

2-Piece Bolt-Through Diaphragm and Fluid Section Repair Kits

407114C

Husky® 15120 Diaphragm Pumps

EN

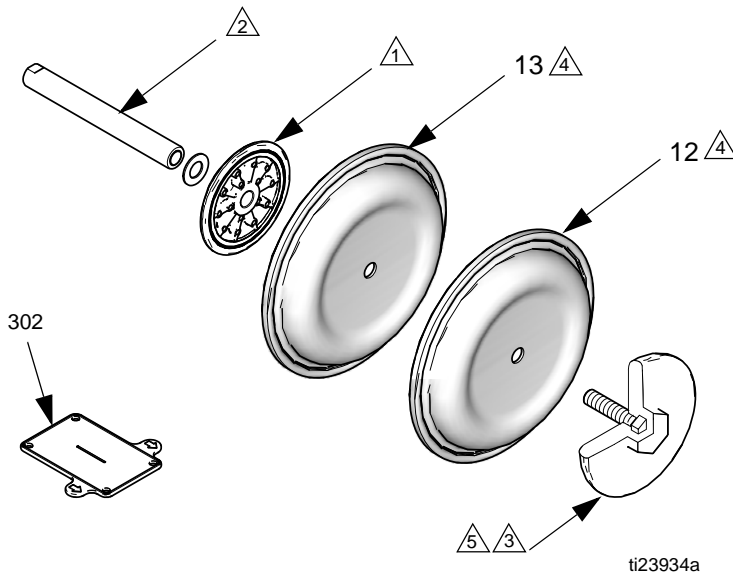


Important Safety Instructions

Read all warnings and instructions in the Husky® 15120 Air-Operated Diaphragm Pump Repair/Parts manual 3A2889. Save all instructions.

Kits 24W220, 25A864

Ref.	Description	Qty.
12	DIAPHRAGM, PTFE	2
13	DIAPHRAGM, backup, Santoprene	2
302	TOOL, diaphragm install	1
----	ADHESIVE, anaerobic (not shown)	1
The following included in 25A864 only		
----	BALL (not shown), PTFE	4
----	SEAT (not shown), polypropylene	4
----	O-RING (not shown), PTFE	8



- 1 Rounded side faces diaphragm.
- 2 Apply lithium-based grease.
- 3 Torque to 65-70 ft-lb (88-95 N•m) at 100 rpm maximum.
- 4 AIR SIDE markings on diaphragm must face center housing.
- 5 Apply primer and medium-strength adhesive (supplied) to shaft side threads.

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