

# 1-Piece Bolt-Through Diaphragm and Fluid Section Repair Kits

Husky® 15120 Diaphragm Pumps

407112C

EN

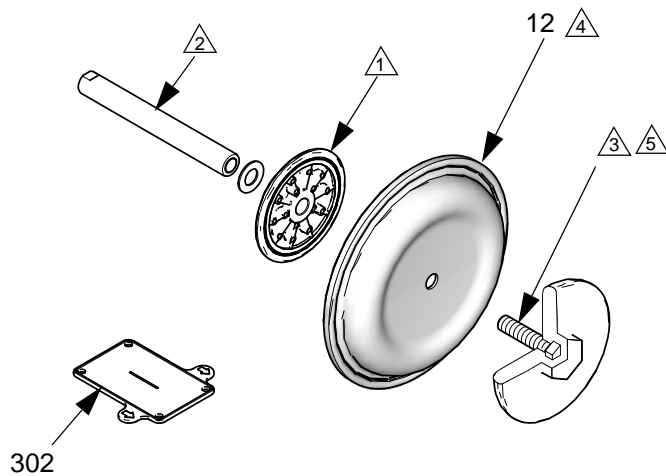


### Important Safety Instructions

Read all warnings and instructions in the Husky® 15120 Air-Operated Diaphragm Pump Repair/Parts manual 3A2889. Save all instructions.

## Kits 24W218, 25A865, Santoprene® Kit 24W219, FKM

Ref.	Description	Qty.
12	DIAPHRAGM, material shown above	2
302	TOOL, diaphragm install	1
----	ADHESIVE, anaerobic (not shown)	1
The following included in 25A865 only		
----	BALL (not shown)	4
----	SEAT (not shown)	4
----	O-RING (not shown)	8



- ① Rounded side faces diaphragm.
- ② Apply lithium-based grease.
- ③ Torque to 65-70 ft-lb. (88-95 N•m) at 100 rpm maximum.
- ④ AIR SIDE markings on diaphragm must face center housing.
- ⑤ Apply primer and medium-strength adhesive (supplied) to shaft side threads.