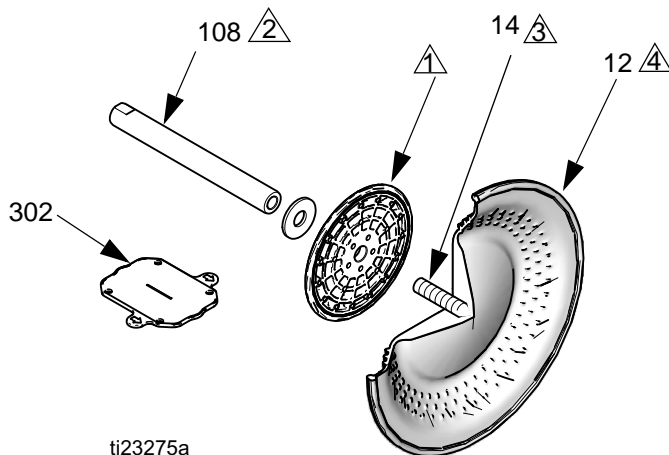


Important Safety Instructions

Read all warnings and instructions in the Husky® 2200 Air-Operated Diaphragm Pump Repair/Parts manual 3A2714. Save all instructions.

Kits 24V241, 24X468, 25A869

Ref.	Description	Qty.	Ref.	Description	Qty.
12	DIAPHRAGM, PTFE, overmolded	2		The following included in 25A869 only	
14	SETSCREW, stainless steel	2	----	BALL (not shown), PTFE	4
108	SHAFT (24X468 only)	1	----	SEAT (not shown), polypropylene	4
302	TOOL, diaphragm install	1	----	O-RING, PTFE (not shown)	8
----	ADHESIVE, anaerobic, medium strength (blue, not shown)	1			
----	SEALANT, anaerobic permanent (red, not shown)	1			



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- ① Rounded side faces diaphragm.
- ② Apply lithium-based grease.
- ③ Apply permanent (red) sealant to diaphragm side threads (if screw was removed or replaced). Apply primer and medium-strength (blue) thread locker to shaft side threads. Screw into shaft hand-tight.
- ④ AIR SIDE markings on diaphragm must face center housing.