

MANUAL

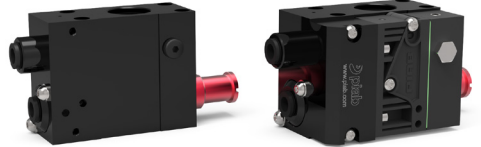
piSECURE

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Art. No. 0201349
Piab AB, 2013-11



 piab

(GB) Safety
(DK) Advarselsymboler
(DE) Warnsymbole
(ES) Señales de advertencia
(FR) Sécurité
(IT) Segnali di avvertenza

(NL) Waarschuwingssymbolen
(NO) Sikkerhet
(PT) Sinais Avisadores
(SV) Säkerhet
(FI) Varoitusmerkit
(日) 安全性に関して

(GB) Warranty
(DK) Garanti
(DE) Garantie
(ES) Garantía
(FR) Garantie
(IT) Garanzia

(NL) Garantie
(NO) Garanti
(PT) Garantia
(SE) Garanti
(FI) Takuu
(日) 保証に関して



- Vacuum force
- Vakuumkraft
- Vakuumkraft
- Fuerza de vacío
- Force d'aspiration
- Potenza di aspirazione
- Vakuumkraft
- Vakuumkraft
- Vácuo ligado
- Vakuumkraft
- Voimakas imu
- 真空力



- Exhaust
- Udblæs
- Abluft
- Aire procedente
- Evacuation de l'air
- Aria di scarico
- Uitlaatlucht
- Eksos
- Salida de ar
- Utblås
- Poistoilma
- 排気



- Unrestricted exhaust
- Forbudt blokere udblæsningen
- Abluft nicht blockieren
- Prohibido bloquear la salida del aire
- Interdit de bloquer l'évacuation de l'air
- Lo scarico della pompa non deve
- essere ostruito
- Pomputilaa vriijhouden
- Forbudt å blokkere eksos
- O escape da bomba deve ser livre
- Förbudet blockera utblåset
- Utöspuhalluksen esto kielletty
- 排気口を塞がないで下さい。

(GB) The Piab Vacuum Pump has a 5 year warranty against manufacturing defects. The warranty is valid for the vacuum pump only and covers no other costs.

(DK) Piab vakuumpumper har 5 års garanti mod fabrikkationsfejl. Garantien gælder kun vakuumpumperne, men ikke andre omkostninger eller fragtomkostninger.

(DE) Bei Herstellungsfehlern an der Piab Vakuumpumpe geben wir 5 Jahre Garantie. Verschleißteile wie z.B. Filter sind ausgeschlossen.

(ES) La bomba de vacío Piab tiene una garantía de 5 años contra defectos de fabricación. La garantía es válida para la bomba de vacío solamente sin cubrir gastos extras.

(FR) La pompe à vide Piab est garantie 5 ans contre les défauts de fabrication. La garantie est valable uniquement pour la pompe, et ne couvre pas d'autres frais, par exemple les frais d'expédition.

(IT) La pompa a vuoto Piab ha 5 anni di garanzia contro i difetti di fabbricazione. La garanzia è valida solo per la pompa a vuoto e non copre altri costi.

(NL) Piab vacuümpompen hebben een garantietermijn tegen fabricagefouten van 5 jaar. De garantie geldt alleen voor de pomp en dekt geen andere kosten.

(NO) Piab Vakuumpumper har 5 års garanti mot fabrikkasjonsfeil. Garantien gjelder kun vakuumpumper og dekker ikke andre kostnader eller fraktkostnader.

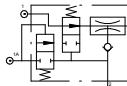
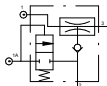
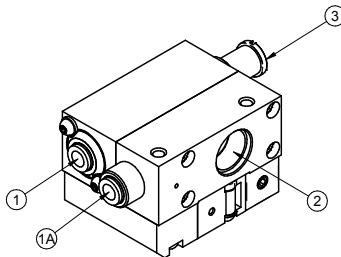
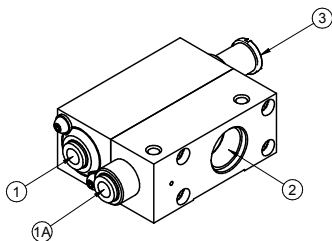
(PT) As bombas de vacío Piab têm 5 anos de garantia contra defeitos de fabrico. A garantia é válida somente para as bombas de vacío não cobrindo outros custos.

(SE) Piab Vakuumpump har 5 års garanti mot fabrikkationsfel. Garantien omfattar enbart vakuumpumpen och täcker ej andra kostnader eller fraktkostnader.

(FI) Piab-tyhjiöpumpulla on 5-vuoden takuu koskien valmistusvirheitä. Takuu koskee ainoastaan tyhjiöpumppua, eikä peitä muita kustannuksia taikka lähetyskuluja.

(日) ピアブのポンプには製造上の欠陥に限り五年間の保証があります。保証はポンプのみ有効です。

1. INSTALLATION / CONNECTIONS



Blow off	Compressed air	Vacuum	Exhaust
1A	1	2	3

Two stage (-2)

RECOMMENDED HOSE DIMENSIONS IN MM [IN] (INTERNAL DIAMETER)

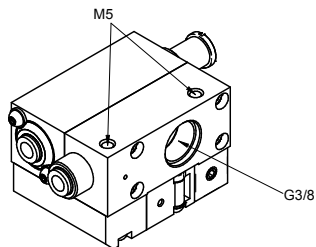
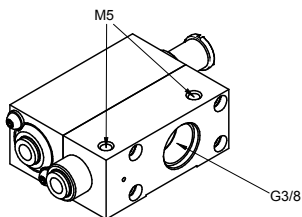
Connections	COAX® Cartridge Xi10-2
1 Compressed air	> 4 [0.16]
2 Vacuum	> 8 [0.31]
3 Exhaust	> 10 [0.39]

*Applies to hoses up to 2m (6.6 feet) long.

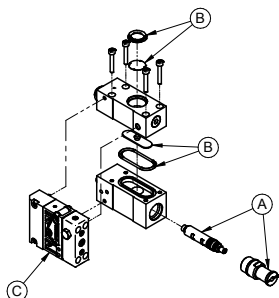
FEED PRESSURE, VACUUM LEVEL AND EXHAUST PRESSURE

COAX® Cartridge	Feed pressure MPa [psi]	Max. vacuum -kPa [inHg]	Max. exhaust pressure MPa[psi]
Xi10-2	0.50 [72.5]	94 [27.8]	0.09 [13.1]

2. MOUNTING



3. SPARE PARTS AND ACCESSORIES



Two stage (-2)



Description	Art. No.
A COAX® cartridge MINI Xi10-2 C	0120294
B Spare part kit piSECURE	0201350
C Vacustat LH 65 -kPa	0121521
D Spare part kit Mini COAX®	0109532