## **1-Piece Bolt-Through Diaphragm** and Fluid Section Repair Kits

Husky<sup>®</sup> 15120 Diaphragm Pumps

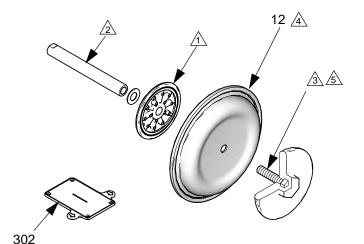


## **Important Safety Instructions**

Read all warnings and instructions in the Husky<sup>®</sup> 15120 Air-Operated Diaphragm Pump Repair/Parts manual 3A2889. Save all instructions.

## Kits 24W218, 25A865, Santoprene<sup>®</sup> Kit 24W219, FKM

Ref.	Description	Qty.
12	DIAPHRAGM, material shown above	2
302	TOOL, diaphragm install	1
	ADHESIVE, anaerobic (not shown)	1
The following included in 25A865 only		
	BALL (not shown)	4
	SEAT (not shown)	4
	O-RING (not shown)	8
	BALL (not shown) SEAT (not shown)	-



 $\triangle$  Rounded side faces diaphragm.

Apply lithium-based grease.

3 Torque to 65-70 ft-lb. (88-95 N•m) at 100 rpm maximum.

AIR SIDE markings on diaphragm must face center housing.

(5) Apply primer and medium-strength adhesive (supplied) to shaft side threads.

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