1-Piece Bolt-Through Diaphragm and Fluid Section Repair Kits

Husky[®] 15120 Diaphragm Pumps

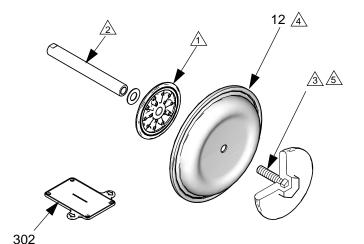


Important Safety Instructions

Read all warnings and instructions in the Husky[®] 15120 Air-Operated Diaphragm Pump Repair/Parts manual 3A2889. Save all instructions.

Kits 24W218, 25A865, Santoprene[®] Kit 24W219, FKM

Ref.	Description	Qty.
12	DIAPHRAGM, material shown above	2
302	TOOL, diaphragm install	1
	ADHESIVE, anaerobic (not shown)	1
The following included in 25A865 only		
	BALL (not shown)	4
	SEAT (not shown)	4
	O-RING (not shown)	8
	BALL (not shown) SEAT (not shown)	-



 \triangle Rounded side faces diaphragm.

Apply lithium-based grease.

3 Torque to 65-70 ft-lb. (88-95 N•m) at 100 rpm maximum.

AIR SIDE markings on diaphragm must face center housing.

(5) Apply primer and medium-strength adhesive (supplied) to shaft side threads.

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