



# High Performance Pneumatic Valves

## Viking Xtreme Series

G1/8- G1/2 body ported

Catalogue PDE2569TCUK - September 2015

aerospace  
climate control  
electromechanical  
filtration  
fluid & gas handling  
hydraulics  
**pneumatics**  
process control  
sealing & shielding

 **pneumatyka**  
Automatyka

 **Parker**

ENGINEERING YOUR SUCCESS.

# Extreme Environments

## Demand The Viking Xtreme



The Viking Xtreme valve range is robust, versatile and combines high performance with compact installation dimensions. Large flow capacity, short change-over times and low change-over pressure are important characteristics of this valve range.

The 1/8 & 1/4 sizes are designed to operate with pressures up to 16 bar and the 3/8 & 1/2 sizes up to 12 bar, in ambient temperatures -40°C to + 60°C when fitted with suitable solenoid operators.

### Viking Xtreme range

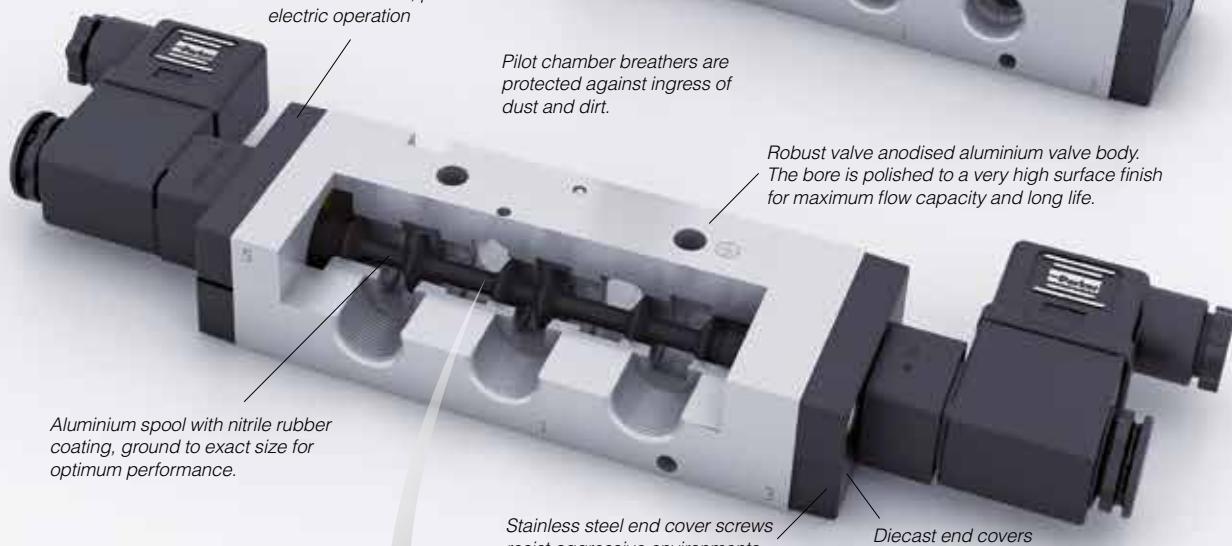
**P2LAX, dimension G1/8**

**P2LBX, dimension G1/4**

**P2LCX, dimension G3/8**

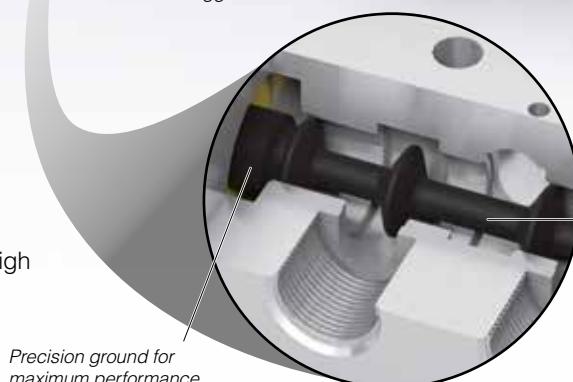
**P2LDX, dimension G1/2**

Wide range of 3/2, 5/2 and 5/3 valves for manual, pneumatic or electric operation



#### Over-moulded single piece aluminium spool

- Reduced product complexity
- Increased flow
- Wide operating temperature range.
- Stable seal performance even with high flow/pressure drop across spool.



# Whatever the environment, Push it to the Xtreme



## Compact installation dimensions - flexible installation

Compact dimensions direct body porting and integral mounting holes are all features of the Viking Xtreme range. In addition to single valve installation, the Viking valve may be installed on manifolds so that the valves have a common supply and manifolded exhausts.

## Mobile applications

The Viking Xtreme valves have a robust body which is machined out of solid aluminium bar and then anodised. Valves have passed aggressive salt spray, and demanding vibration tests and will operate in ambient temperatures of  $-40^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$ . Solenoids are available having wide voltage tolerance for mobile applications.

## Maintenance

The Viking Xtreme valve range has been developed from the very successful VGD15 and P2L-A product ranges which have a history of reliable and long service life in demanding and difficult applications. Spares kits are available for the valve and solenoid operators.

## Manually operated versions

The range has now been extended to include lever operated versions. The rugged lever actuator has been specifically designed for gloved hands to suit mobile applications in the most arduous of environments.

Available in 3/2, 5/2 and 5/3 functions with either spring return or detented lever and with a choice of mid position function in the 5/3 versions. The lever actuated versions are available across the entire range of port sizes G1/8, G1/4, G3/8 and G1/2.

## High reliability

Valves easily comply with the requirements for the component reliability in accordance with EU Machinery Directive standards EN292-2 and EN983. The valves have passed shocks & vibrations test IEC6173: 1999 cat 1 class B

The Viking Xtreme valves have few moving parts combined with short spool movement, these features combine to give valves having high reliability and long service life. The valves are designed for use with or without supplementary lubrication.

## Rust and corrosion resistant designs.

Viking valves are made entirely of anodized aluminium, for good corrosion resistance. The smooth design, with no dirt-collecting pockets, makes the valve suitable for most environments, including applications with stringent hygiene requirements. The valve has stainless steel fixing screws for the end covers, to withstand aggressive environments.

## Insensitive to dirty air

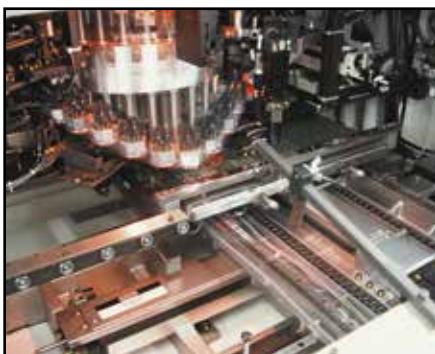
Thanks to large flow passage areas and the large flow diameter of 1.0 in the pilot valves, the P2LA and P2LB can be used in normal industrial or mobile environments without any problems of blocking. However the service life of the valve depends on the cleanliness of the air. Please refer to ISO 8573. Valves having ATEX approval ATEX approved options are available for use in explosive atmospheres. Consult our Technical Sales Department for further information.

## Complete range

Manual, pneumatic, electric, 3/2, 5/2 & 5/3; the viking Xtreme valve range is suitable for a multiple application. For mobile or industrial applications, all functions are available from G1/8 to G1/2 using the same design and technology



Road



Industrial



Oil &amp; Gas



### Flexible multiple installation

There is a system of multiple installation plates, intermediate blocks and several variants of connectors for the P2LA. Several variants of connectors are available, which permit connection from above, beneath, straight from the side or in the middle of a valve block. Using the type L manifold, valve blocks may be constructed for supplying several different pressures.

### Manifold bar installation

A manifold bar, with common ducts for ports 1, 3 and 5 gives simple, time saving and easily serviced installation. Manifold bars are available in several different sizes, with space for between 2 and 14 valves. They are designed for simple handling and are entirely serviced from the front.

### Pressure bar installation

A pressure bar for common primary air supply gives a simple, robust, time saving and easily serviced installation. When pressure bars are used, restrictor-silencers can be installed in the exhaust ports of each valve, for individual adjustment of cylinder/air motor speed. Pressure bars are available in a number of different sizes, with space ranging from 2 to 10 valves.



Rail



Agri-Food



Forestry

## Working medium, air quality

Working medium: Dry, filtered compressed air to ISO 8573-1 class 3.4.3.

### Recommended air quality for valves

For best possible service life and trouble free operation, ISO 8573-1 quality class 3.4.3 should be used. This means 5µm filter (standard filter) dew point +3°C for indoor operation (a lower dew point should be selected for outdoor operation) and oil concentration 1.0 mg oil/m<sup>3</sup>, which is what a standard compressor with a standard filter gives.

### ISO 8573-1 quality classes

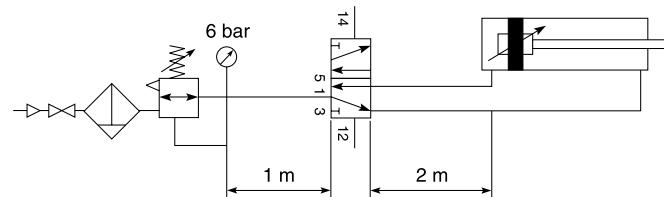
Quality class	pollution particle size (µm)	max. concentration (mg/m <sup>3</sup> )	Water max. press. dew point (°C)	Oil max. concentration (mg/m <sup>3</sup> )
1	0,1	0,1	-70	0,01
2	1	1	-40	0,1
3	5	5	-20	1,0
4	15	8	+3	5,0
5	40	10	+7	25
6	-	-	+10	-

### Typical cylinders speeds which can be achieved with Viking valves and different tube sizes.

In the chart below you can find the suitable valves, tubes etc. for each cylinder size. If you have a tube length over 2 m, choose one tube size larger than in the chart.

Following data is valid:

Supply pressure : min 7,0 bar  
 Regulator pressure setting : 6,0 bar  
 Pipe length between air treatment unit and valve : max 1 m  
 Pipe length between valve and cylinder : max 2 m



Cylinder bore	<20	20-32	40-50	63	80	100	125	160	200
Cylinder port	M5	G1/8	G1/4	G3/8	G3/8	G1/2	G1/2	G3/4	G3/4
Tubing Ext/Int	4/2.7	6/4	8/6	10/8	10/8	12/9	14/11	18/15	20/18
			6/4	8/6	12/9	14/11			
P2LAX	G1/8	G1/8	G1/8	G1/8	G1/8				
P2LBX	G1/4	G1/4	G1/4	G1/4	G1/4	G1/4			
P2LCX			G3/8	G3/8	G3/8	G3/8	G3/8		
P2LDX				G1/2	G1/2	G1/2	G1/2	G1/2	G1/2

Cylinder speed < 0,5 m/s

Cylinder speed < 1 m/s

Oversized

Cylinder speed > 1 m/s

**pneumatyka**  
Automatyka

## Material specification

### P2LAX

#### Valve

Valve body	Anodised aluminium
End covers	Anodised aluminium
Lever housing	Acetal plastic
Spool	Aluminium + nitrile rubber
Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber
End cover screws	Stainless steel
Springs	Dacromet® - processed steel, Stainless steel
Lever	Reinforced polyamid plastic
Panel mounting nut	Polycarbonate plastic
Gaiter	Chloroprene rubber
Mounting screws for solenoid	Stainless steel

#### Accessories

Manifold bar	Anodised aluminium
Pressure bar	Anodised aluminium
Multiple manifolds	Anodised aluminium
End and intermediate blocks	Anodised aluminium

### P2LBX

#### Valve

Valve body	Anodised aluminium
End covers	Anodised aluminium
Lever housing	Anodised aluminium
Spool	Aluminium + nitrile rubber
Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber
End cover screws	Stainless steel
Springs	Dacromet® - processed steel, Stainless steel
Lever	Steel Zinc Plated
Gaiter	Chloroprene rubber
Mounting screws for solenoid	Stainless steel
Panel Washer	Nitrile
Twist Bush	Acetal
Helix Bush	Brass
Pin	Plated Steel
Twist Housing	Anodised Aluminium
Twist Knob	Polyamide 6
Panel mounting ring	Acetal
Lever Housings	Anodised Aluminium
Lever selector	Zinc Diecast

#### Accessories

Manifold bar	Anodised aluminium
Pressure bar	Anodised aluminium

### P2LCX

#### Valve

Valve body	Anodised aluminium
End covers	Anodised aluminium
Spool	Aluminium + nitrile rubber
Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber
End cover screws	Stainless steel
Springs	Dacromet® - processed steel, Stainless steel
Lever	Steel Zinc Plated
Gaiter	Chloroprene rubber
Mounting screws for solenoid	Stainless steel

### P2LDX

#### Valve

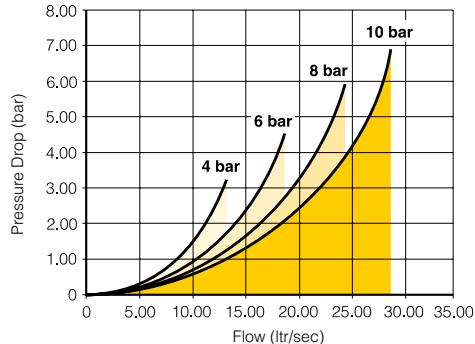
Valve body	Anodised aluminium
End covers	Anodised aluminium
Spool	Aluminium + nitrile rubber
Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber
End cover screws	Stainless steel
Springs	Dacromet® - processed steel, Stainless steel
Lever	Steel Zinc Plated
Gaiter	Chloroprene rubber
Mounting screws for solenoid	Stainless steel

**Flow characteristics**

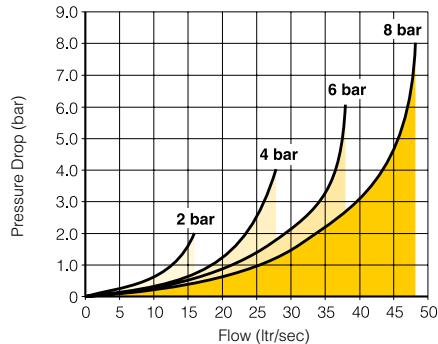
Flow capacities in accordance with ISO6358

All pressures = effective pressure

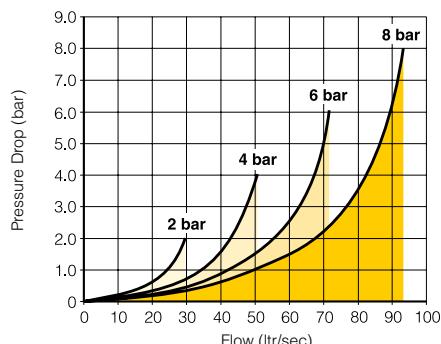
The curves in the diagram below are typical only

**Technical Data P2LAX**

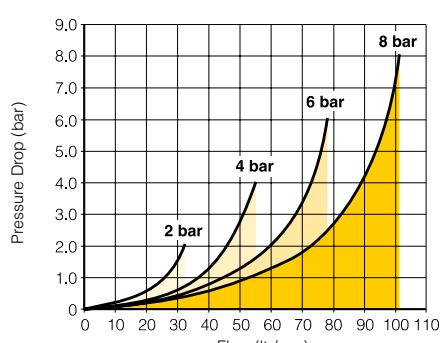
Port size	G1/8
Max operating pressure.	16 bar
Working temperature.	-40°C to + 60°C
Air pilot lever solenoid.	-10°C to + 50°C
Air pilot solenoid.	-40°C to + 60°C
Standard and food version.	-40°C to + 60°C
Mobile version.	c = 3,0 NI/s x bar
Flow (acc. to ISO 6358)	b = 0,2
	Qn = 11,0 l/s
	Qmax = 19,0 l/s
	Cv = 0,65

**Technical Data P2LBX**

Port size	G1/4
Max operating pressure.	16 bar
Working temperature.	-40°C to + 60°C
Air pilot lever solenoid.	-10°C to + 50°C
Air pilot solenoid.	-40°C to + 60°C
Standard and food version.	-40°C to + 60°C
Mobile version.	c = 5,4 NI/s x bar
Flow (acc. to ISO 6358)	b = 0,2
	Qn = 21,5 l/s
	Qmax = 38,0 l/s
	Cv = 1,33

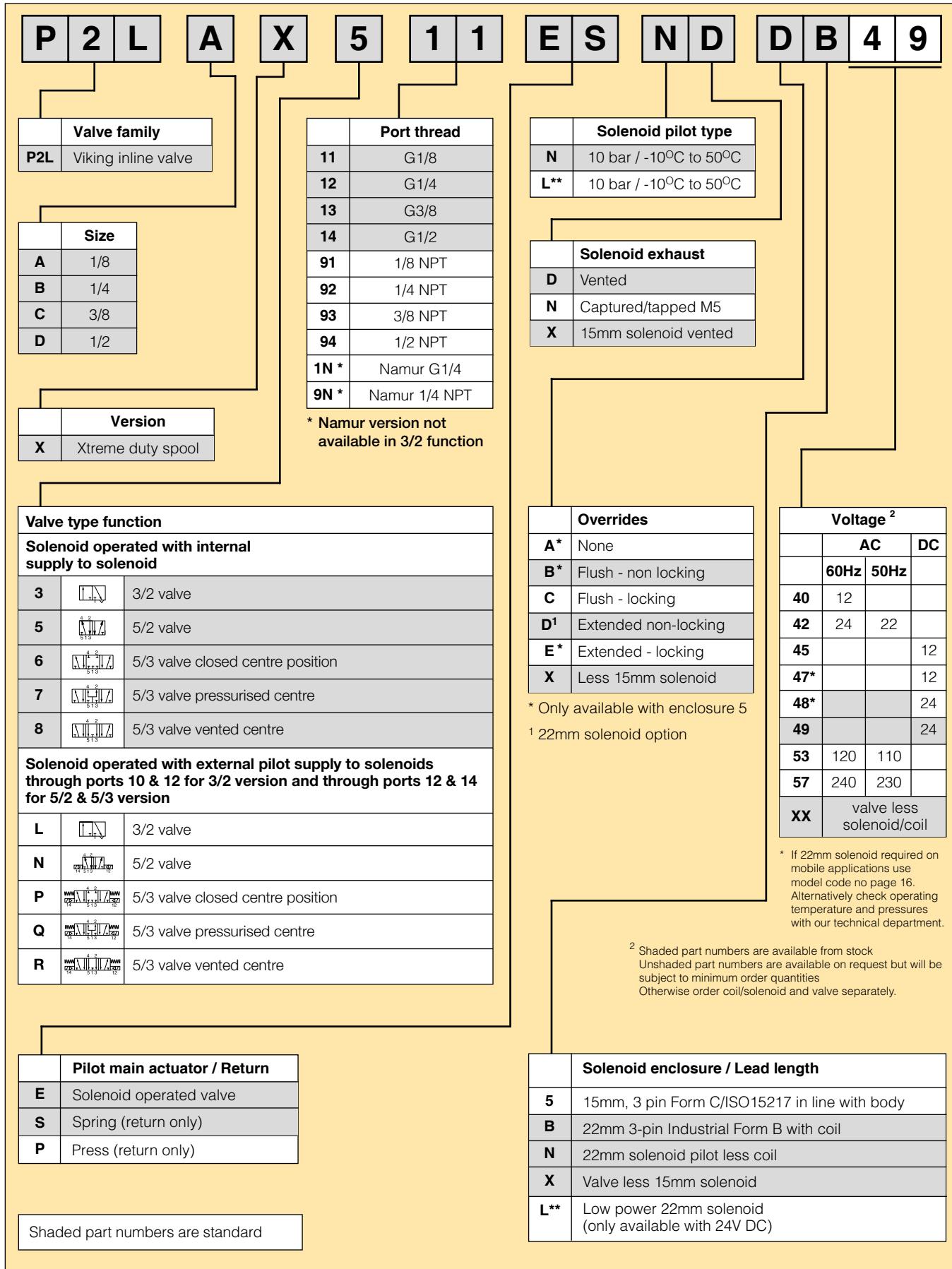
**Technical Data P2LCX**

Port size	G3/8
Max operating pressure.	12 bar
Working temperature.	-40°C to + 60°C
Air pilot lever solenoid.	-10°C to + 50°C
Air pilot solenoid.	-40°C to + 60°C
Standard and food version.	-40°C to + 60°C
Mobile version.	c = 10,3 NI/s x bar
Flow (acc. to ISO 6358)	b = 0,22
	Qn = 41,0 l/s
	Qmax = 72,0 l/s
	Cv = 2,5

**Technical Data P2LDX**

Port size	G1/2
Max operating pressure.	12 bar
Working temperature.	-40°C to + 60°C
Air pilot lever solenoid.	-10°C to + 50°C
Air pilot solenoid.	-40°C to + 60°C
Standard and food version.	-40°C to + 60°C
Mobile version.	c = 11,3 NI/s x bar
Flow (acc. to ISO 6358)	b = 0,3
	Qn = 44,3 l/s
	Qmax = 78 l/s
	Cv = 2,71

## Order chart - Viking Xtreme Normal Operating Pressure / Temperature



**Solenoid operated directional control valves fitted with 15mm solenoid(s) 24V DC**

Solenoid plug/connector to ordered separately.

Internal supply to solenoid valve(s) via port 1. Max operating pressure 10 bar, temp range -10°C to +50°C

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>3/2 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,42	P2LAX311EENXB549
	G1/4			1,5	10/12	0,42	P2LBX312EENXB549
	G3/8			1,5	17/17	0,53	P2LCX313EENXB549
	G1/2			1,5	17/17	0,53	P2LDX314EENXB549
	G1/8	Electric signal	Spring	3,2	18/40	0,38	P2LAX311ESNXB549
	G1/4			3,5	18/45	0,38	P2LBX312ESNXB549
	G3/8			3,5	25/75	0,50	P2LCX313ESNXB549
	G1/2			3,5	25/75	0,50	P2LDX314ESNXB549
<b>5/2 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,27	P2LAX511EENXB549
	G1/4			1,5	12/12	0,42	P2LBX512EENXB549
	G3/8			1,5	17/17	0,53	P2LCX513EENXB549
	G1/2			1,5	17/17	0,53	P2LDX514EENXB549
	G1/8	Electric signal	Spring	3,2	15/35	0,22	P2LAX511ESNXB549
	G1/4			3,5	18/45	0,38	P2LBX512ESNXB549
	G3/8			3,5	25/75	0,50	P2LCX513ESNXB549
	G1/2			3,5	25/75	0,50	P2LDX514ESNXB549
<b>5/3 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX611EENXB549
	G1/4	Closed centre position	Self centring	3,5	22/55	0,44	P2LBX612EENXB549
	G3/8			3,5	30/90	0,55	P2LCX613EENXB549
	G1/2			3,5	30/95	0,55	P2LDX614EENXB549
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX811EENXB549
	G1/4	Vented centre position	Self centring	3,5	22/55	0,44	P2LBX812EENXB549
	G3/8			3,5	30/90	0,55	P2LCX813EENXB549
	G1/2			3,5	30/95	0,55	P2LDX814EENXB549
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX711EENXB549
	G1/4	Pressurised centre position	Self centring	3,5	22/55	0,44	P2LBX712EENXB549
	G3/8			3,5	30/90	0,55	P2LCX713EENXB549
	G1/2			3,5	30/95	0,55	P2LDX714EENXB549

**Solenoid operated directional control valves fitted with adapter to accept 15mm solenoid(s)**

Solenoid operator(s) and connector/plug(s) should be ordered separately.

Internal supply to solenoid valve(s) via port 1. Max operating pressure 10 bar, temp range -10°C to +50°C

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>3/2 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,38	P2LAX311EENXXX
	G1/4			1,5	10/12	0,38	P2LBX312EENXXX
	G3/8			1,5	17/17	0,45	P2LCX313EENXXX
	G1/2			1,5	17/17	0,45	P2LDX314EENXXX
	G1/8	Electric signal	Spring	3,2	18/40	0,38	P2LAX311ESNXXX
	G1/4			3,5	18/45	0,38	P2LBX312ESNXXX
	G3/8			3,5	25/75	0,42	P2LCX313ESNXXX
	G1/2			3,5	25/75	0,42	P2LDX314ESNXXX
<b>5/2 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,27	P2LAX511EENXXX
	G1/4			1,5	12/12	0,42	P2LBX512EENXXX
	G3/8			1,5	17/17	0,45	P2LCX513EENXXX
	G1/2			1,5	17/17	0,45	P2LDX514EENXXX
	G1/8	Electric signal	Spring	3,2	15/35	0,22	P2LAX511ESNXXX
	G1/4			3,5	18/45	0,38	P2LBX512ESNXXX
	G3/8			3,5	25/75	0,42	P2LCX513ESNXXX
	G1/2			3,5	25/75	0,42	P2LDX514ESNXXX
<b>5/3 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX611EENXXX
	G1/4	Closed centre position	Self centring	3,5	22/55	0,44	P2LBX612EENXXX
	G3/8			3,5	30/90	0,55	P2LCX613EENXXX
	G1/2			3,5	30/95	0,55	P2LDX614EENXXX
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX811EENXXX
	G1/4	Vented centre position	Self centring	3,5	22/55	0,44	P2LBX812EENXXX
	G3/8			3,5	30/90	0,55	P2LCX813EENXXX
	G1/2			3,5	30/95	0,55	P2LDX814EENXXX
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX711EENXXX
	G1/4	Pressurised centre position	Self centring	3,5	22/55	0,44	P2LBX712EENXXX
	G3/8			3,5	30/90	0,55	P2LCX713EENXXX
	G1/2			3,5	30/95	0,55	P2LDX714EENXXX

**Solenoid operated directional control valves fitted with adapter to accept 15mm solenoid(s)**

Solenoid operator(s) and connector/plug(s) should be ordered separately.

External supply to solenoid valve(s) via ports 10 &amp; 12 for 3/2 version and via port 12 &amp; 14 for 5/2 and 5/3 version.

Max operating pressure 10 bar, temp range -10°C to +50°C

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>3/2 valves, external air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,34	P2LAXL11EENXXX
	G1/4			1,5	10/12	0,34	P2LBXL12EENXXX
	G3/8			1,5	17/17	0,45	P2LCXL13EENXXX
	G1/2			1,5	17/17	0,45	P2LDXL14EENXXX
	G1/8	Electric signal	Spring	3,2	18/40	0,34	P2LAXL11ESNXXX
	G1/4			3,5	18/45	0,34	P2LBXL12ESNXXX
	G3/8			3,5	25/75	0,42	P2LCXL13ESNXXX
	G1/2			3,5	25/75	0,42	P2LDXL14ESNXXX
<b>5/2 valves, external air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,19	P2LAXN11EENXXX
	G1/4			1,5	12/12	0,34	P2LBXN12EENXXX
	G3/8			1,5	17/17	0,45	P2LCXN13EENXXX
	G1/2			1,5	17/17	0,45	P2LDXN14EENXXX
	G1/8	Electric signal	Spring	3,2	15/35	0,18	P2LAXN11ESNXXX
	G1/4			3,5	18/45	0,34	P2LBXN12ESNXXX
	G3/8			3,5	25/75	0,42	P2LCXN13ESNXXX
	G1/2			3,5	25/75	0,42	P2LDXN14ESNXXX
<b>5/3 valves, external air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	18/40	0,20	P2LAXP11EENXXX
	G1/4	Closed centre position	Self centring	3,5	22/55	0,36	P2LBXP12EENXXX
	G3/8			3,5	30/90	0,55	P2LCXP13EENXXX
	G1/2			3,5	30/95	0,55	P2LDXP14EENXXX
	G1/8	Electric signal	Electric signal	3,5	18/40	0,20	P2LAXR11EENXXX
	G1/4	Vented centre position	Self centring	3,5	22/55	0,36	P2LBXR12EENXXX
	G3/8			3,5	30/90	0,55	P2LCXR13EENXXX
	G1/2			3,5	30/95	0,55	P2LDXR14EENXXX
	G1/8	Electric signal	Electric signal	3,5	18/40	0,20	P2LAXQ11EENXXX
	G1/4	Pressurised centre position	Self centring	3,5	22/55	0,36	P2LBXQ12EENXXX
	G3/8			3,5	30/90	0,55	P2LCXQ13EENXXX
	G1/2			3,5	30/95	0,55	P2LDXQ14EENXXX

**Solenoid operated directional control valves fitted with 22mm solenoid(s) 24V DC**

Solenoid plug/connector to be ordered separately.

Internal supply to solenoid valve(s) via port 1. Max operating pressure 10 bar, Temperature range -10°C to +50°C

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>3/2 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,42	P2LAX311EENDB49
	G1/4			1,5	10/12	0,42	P2LBX312EENDB49
	G3/8			1,5	17/17	0,81	P2LCX313EENDB49
	G1/2			1,5	17/17	0,81	P2LDX314EENDB49
	G1/8	Electric signal	Spring	3,2	18/40	0,38	P2LAX311ESNDB49
	G1/4			3,5	18/45	0,38	P2LBX312ESNDB49
	G3/8			3,5	25/75	0,76	P2LCX313ESNDB49
	G1/2			3,5	25/75	0,76	P2LDX314ESNDB49
<b>5/2 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,27	P2LAX511EENDB49
	G1/4			1,5	12/12	0,42	P2LBX512EENDB49
	G3/8			1,5	17/17	0,81	P2LCX513EENDB49
	G1/2			1,5	17/17	0,81	P2LDX514EENDB49
	G1/8	Electric signal	Spring	3,2	15/35	0,22	P2LAX511ESNDB49
	G1/4			3,5	18/45	0,38	P2LBX512ESNDB49
	G3/8			3,5	27/75	0,76	P2LCX513ESNDB49
	G1/2			3,5	25/75	0,76	P2LDX514ESNDB49
<b>5/3 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX611EENDB49
	G1/4	Closed centre position	Self centring	3,5	22/55	0,44	P2LBX612EENDB49
	G3/8			3,5	30/90	1,11	P2LCX613EENDB49
	G1/2			3,5	30/90	1,11	P2LDX614EENDB49
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX811EENDB49
	G1/4	Vented centre position	Self centring	3,5	22/45	0,44	P2LBX812EENDB49
	G3/8			3,5	30/90	1,11	P2LCX813EENDB49
	G1/2			3,5	30/90	1,11	P2LDX814EENDB49
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX711EENDB49
	G1/4	Pressurised centre position	Self centring	3,5	22/45	0,44	P2LBX712EENDB49
	G3/8			3,5	30/90	1,11	P2LCX713EENDB49
	G1/2			3,5	30/90	1,11	P2LDX714EENDB49

**Solenoid operated directional control valves  
(supplied with 22mm solenoid operator less coil)**

Solenoid plug/connector to be ordered separately.

Internal supply to solenoid valve(s) via port 1.

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>3/2 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,31	P2LAX311EENDDN
	G1/4			1,5	10/12	0,31	P2LBX312EENDDN
	G3/8			1,5	17/17	0,41	P2LCX313EENDDN
	G1/2			1,5	17/17	0,41	P2LDX314EENDDN
	G1/8	Electric signal	Spring	3,2	18/40	0,31	P2LAX311ESNDDN
	G1/4			3,5	18/45	0,31	P2LBX312ESNDDN
	G3/8			3,5	25/75	0,40	P2LCX313ESNDDN
	G1/2			3,5	25/75	0,40	P2LDX314ESNDDN
<b>5/2 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	9/9	0,16	P2LAX511EENDDN
	G1/4			1,5	10/10	0,31	P2LBX512EENDDN
	G3/8			1,5	13/13	0,41	P2LCX513EENDDN
	G1/2			1,5	13/13	0,41	P2LDX514EENDDN
	G1/8	Electric signal	Spring	3,2	12/38	0,16	P2LAX511ESNDDN
	G1/4			3,5	14/42	0,31	P2LBX512ESNDDN
	G3/8			3,5	16/60	0,40	P2LCX513ESNDDN
	G1/2			3,5	16/60	0,40	P2LDX514ESNDDN
<b>5/3 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	15/40	0,17	P2LAX611EENDDN
	G1/4	Closed centre position	Self centring	3,5	18/50	0,33	P2LBX612EENDDN
	G3/8			3,5	20/65	1,00	P2LCX613EENDDN
	G1/2			3,5	20/70	1,00	P2LDX614EENDDN
	G1/8	Electric signal	Electric signal	3,5	15/40	0,17	P2LAX811EENDDN
	G1/4	Vented centre position	Self centring	3,5	18/50	0,33	P2LBX812EENDDN
	G3/8			3,5	20/65	1,00	P2LCX813EENDDN
	G1/2			3,5	20/70	1,00	P2LDX814EENDDN
	G1/8	Electric signal	Electric signal	3,5	15/40	0,17	P2LAX711EENDDN
	G1/4	Pressurised centre position	Self centring	3,5	18/50	0,33	P2LBX712EENDDN
	G3/8			3,5	20/65	1,00	P2LCX713EENDDN
	G1/2			3,5	20/70	1,00	P2LDX714EENDDN

**Solenoid operated directional control valves (supplied with 22mm solenoid less coil)**

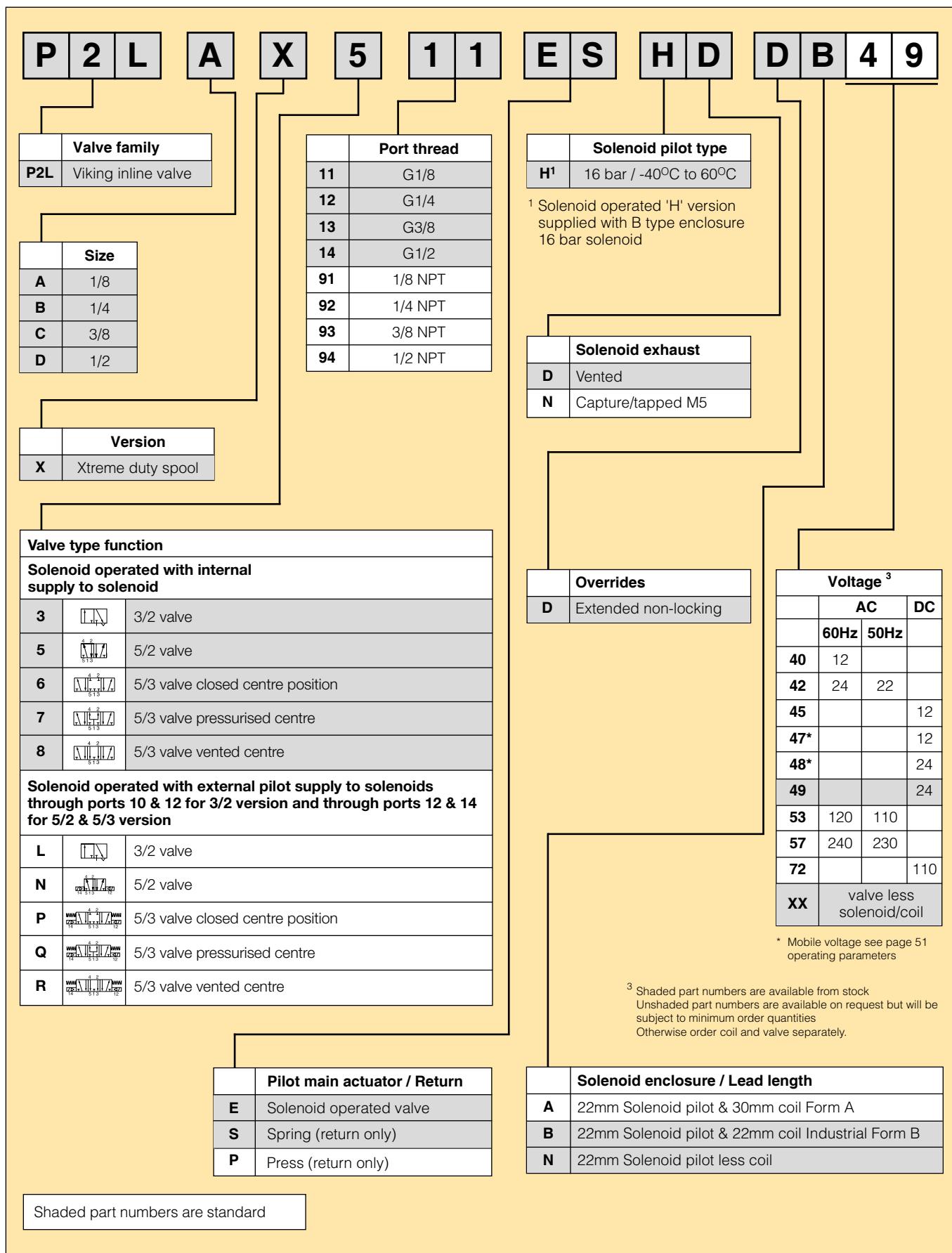
Solenoid plug/connector to be ordered separately.

External supply to solenoid valve(s) via ports 10 &amp; 12 for 3/2 version and via port 12 &amp; 14 for 5/2 and 5/3 version

Standard temp range -10°C to +50°C. Max operating pressure 10 bar

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>3/2 valves, external air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,31	P2LAXL11EENDDN
	G1/4			1,5	10/12	0,31	P2LBXL12EENDDN
	G3/8			1,5	17/17	0,70	P2LCXL13EENDDN
	G1/2			1,5	17/17	0,70	P2LDXL14EENDDN
	G1/8	Electric signal	Spring	3,2	18/40	0,30	P2LAXL11ESNDDN
	G1/4			3,5	18/45	0,30	P2LBXL12ESNDDN
	G3/8			3,5	25/75	0,70	P2LCXL13ESNDDN
	G1/2			3,5	25/75	0,70	P2LDXL14ESNDDN
<b>5/2 valves, external air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	9/9	0,16	P2LAXN11EENDDN
	G1/4			1,5	10/10	0,31	P2LBXN12EENDDN
	G3/8			1,5	13/13	0,70	P2LCXN13EENDDN
	G1/2			1,5	13/13	0,70	P2LDXN14EENDDN
	G1/8	Electric signal	Spring	3,2	12/38	0,16	P2LAXN11ESNDDN
	G1/4			3,5	14/42	0,30	P2LBXN12ESNDDN
	G3/8			3,5	16/60	0,70	P2LCXN13ESNDDN
	G1/2			3,5	16/60	0,70	P2LDXN14ESNDDN
<b>5/3 valves, external air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	15/40	0,17	P2LAXP11EENDDN
	G1/4	Closed centre position	Self centring	3,5	18/50	0,33	P2LBXP12EENDDN
	G3/8			3,5	20/65	1,00	P2LCXP13EENDDN
	G1/2			3,5	20/70	1,00	P2LDXP14EENDDN
	G1/8	Electric signal	Electric signal	3,5	15/40	0,17	P2LAXR11EENDDN
	G1/4	Vented centre position	Self centring	3,5	18/50	0,33	P2LBXR12EENDDN
	G3/8			3,5	20/65	1,00	P2LCXR13EENDDN
	G1/2			3,5	20/70	1,00	P2LDXR14EENDDN
	G1/8	Electric signal	Electric signal	3,5	15/40	0,17	P2LAXQ11EENDDN
	G1/4	Pressurised centre position	Self centring	3,5	18/50	0,33	P2LBXQ12EENDDN
	G3/8			3,5	20/65	1,00	P2LCXQ13EENDDN
	G1/2			3,5	20/70	1,00	P2LDXQ14EENDDN

## Order chart - Viking Xtreme Valves - Xtreme operating pressure / temperature



**Solenoid operated directional control valves - Xtreme duty -40°C to +60°C****P2LAX/P2LBX - 16 bar, P2LCX/P2LDX - 12 bar**

Complete with 22mm solenoid and 24V DC coil.

Internal supply to solenoid valve(s) via port 1. Connector/cable plugs to be ordered separately.

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>3/2 valves, internal air, low temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	11/11	0,42	<b>P2LAX311EEHDB49</b>
	G1/4		Low temp.	1,5	13/13	0,42	<b>P2LBX312EEHDB49</b>
	G3/8			1,5	18/18	0,48	<b>P2LCX313EEHDB49</b>
	G1/2			1,5	18/18	0,48	<b>P2LDX314EEHDB49</b>
	G1/8	Electric signal	Spring	3,2	15/45	0,38	<b>P2LAX311ESHDB49</b>
	G1/4		Low temp.	3,5	25/65	0,38	<b>P2LBX312ESHDB49</b>
	G3/8			3,5	25/85	0,46	<b>P2LCX313ESHDB49</b>
	G1/2			3,5	25/85	0,46	<b>P2LDX314ESHDB49</b>
<b>5/2 valves, internal air, low temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	11/11	0,27	<b>P2LAX511EEHDB49</b>
	G1/4		Low temp.	1,5	13/13	0,42	<b>P2LBX512EEHDB49</b>
	G3/8			1,5	18/18	0,48	<b>P2LCX513EEHDB49</b>
	G1/2			1,5	18/18	0,48	<b>P2LDX514EEHDB49</b>
	G1/8	Electric signal	Spring	3,2	15/45	0,22	<b>P2LAX511ESHDB49</b>
	G1/4		Low temp.	3,2	20/55	0,38	<b>P2LBX512ESHDB49</b>
	G3/8			3,2	25/85	0,46	<b>P2LCX513ESHDB49</b>
	G1/2			3,2	25/85	0,46	<b>P2LDX514ESHDB49</b>
<b>5/3 valves, internal air, low temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	18/50	0,28	<b>P2LAX611EEHDB49</b>
	G1/4	Closed centre position	Self centring	3,5	25/65	0,45	<b>P2LBX612EEHDB49</b>
	G3/8			3,5	30/90	0,55	<b>P2LCX613EEHDB49</b>
	G1/2		Low temp.	3,5	30/95	0,55	<b>P2LDX614EEHDB49</b>
	G1/8	Electric signal	Electric signal	3,5	18/50	0,28	<b>P2LAX811EEHDB49</b>
	G1/4	Vented centre position	Self centring	3,5	25/65	0,45	<b>P2LBX812EEHDB49</b>
	G3/8			3,5	30/90	0,55	<b>P2LCX813EEHDB49</b>
	G1/2		Low temp.	3,5	30/95	0,55	<b>P2LDX814EEHDB49</b>
	G1/8	Electric signal	Electric signal	3,5	18/50	0,28	<b>P2LAX711EEHDB49</b>
	G1/4	Pressurised centre position	Self centring	3,5	25/65	0,45	<b>P2LBX712EEHDB49</b>
	G3/8			3,5	30/90	0,55	<b>P2LCX713EEHDB49</b>
	G1/2		Low temp.	3,5	30/95	0,55	<b>P2LDX714EEHDB49</b>

**Solenoid operated directional control valves - Xtreme duty -40°C to +60°C****P2LAX/P2LBX - 16 bar, P2LCX/P2LDX - 12 bar**

Valves fitted with 22mm solenoid operator(s) less coil(s). Order coils and plug/connectors separately  
**Internal supply to solenoid valve(s) via port 1. Connector/cable plugs to be ordered separately.**

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>3/2 valves, internal air, low temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	11/11	0,31	P2LAX311EEHDDN
	G1/4			1,5	13/13	0,31	P2LBX312EEHDDN
	G3/8			1,5	18/18	0,41	P2LCX313EEHDDN
	G1/2			1,5	18/18	0,41	P2LDX314EEHDDN
	G1/8	Electric signal	Spring	3,2	15/45	0,31	P2LAX311ESHDDN
	G1/4			3,5	25/65	0,31	P2LBX312ESHDDN
	G3/8			3,5	25/85	0,40	P2LCX313ESHDDN
	G1/2			3,5	25/85	0,40	P2LDX314ESHDDN
<b>5/2 valves, internal air, low temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	11/11	0,16	P2LAX511EEHDDN
	G1/4			1,5	13/13	0,31	P2LBX512EEHDDN
	G3/8			1,5	18/18	0,41	P2LCX513EEHDDN
	G1/2			1,5	18/18	0,41	P2LDX514EEHDDN
	G1/8	Electric signal	Spring	3,2	15/45	0,16	P2LAX511ESHDDN
	G1/4			3,2	20/55	0,31	P2LBX512ESHDDN
	G3/8			3,2	25/85	0,40	P2LCX513ESHDDN
	G1/2			3,2	25/85	0,40	P2LDX514ESHDDN
<b>5/3 valves, internal air, low temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	18/50	0,17	P2LAX611EEHDDN
	G1/4	Closed centre	Self	3,5	25/65	0,33	P2LBX612EEHDDN
	G3/8	position	centring	3,5	30/90	0,42	P2LCX613EEHDDN
	G1/2			3,5	30/95	0,42	P2LDX614EEHDDN
	G1/8	Electric signal	Electric signal	3,5	18/50	0,17	P2LAX811EEHDDN
	G1/4	Vented centre	Self	3,5	25/65	0,33	P2LBX812EEHDDN
	G3/8	position	centring	3,5	30/90	0,42	P2LCX813EEHDDN
	G1/2			3,5	30/95	0,42	P2LDX814EEHDDN
	G1/8	Electric signal	Electric signal	3,5	18/50	0,17	P2LAX711EEHDDN
	G1/4	Pressurised	Self	3,5	25/65	0,33	P2LBX712EEHDDN
	G3/8	centre	centring	3,5	30/90	0,42	P2LCX713EEHDDN
	G1/2	position		3,5	30/95	0,42	P2LDX714EEHDDN

**Solenoid operated directional control valves - Xtreme duty -40°C to + 60°C****P2LAX/P2LBX - 16 bar, P2LCX/P2LDX - 12 bar**

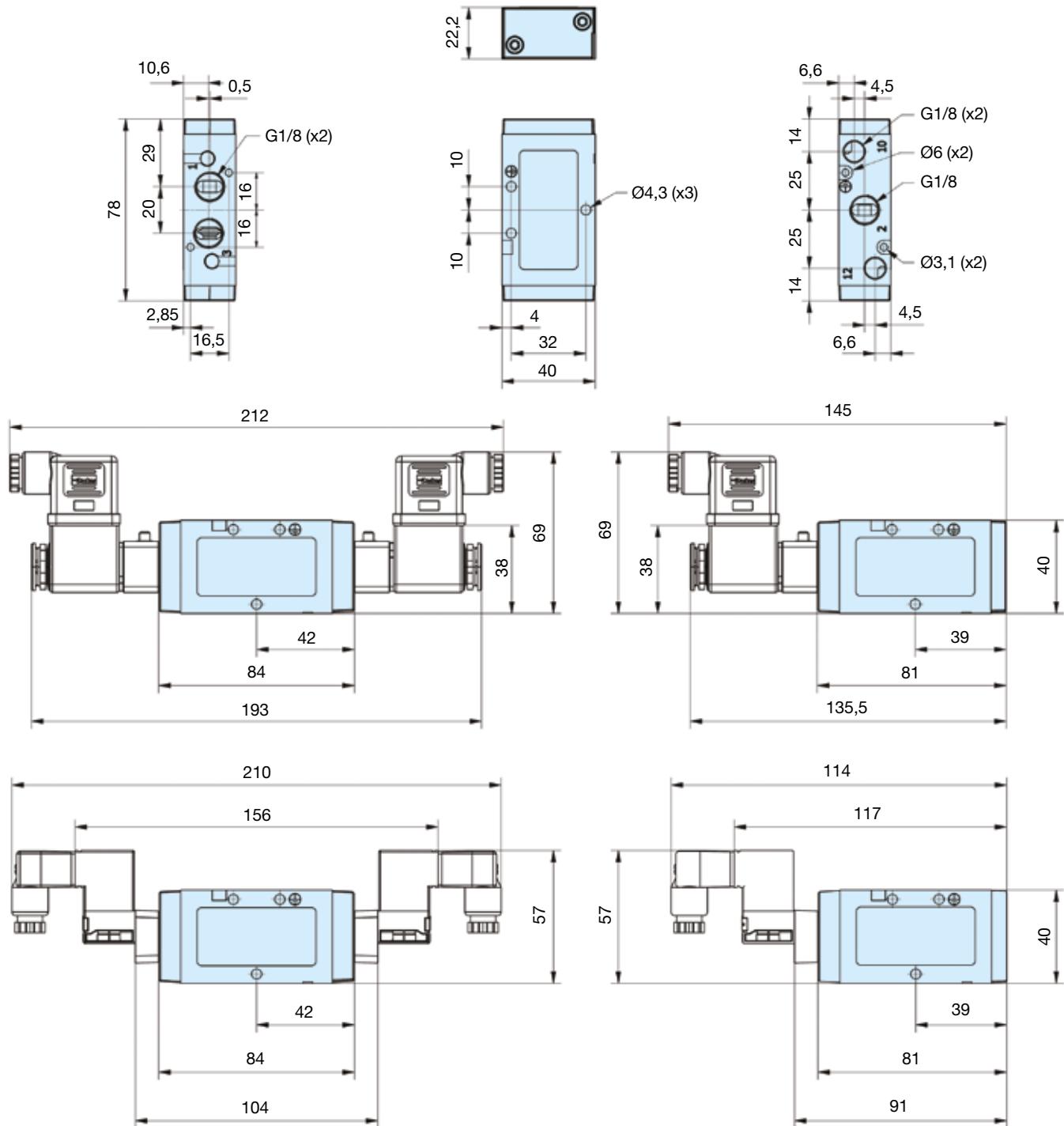
Valves fitted with 22mm solenoid operator(s) less coil(s). Order coils and plug/connectors separately

External supply to solenoid valve(s) via ports 10 &amp; 12 for 3/2 version and via port 12 &amp; 14 for 5/2 and 5/3 version

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>3/2 valves, external air standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,42	<b>P2LAXL11EEHDDN</b>
	G1/4			1,5	10/12	0,42	<b>P2LBXL12EEHDDN</b>
	G3/8			1,5	17/17	0,81	<b>P2LCXL13EEHDDN</b>
	G1/2			1,5	17/17	0,81	<b>P2LDXL14EEHDDN</b>
	G1/8	Electric signal	Spring	3,2	18/40	0,42	<b>P2LAXL11ESHDDN</b>
	G1/4			3,5	18/45	0,42	<b>P2LBXL12ESHDDN</b>
	G3/8			3,5	25/75	0,76	<b>P2LCXL13ESHDDN</b>
	G1/2			3,5	25/75	0,76	<b>P2LDXL14ESHDDN</b>
<b>5/2 valves, external air to pilot operators</b>							
	G1/8	Electric signal	Electric signal	1,5	11/11	0,27	<b>P2LAXN11EEHDDN</b>
	G1/4			1,5	13/13	0,42	<b>P2LBXN12EEHDDN</b>
	G3/8			1,5	18/18	0,81	<b>P2LCXN13EEHDDN</b>
	G1/2			1,5	18/18	0,81	<b>P2LDXN14EEHDDN</b>
	G1/8	Electric signal	Spring	3,2	15/45	0,22	<b>P2LAXN11ESHDDN</b>
	G1/4			3,2	20/55	0,38	<b>P2LBXN12ESHDDN</b>
	G3/8			3,2	25/85	0,76	<b>P2LCXN13ESHDDN</b>
	G1/2			3,2	25/85	0,76	<b>P2LDXN14ESHDDN</b>
<b>5/3 valves, external air to pilot operators</b>							
	G1/8	Electric signal	Electric signal	3,5	18/50	0,28	<b>P2LAXP11EEHDDN</b>
	G1/4	Closed centre position	Self centring	3,5	25/65	0,44	<b>P2LBXP12EEHDDN</b>
	G3/8			3,5	30/90	1,11	<b>P2LCXP13EEHDDN</b>
	G1/2			3,5	30/95	1,11	<b>P2LDXP14EEHDDN</b>
	G1/8	Electric signal	Electric signal	3,5	18/50	0,28	<b>P2LAXR11EEHDDN</b>
	G1/4	Vented centre position	Self centring	3,5	25/65	0,44	<b>P2LBXR12EEHDDN</b>
	G3/8			3,5	30/90	1,11	<b>P2LCXR13EEHDDN</b>
	G1/2			3,5	30/95	1,11	<b>P2LDXR14EEHDDN</b>
	G1/8	Electric signal	Electric signal	3,5	18/50	0,28	<b>P2LAXQ11EEHDDN</b>
	G1/4	Pressurised centre position	Self centring	3,5	25/65	0,44	<b>P2LBXQ12EEHDDN</b>
	G3/8			3,5	30/90	1,11	<b>P2LCXQ13EEHDDN</b>
	G1/2			3,5	30/95	1,11	<b>P2LDXQ14EEHDDN</b>

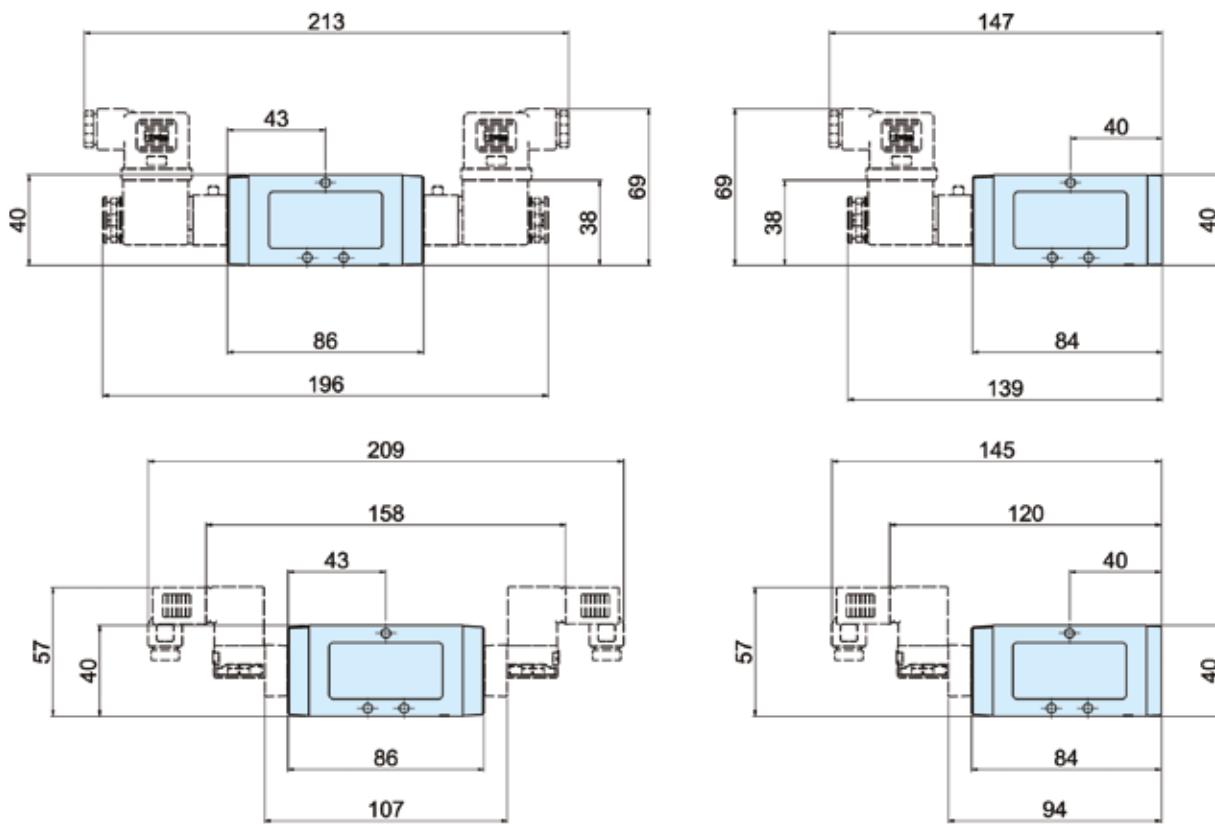
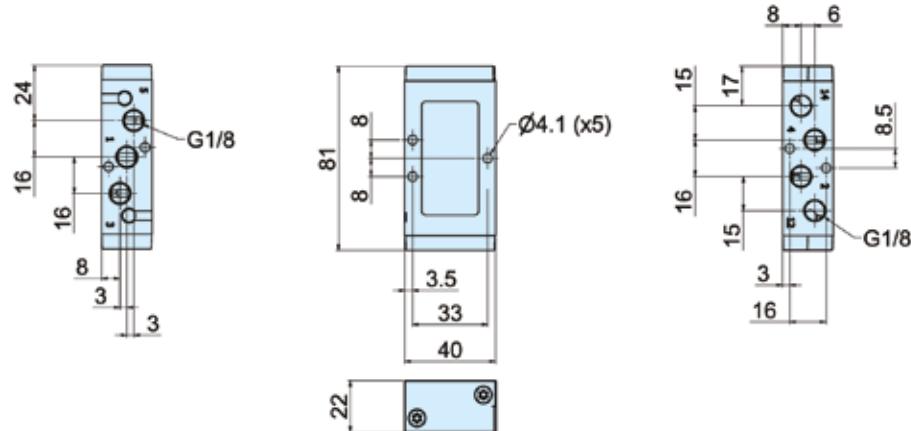
**Dimensions**

P2LAX... all  
3/2 valves



**Dimensions**

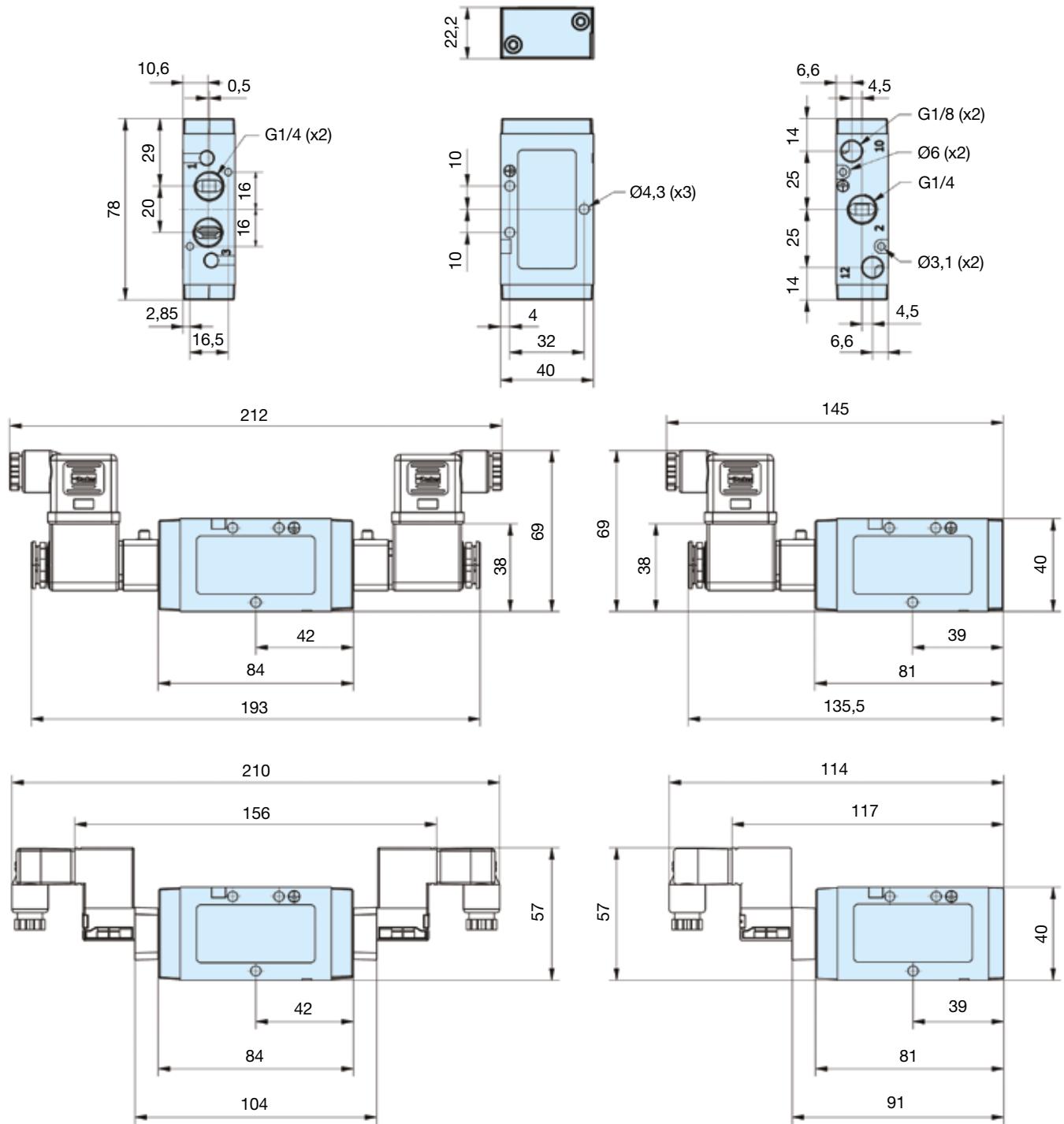
P2LAX... all  
5/2 and 5/3 valves

**Solenoid valves**

Cable plugs must be ordered separately.  
One pilot valve is required for each E in the valve order code.

**Dimensions**

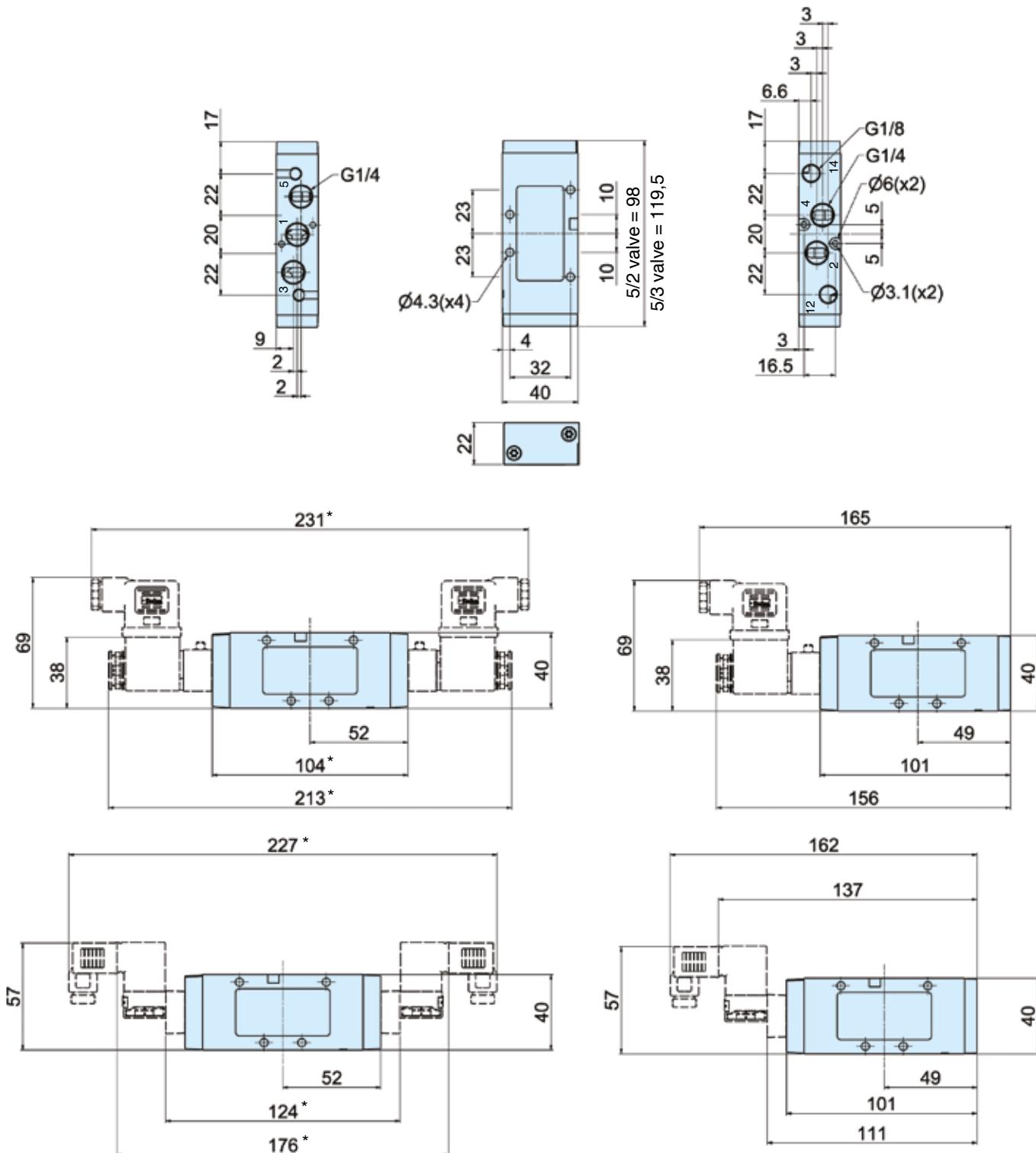
P2LBX... all  
3/2 valves



**Dimensions**

P2LBX... all

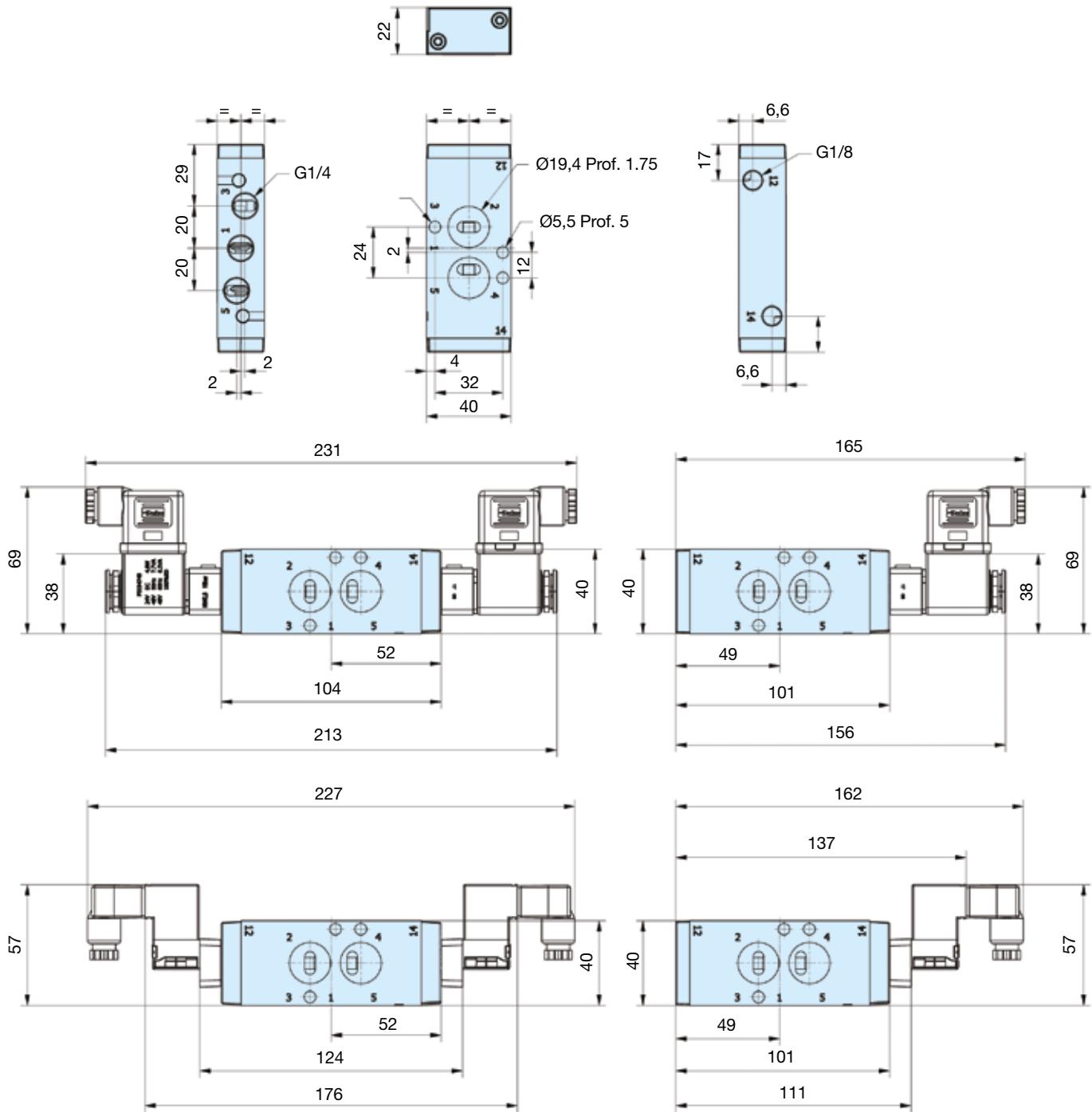
5/2 and 5/3 valves



\* Note: 5/3 valves - add 21.5mm

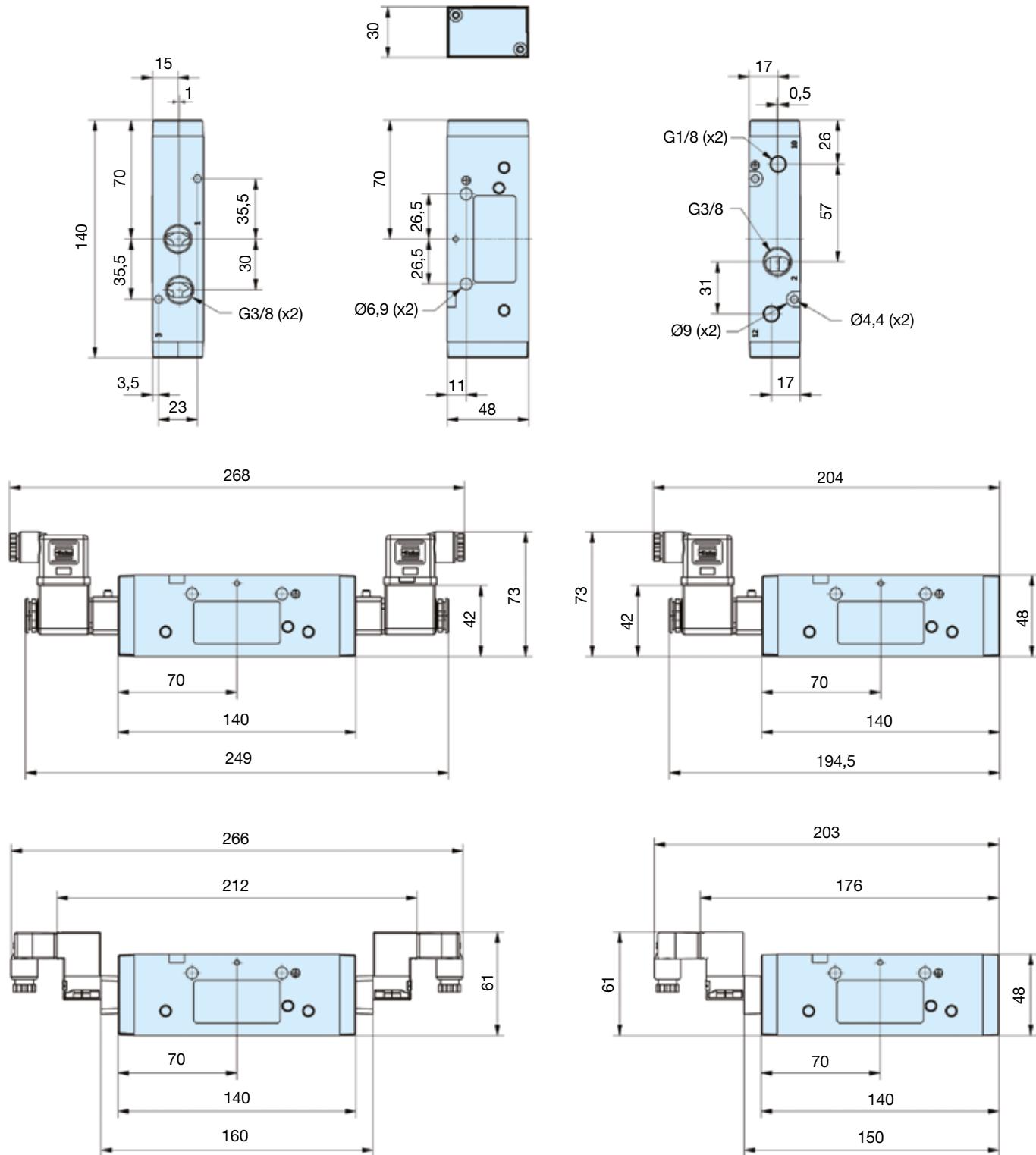
**Dimensions**

**NAMUR**  
5/2 valves



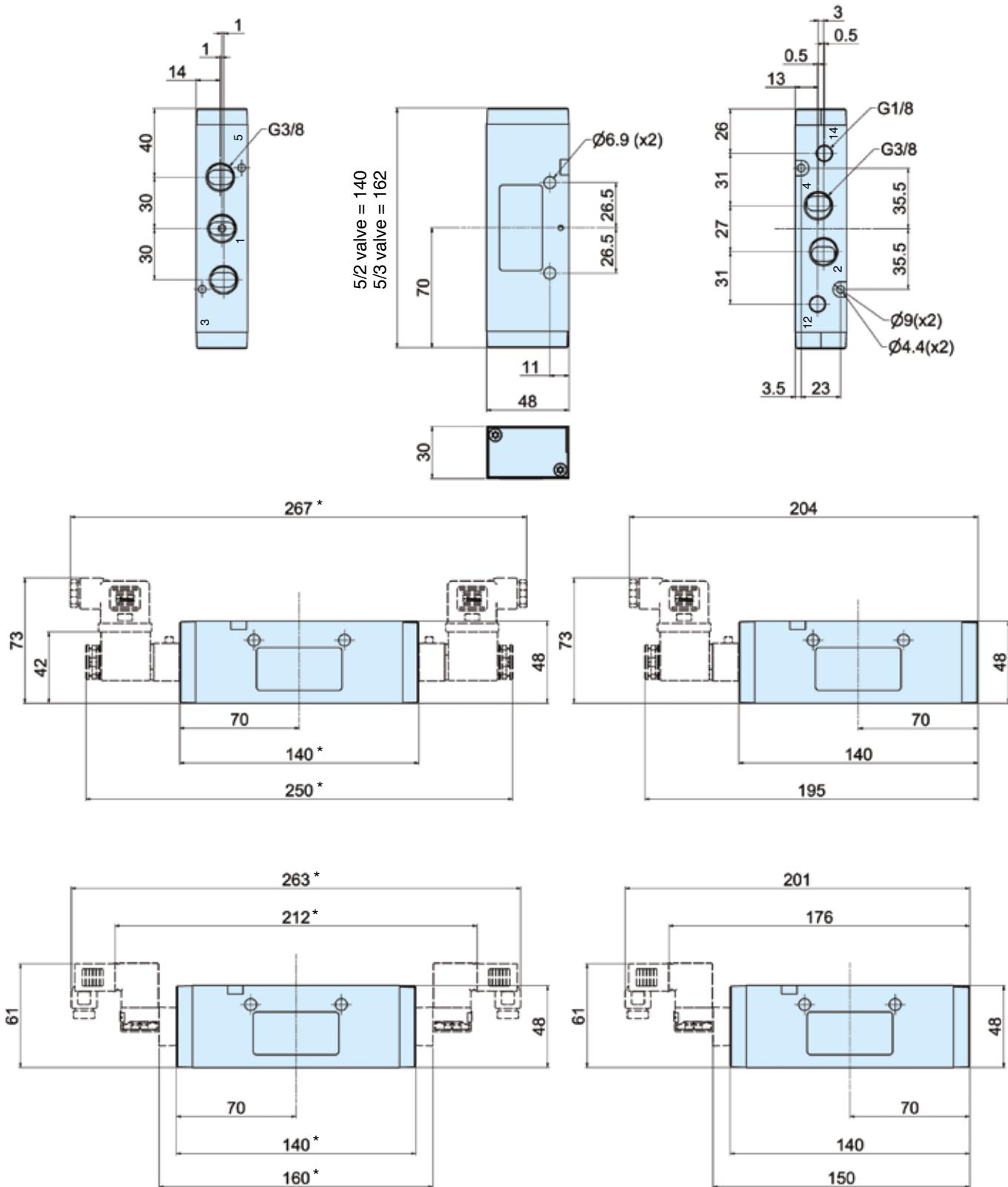
## Dimensions

P2LCX... all  
3/2 valves



**Dimensions**

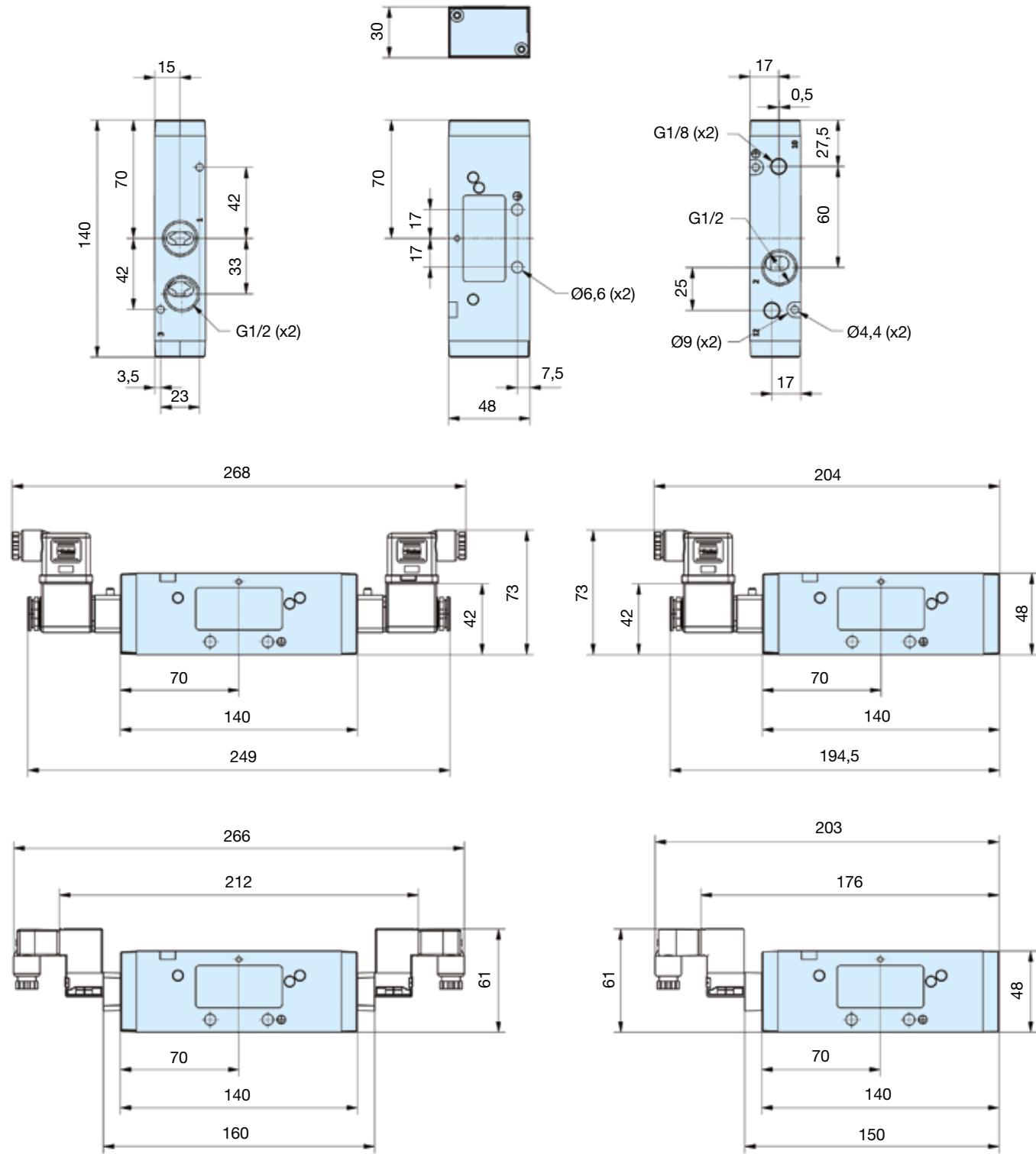
P2LCX... all  
5/2 and 5/3 valves



\* Note: 5/3 valves - add 22.0mm

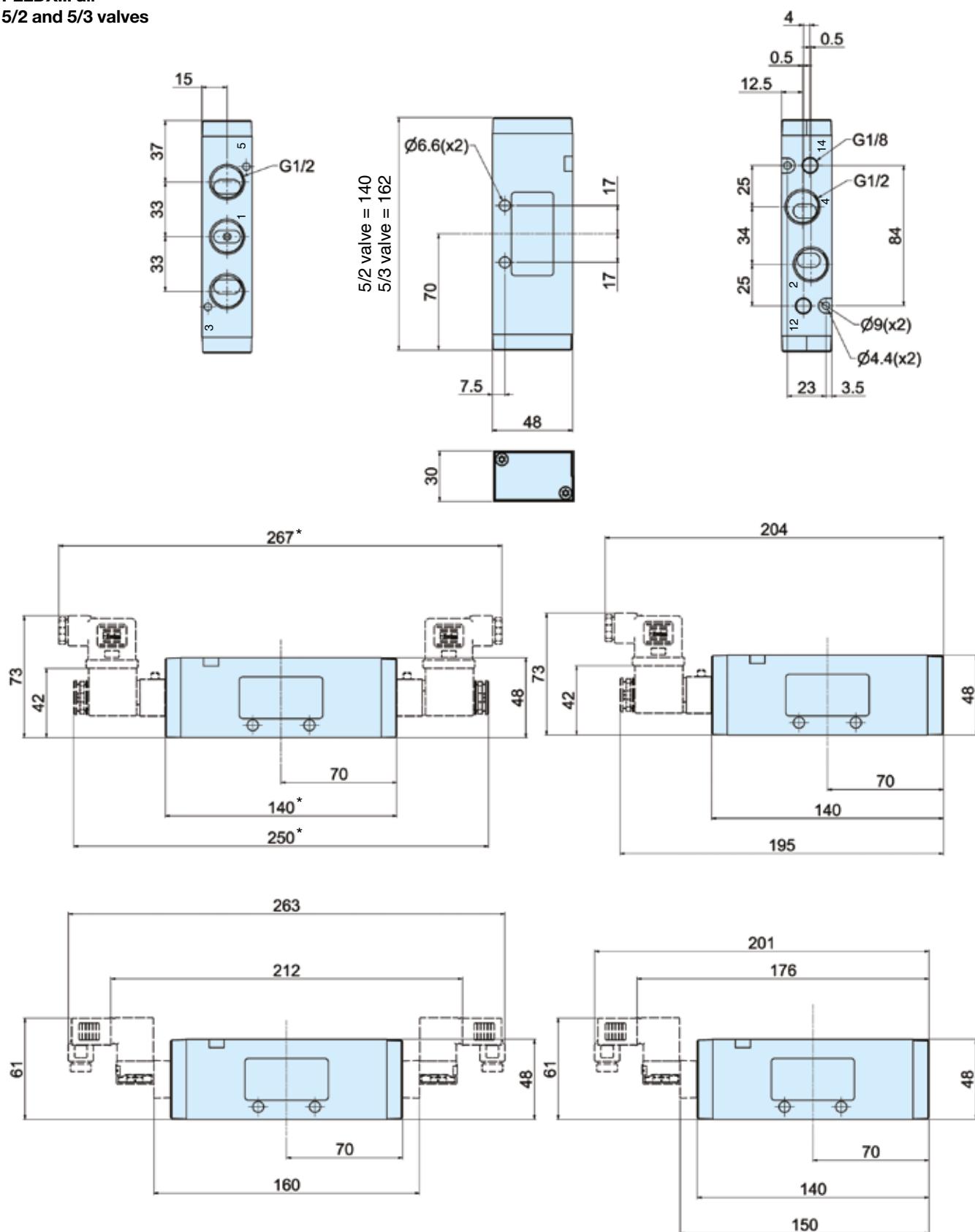
**Dimensions**

P2LDX... all  
3/2 valves



**Dimensions**

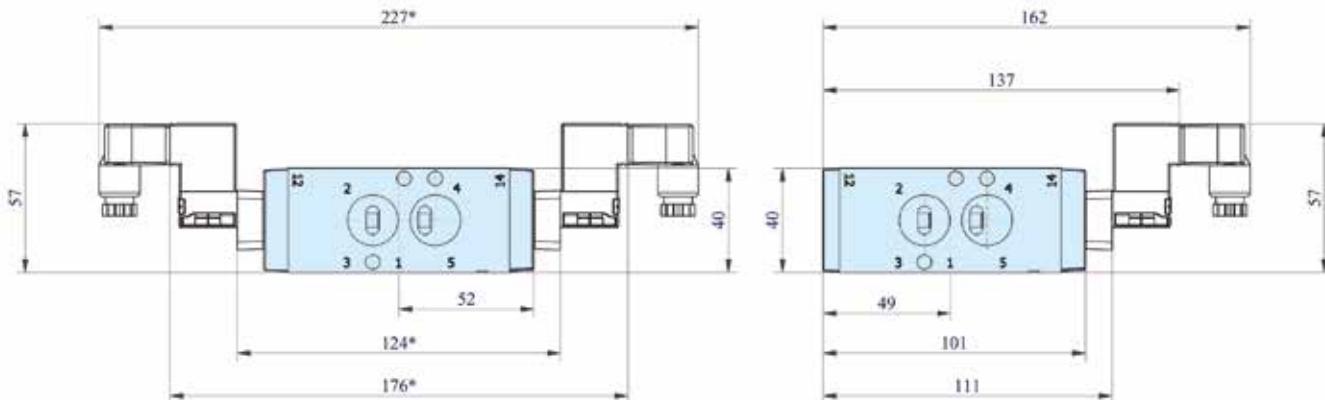
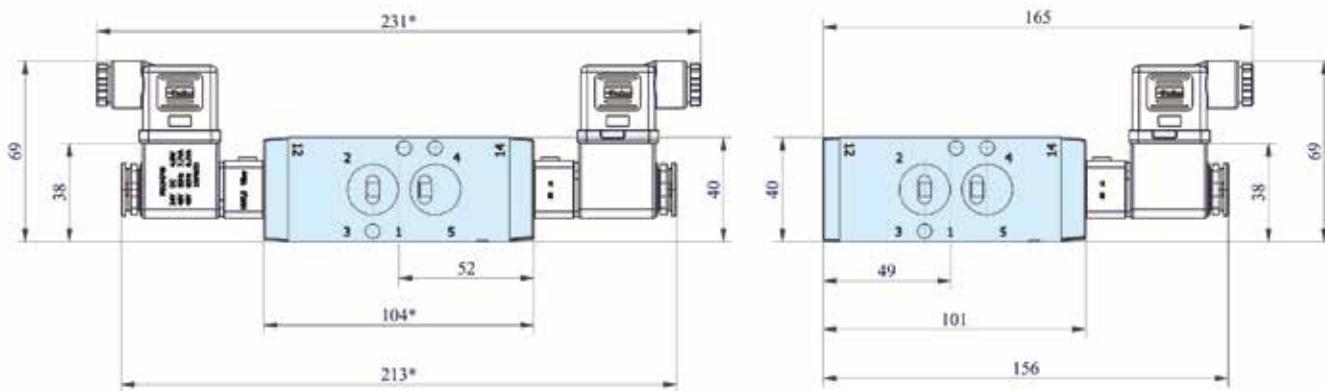
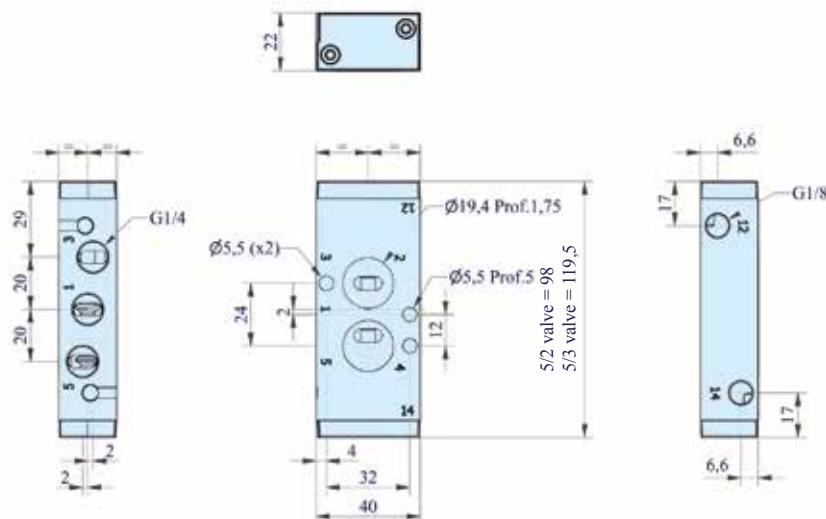
P2LDX... all  
5/2 and 5/3 valves



\* Note: 5/3 valves - add 22.0mm

**Dimensions****NAMUR**

5/2 and 5/3 valves

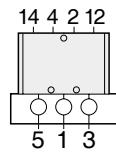


## Directional control valves

## Accessories P2LAX - 5/2 and 5/3

### P2LAX, flexible manifold assembly

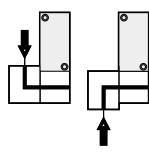
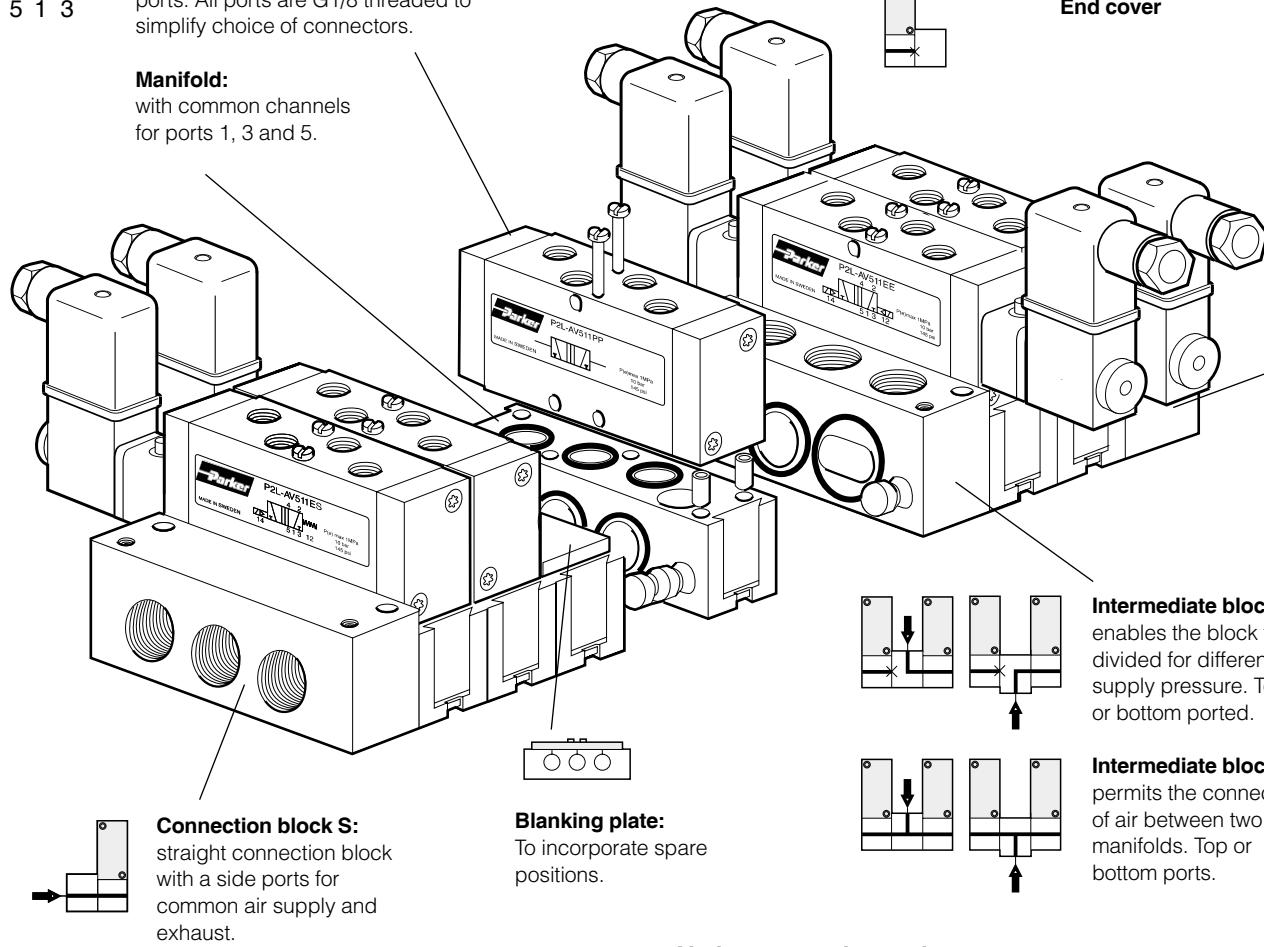
A practical system solution with the aid of connection pieces. The manifolds can easily be assembled from the top to form a compact and stable block. The block can then be installed in cabinets or directly on the machine frame as shown in the example in the bottom of this page.


**Valve:**

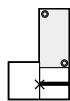
with cylinder ports 2 and 4 and signal ports 12 and 14 facing upwards, enabling easily access to connection ports. All ports are G1/8 threaded to simplify choice of connectors.

**Manifold:**

with common channels for ports 1, 3 and 5.



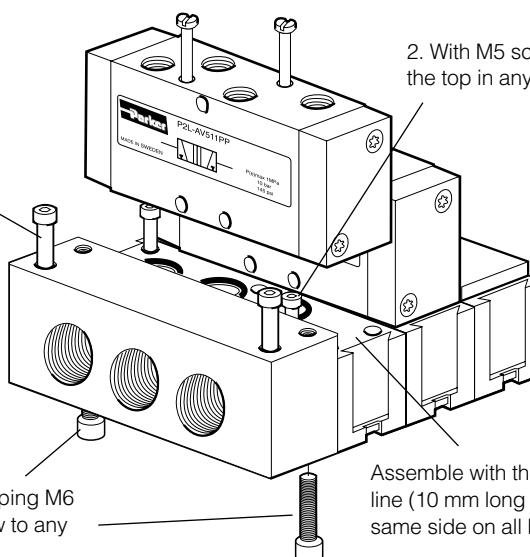
**Connection block L:**  
angled connection block for top or bottom ported.



**End cover**

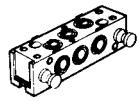
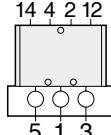
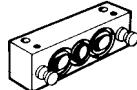
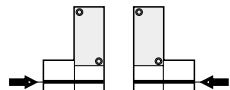
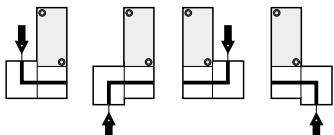
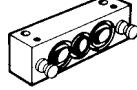
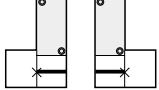
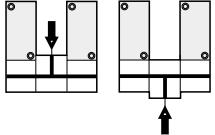
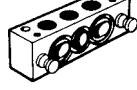
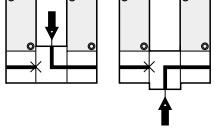
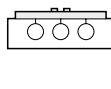
1. With M6 screws for installation from the connection blocks.

### Various mounting options

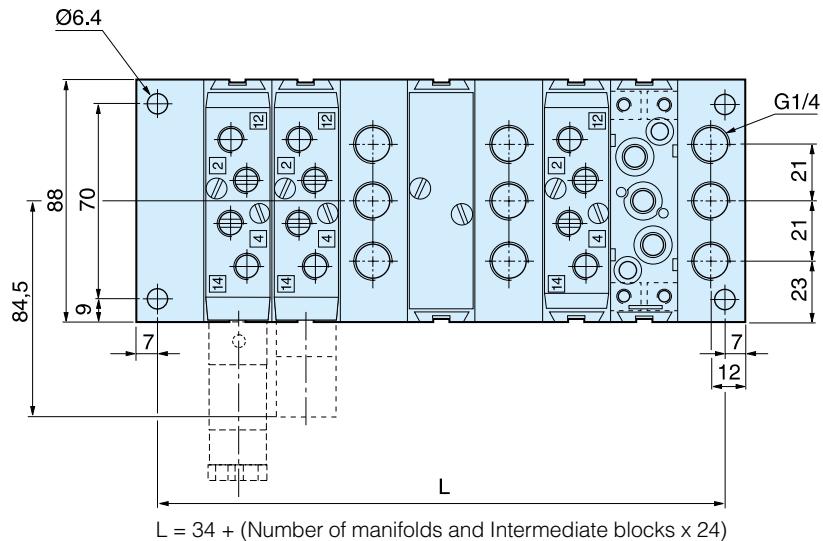


2. With M5 screws from the top in any manifold

Assemble with the indication line (10 mm long line) on the same side on all blocks.

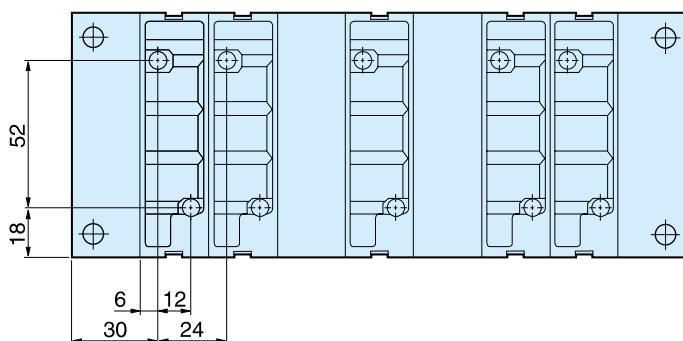
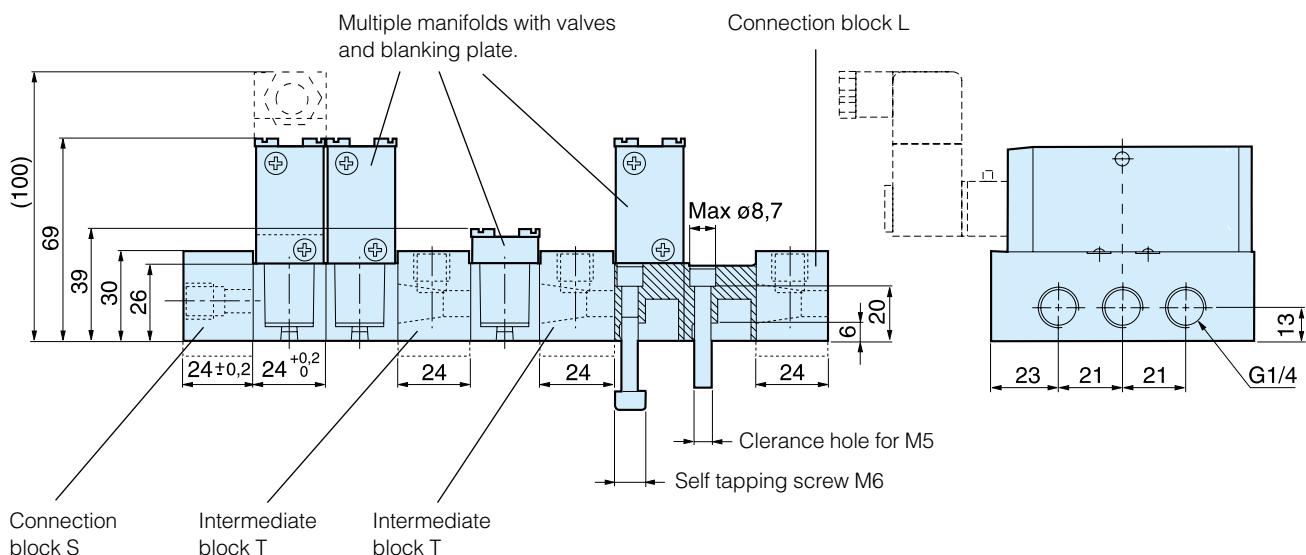
Accessories P2LA	Connection alternatives	Type	Weight kg	Order code
		<b>Multiple manifold</b> including seals, mounting screws, and guiding pins.	0,11	9121658060
		<b>Connection block S</b> including seals, mounting screws, and guiding pins. G1/4	0,15	9121658064
		<b>Connection block L</b> including seals, mounting screws, and guiding pins. G1/4	0,15	9121658061
		<b>End cover</b> including seals, mounting screws, and guiding pins.	0,16	9121658066
		<b>Intermediate block T</b> including seals, mounting screws, and guiding pins. G1/4	0,17	9121658062
		<b>Intermediate block L</b> including seals, mounting screws, and guiding pins. G1/4	0,17	9121658065
		<b>Blanking plate</b> including seals, mounting screws.	0,05	9121658063

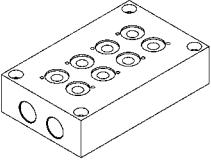
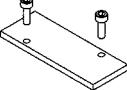
## Dimensions



Connection block L and intermediate blocks L and T can be turned so that connection can be made from above or below.

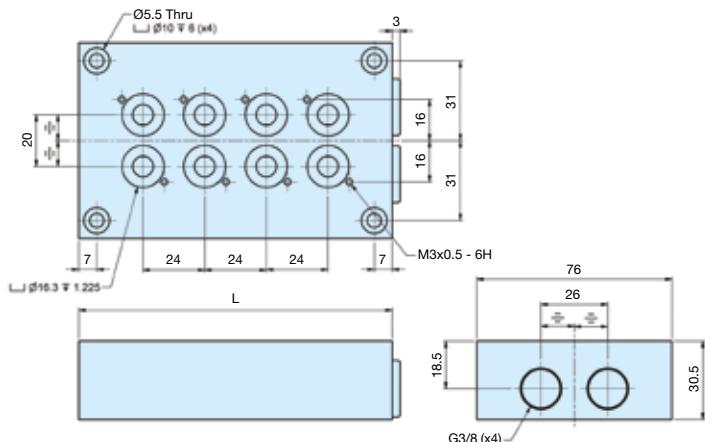
Multiple manifolds must be fitted with the top indication line (a 10 mm long line) facing the same side on all manifolds.



Accessories	Type P2LA / P2LB 3/2 valves	Weight kg	Order code
	<b>Manifold bar, P2LA/P2LB (not for P2LB with external air supply to solenoid valves)</b> incl. fasteners and O-ring. G3/8 For 2 valves For 4 valves For 6 valves For 8 valves For 10 valves	0,69 1,13 1,56 2,00 2,45	91213202SXZ 91213204SXZ 91213206SXZ 91213208SXZ 91213210SXZ
	<b>Blanking plate</b> for Manifold bar	0,10	912132BPSXZ

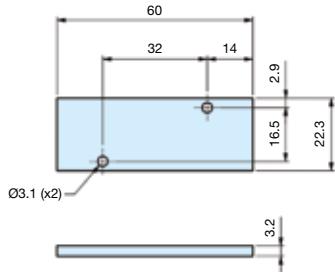
## Dimensions

### Manifold bar

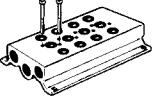
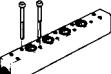


No. of valves	L mm
2	74
4	122
6	170
8	218
10	266

**Blanking plate  
for manifold bar,  
P2LB**

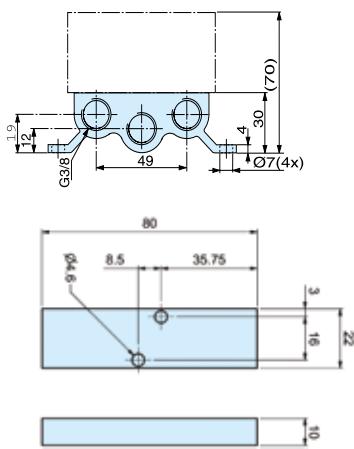
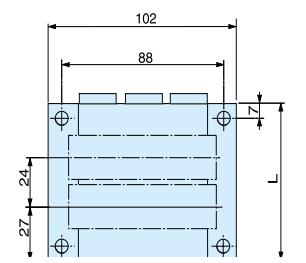
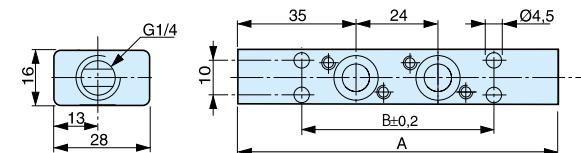
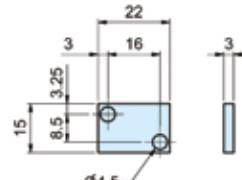


**Directional control valves****Accessories P2LAX - 5/2 and 5/3**

Accessories P2LA	Type	Weight kg	Order code
	<b>Manifold bar, P2LA</b> including seals, mounting screws. G3/8 For 4 valves For 6 valves For 8 valves For 10 valves For 12 valves For 14 valves	0,48 0,63 0,80 0,98 1,10 1,23	9121658075 9121658076 9121658077 9121658078 9121658079 9121658099
	<b>Blanking plate, P2LA</b> for Manifold bar	0,05	9121658063
	<b>Pressure bar, P2LA</b> for common air supply incl. O-rings and mounting screws. G1/4 For 2 valves For 4 valves For 6 valves For 8 valves	0,13 0,20 0,26 0,33	9121658070 9121658071 9121658072 9121658073
	<b>Blanking plate, P2LA</b> for Pressure bar	0,05	9121658074
	<b>Assembly screws, P2LA</b> in stainless steel for valve	0,02	9121658043
	<b>Assembly screws, P2LA</b> in stainless steel for blanking plate	0,01	9121658044
	<b>O-ring kit, P2LA</b> O-rings between valve and manifold bar/Pressure bar	0,01	9121658046

**Dimensions****Manifold bar, P2LA**

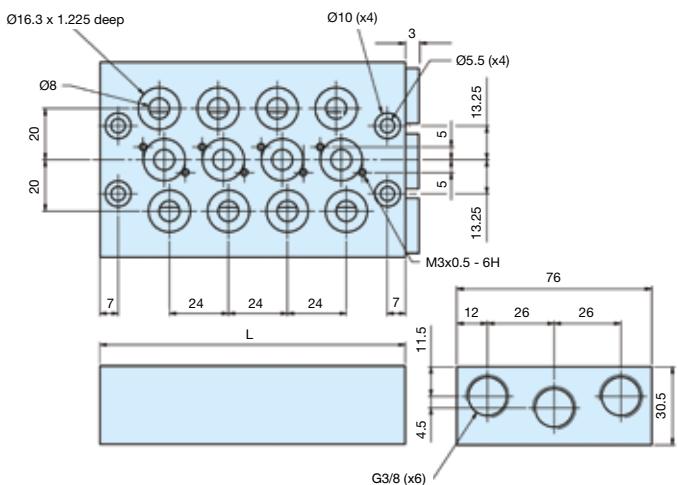
No. of valves	L mm
4	126
6	174
8	222
10	270
12	318
14	366

**Blanking plate  
for manifold bar,  
P2LA****Pressure bar, P2LA****Blanking plate for  
pressure bar, P2LA**

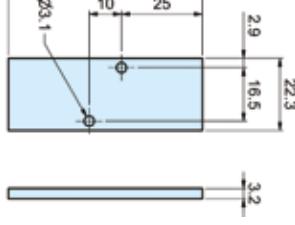
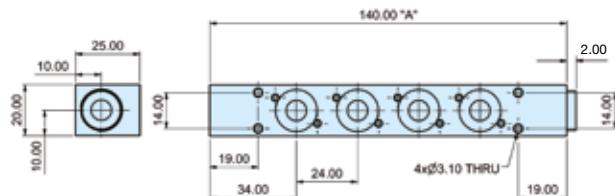
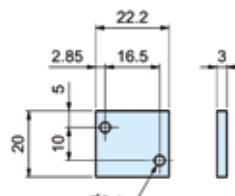
No. of valves	A mm	B mm
2	94	56
4	142	104
6	190	152
8	238	200

**Directional control valves****Accessories P2LBX - 5/2 and 5/3**

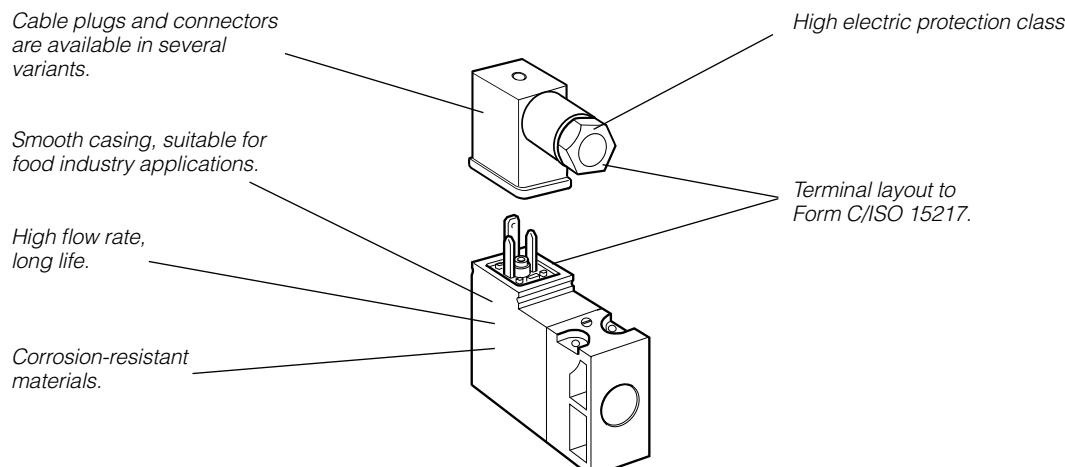
Accessories P2LB	Type	Weight kg	Order code
 Manifold bar, P2LB, (not for P2LB with external air supply to solenoid valves) incl. fasteners and O-ring. G3/8	For 2 valves For 4 valves For 6 valves For 8 valves For 10 valves	0,69 1,13 1,56 2,00 2,45	9121594805X 9121594806X 9121594807X 9121594808X 9121594812X
 Blanking plate, P2LBX for Manifold bar		0,10	9121594809X
 Pressure bar, P2LBX for common air supply incl. O-rings and mounting screws. G3/8	For 2 valves For 4 valves For 6 valves For 8 valves For 10 valves	0,38 0,53 0,68 0,83 0,99	9127113301X 9127113302X 9127113303X 9127113304X 9127113305X
 Blanking plate P2LBX for Pressure bar. G1/4		0,02	9127113306X
 Manifold Spares Kit P2LB Manifold O-rings, Manifold and Blanking Plate Screws		0,04	P2LB/MAN-KIT

**Dimensions****Manifold bar, P2LB**

No. of valves	L mm
2	74
4	122
6	170
8	218
10	266

**Blanking plate for manifold bar, P2LB****Pressure bar, P2LB****Blanking plate for pressure bar, P2LB**

No. of valves	A mm
2	92
4	140
6	188
8	236
10	284



## The P2E-•V solenoid operator range

The P2E-•V range of operators are normally closed (NC) 3/2 solenoid valves, with exceedingly compact dimensions in relation to their capacity.

### International standard

The port connection pattern complies with a new French CNOMO standard (in process of drafting), with cable plug connections in accordance with Form C/ISO15217.

### Compact design

Overall dimensions of the P2E-•V operators are substantially less than those of earlier generations of solenoid operators.

### High flow capacity

High flow capacity relative to the electrical operating power as a result of optimised internal flow paths.

### Corrosion-resistant design

The valve is made of thermoplastic material and stainless steel, with Viton™ and nitrile rubber seals for excellent corrosion resistance.

### Clean lines suitable for food industry applications, P2E-QV

The valve has been designed in conjunction with several machine manufacturers and organisations in the food processing industry, with corrosion-resistant materials and smooth lines being important starting points. The valve and its accessories have been designed so that there are no gaps or crevices in which dirt could collect.

### High reliability

Few moving parts result in high reliability, rapid changeover and very long life.

### Low power demand

The solenoids have a power demand of 1.2 W at 24 V DC and 1.6 VA at 24 V AC, 115 V AC and 230 V AC.

### High protection class

The protection class is IP 65 when connected using the cable plug with a moulded cable. When using the standard cable plug for fitting by the user, the protection class is IP65, the bare valve, with Fast-on connectors, has an encapsulation class of IP 20.

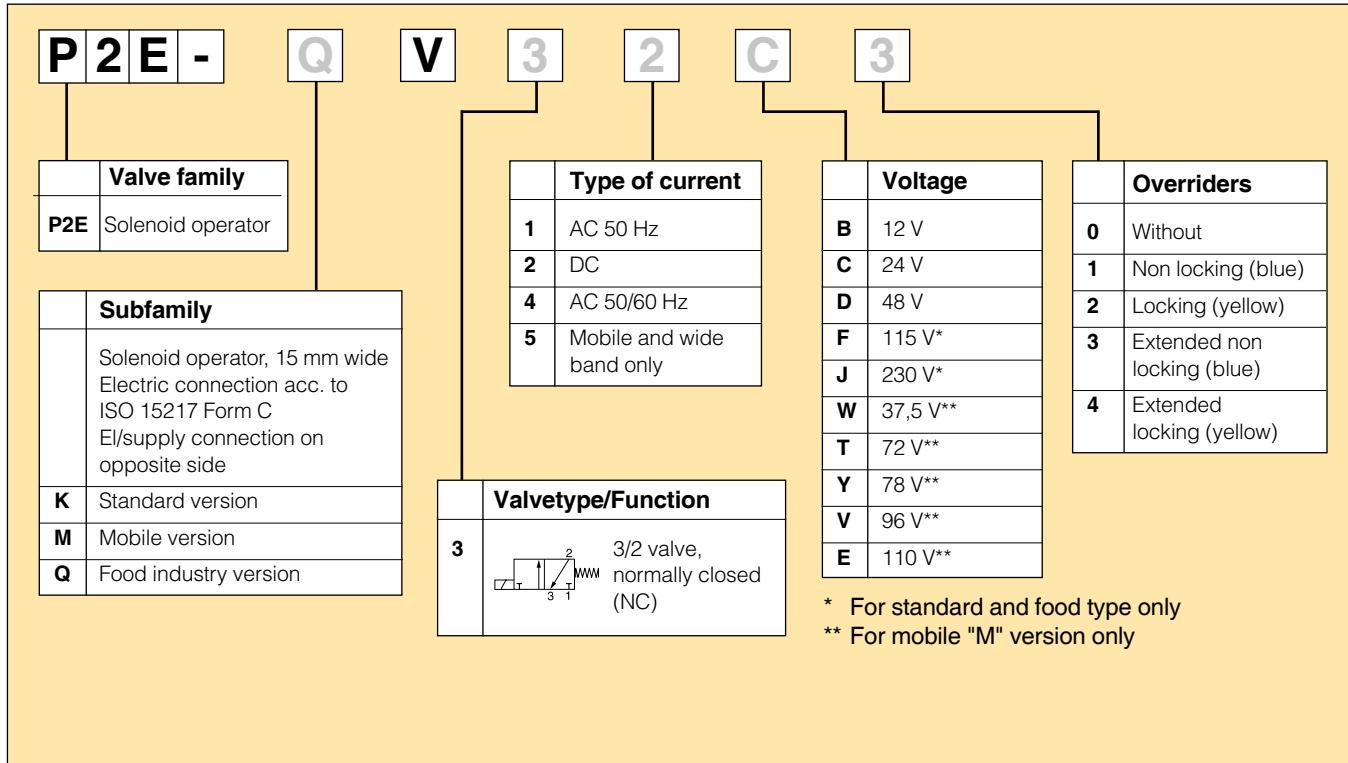
### Insensitive to dirty air

The use of generously sized flow paths (1.0 mm diameter) means that the valve can be used in normal industrial environments without problems of blocking.

### Manual override as option

The operators can be supplied with our without manual override. The manual override device is available as a screwdriver groove or with a control arm, and is either spring return (blue) or lockable (yellow).

## **Order key, solenoid operators (15mm)**



## Technical data

	<b>NC, Standard</b>	<b>NC, Food<sup>1)</sup></b>	<b>NC, Mobile<sup>2)</sup></b>
Working pressure	0 to 10 bar	0 to 10 bar	0 to 10 bar
Working temperature	-15 °C to +60 °C	-15 °C to +60 °C	-40 °C to +70 °C
Orifice	1,0 mm	1,0 mm	1,0 mm
Flow Qmax	33 Nl/min	33 Nl/min	22 Nl/min
Power, hold	DC 1,2 W / AC 1,6 VA *	DC 1,2 W / AC 1,6 VA *	DC 1,4 W
Power, surge	DC 1,2 W / AC 3,5 VA *	DC 1,2 W / AC 3,5 VA *	DC 1,4 W
Connection time	100%	100%	100%
Voltage tolerance	+10%/-15%	+10%/-15%	+25%/-30%
Electric connection:	Form C/ISO15217		
Port pattern:	To future CNOMO standard		
Protection:	IP 65		
Approval:	Some valves are UL 429 recognised and marked with the following symbol 		
Working media:	All neutral media, such as compressed air, water, hydraulic oil and many gases.		
1) Design:	Completely smooth exterior, suitable for food industry.		
2) Mobile standard	According to European standard EN 50 155.		

## Transients

Interrupting the current through the solenoid coil produces momentary voltage peaks which, under unfavourable conditions, can amount to several hundred times the rated operating voltage. Normally, these transients do not cause problems, but to achieve the maximum life of relays in the circuit (and particularly of transistors, thyristors and integrated circuits) it is desirable to provide protection by means of voltage-dependent resistors (varistors). All cable plugs with a yellow LED also incorporate such protection.

### **Service life**

With compressed air at 6 bar, 20 °C and complying with the requirements for compressed air quality as set out in ISO8573-1 norm (class 4 for dry and class 5 for filtered air), the valves should have a life of at least 50 million cycles.

## Materials

## Operator

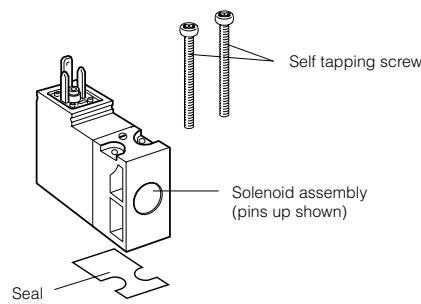
Body, coil casing	Thermoplastic
Internal metal parts	Steel
Screws	Stainless steel
Bottom plug	Thermoplastic
Sealing materials	FPM (Viton™) and nitrile rubber

### Cable head

Sheath	Thermoplastic
Retaining screw	Stainless steel, zinc-plated steel

**Directional control valves****Solenoid operators - 15mm****15mm Solenoid Operators**

Electrical connection EN175301-803 C/ISO15217 (Ex DIN 43650C)

**Solenoids 15 mm NC, standard**

	Voltage	Weight	Order code	Weight	Order code	Weight	Order code
	Kg	Without manual override	Kg	Override, blue, non locking flush	Kg	Override, yellow, locking flush	
	12 VDC	0,038	P2E-KV32B0	0,038	P2E-KV32B1	0,038	P2E-KV32B2
	24 VDC	0,038	P2E-KV32C0	0,038	P2E-KV32C1	0,038	P2E-KV32C2
	48 VDC	0,038	P2E-KV32D0	0,038	P2E-KV32D1	0,038	P2E-KV32D2
	24 VAC 50Hz	0,038	P2E-KV31C0	0,038	P2E-KV31C1	0,038	P2E-KV31C2
	48 VAC 50/60Hz	0,038	P2E-KV34D0	0,038	P2E-KV34D1	0,038	P2E-KV34D2
	115 VAC 50Hz/120 VAC 60Hz	0,038	P2E-KV31F0	0,038	P2E-KV31F1	0,038	P2E-KV31F2
	230 VAC 50Hz/240 VAC 60Hz	0,038	P2E-KV31J0	0,038	P2E-KV31J1	0,038	P2E-KV31J2
	Voltage	Weight	Order code	Weight	Order code	Weight	Order code
	Kg	Override extended, non locking flush	Kg	Override extended, locking flush	Kg	Override extended, locking flush	
	24 VDC	0,038	P2E-KV32C3	0,038	P2E-KV32C4	0,038	P2E-KV32C4
	24 VAC 50Hz	0,038	P2E-KV31C3	0,038	P2E-KV31C4	0,038	P2E-KV31C4

**Solenoids 15 mm NC, mobile**

(Note! Mounting screws included in basic valve)

	Voltage	Weight	Order code	Weight	Order code
	Kg	Without manual override	Kg	Override, blue, non locking flush	
	12 VDC	0,038	P2E-MV35B0	0,038	P2E-MV35B1
	24 VDC	0,038	P2E-MV35C0	0,038	P2E-MV35C1
	37,5 VDC	0,038	P2E-MV35W0	0,038	P2E-MV35W1
	48 VDC	0,038	P2E-MV35D0	0,038	P2E-MV35D1
	72 VDC	0,038	P2E-MV35T0	0,038	P2E-MV35T1
	78 VDC	0,038	P2E-MV35Y0	0,038	P2E-MV35Y1
	96 VDC	0,038	P2E-MV35V0	0,038	P2E-MV35V1
	110 VDC	0,038	P2E-MV35E0	0,038	P2E-MV35E1

**Solenoids 15 mm NC, food industry version**

(Note! Mounting screws included in basic valve)

	Voltage	Weight	Order code	Weight	Order code	Weight	Order code
	Kg	Without manual override	Kg	Override, blue, non locking flush	Kg	Override, yellow, locking flush	
	24 VDC	0,038	P2E-QV32C0	0,038	P2E-QV32C1	0,038	P2E-QV32C2
	48 VDC	0,038	P2E-QV32D0	0,038	P2E-QV32D1	0,038	P2E-QV32D2
	24 VAC 50Hz	0,038	P2E-QV31C0	0,038	P2E-QV31C1	0,038	P2E-QV31C2
	48 VAC 50/60Hz	0,038	P2E-QV34D0	0,038	P2E-QV34D1	0,038	P2E-QV34D2
	115 V 50Hz/120 V 60Hz	0,038	P2E-QV31F0	0,038	P2E-QV31F1	0,038	P2E-QV31F2
	230 VAC 50Hz/240 VAC 60Hz	0,038	P2E-QV31J0	0,038	P2E-QV31J1	0,038	P2E-QV31J2
	Voltage	Weight	Order code	Weight	Order code	Weight	Order code
	Kg	Override extended, non locking flush	Kg	Override extended, locking flush	Kg	Override extended, locking flush	
	24 VDC	0,038	P2E-QV32C3	0,038	P2E-QV32C4	0,038	P2E-QV32C4
	24 VAC 50Hz	0,038	P2E-QV31C3	0,038	P2E-QV31C4	0,038	P2E-QV31C4
	115 VAC 50 Hz	0,038	P2E-QV31F3	0,038	P2E-QV31F4	0,038	P2E-QV31F4
	230 VAC 50 Hz	0,038	P2E-QV31J3	0,038	P2E-QV31J4	0,038	P2E-QV31J4

In accordance with the EU Machine Directive, EN 983, solenoid valves with manual override should have spring-return operating arms for safety.



## 22mm Solenoid pilot options

The P2F P13\*4\* (NC) 3/2 solenoid pilot operators are designed for piloting pneumatic control valves with compressed air or other inert gases.

The P2F P operator is available for Normal operating pressures up to 10 bar having an outlet orifice 1.3mm and exhaust orifice 1.5 mm. An alternative operator is also available having an outlet orifice of 0.8mm and exhaust orifice of 1.0mm for Xtreme maximum operating pressure of 16 bar and wide band voltage tollerances required for mobile applications.

For hard environment , a metal operator (anodised aluminium) with brass manual override is available with a 1.2 mm outlet orifice and 1.3mm exhaust orifice. Different temperature range is covering inside , outside application.

### Corrosion resistant design

The pilot operator body is manufactured in thermoplastic PA 6 material and the core tube brass/stainless steel. The plunger/core is made from stainless steel and the valve seats from FKM.

### Mobile Applications

Viking Xtreme valves are tested to +5g shock and vibration. Solenoid operated valves are designed to operate with wide voltage tolerance bands within the ambient temperature ranges stated in the technical section.

### Solenoid Pilot Exhaust

These operators all exhaust out of the top of the core tube which is tapped M5. The standard solenoid nut fitted to the core tube is the Diffuser nut which allows the exhaust to escape to atmosphere. This nut also minimises ingress of dirt into the valve through this port. The alternative plastic knurled nut can be specified (refer to part number system) if the exhaust air needs to be captured and piped away using the M5 tapped port.

### Manual Override options

The pilot operators can be supplied with or without manual override. The standard manual override is the monostable (spring return) extended brass override. Alternatively the bistable (locking) override can be specified as an alternative for the Normal duty 10bar option.

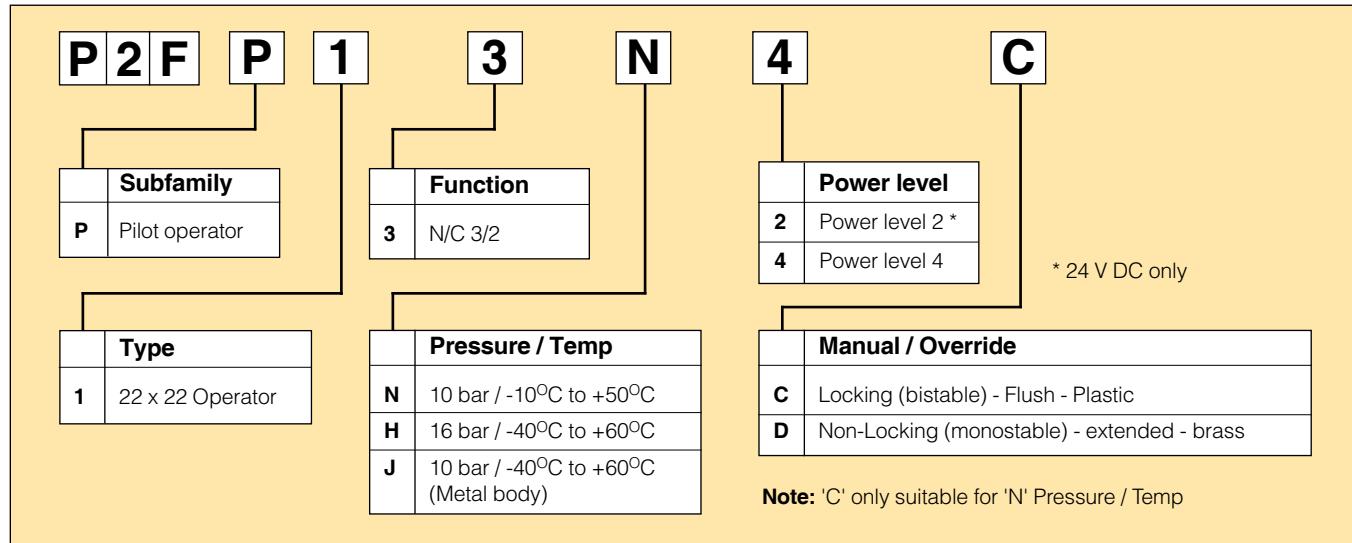
### Coils

Coils are wound with enameled copper wire, having temperature index 180°C with class F insulation (155°C) and are encapsulated in Thermoplastic resin. When fitted with suitable connector and correct gasket they give protection to IP65.

### Spares

Solenoid operators are available as spares complete with mounting screws and seals. Coils and connectors should be ordered separately.

## Order key, solenoid operators (22mm)



## Technical data

	NC Normal	NC Xtreme	NC 22mm Xtreme (Mobile)	NC 30mm Xtreme (Mobile)	NC 30 mm Metal (Mobile)
Working pressure	0 to 10 bar	0 to 16 bar	0 to 10 bar	0 to 16 bar	0 to 10 bar
Ambient temperature	-10 °C to +50 °C	-40 °C to +60 °C	-40 °C to +60 °C	-40 °C to +60 °C	-40 °C to +60 °C
Orifice	1.3/1.5mm	0.8/1.0mm	0.8/1.0mm	0.8/1.0mm	1.2 mm / 1.3mm
Flow Qn @ 6 bar input					
1 bar press drop. 1-2 l/m	55	20	20	20	60
Flow Qn @ 6 bar input					
1 bar press drop. 2-3 l/m	70	30	30	30	70
Power (DC)	4.8W (2W Low power)	4.8W	6.0W	6.8W	6.8W
Power (AC)	8.5VA	8.5VA			
Voltage tolerance (Standard)	+/- 10%	+/- 10%			
Voltage tolerance (Mobile)			-10 to +30%	+/- 30%	+/- 30%
Duty cycle	100%	100%	100%	100%	100%
Insulation class	F	F	F	F	F
Electric connection	Ind Form B	Ind Form B	Ind Form B	Form A	Form A
Protection	IP65	IP65	IP65	IP65	IP65
Shock & Vibration	-	0 to +5g	0 to +5g	0 to +5g	0 to 5g
Approval	UL coil version available on request				
Working media	All neutral media such as compressed air and inert gases.				

## Mobile applications

Solenoid operated Viking Xtreme duty valves for Mobile applications are fitted with the P2FP13H4D solenoid pilot operator. It has a 22mm footprint with 0.8/1.0mm orifice and will accept 22mm or 30mm coil options. The choice of coil option will depend on the voltage tolerance, operating ambient temperature range and maximum operating pressure. Use the technical data in the table above before selecting the coil type required, or contact our technical department.

## Transients

Interrupting the current through the solenoid coil produces momentary voltage peaks which, under unfavourable conditions, can amount to several hundred times the rated operating voltage. Normally, these transients do not cause problems, but to achieve the maximum life of relays in the circuit (and particularly of transistors, thyristors and integrated circuits) it is desirable to provide protection by means of voltage-dependent resistors (varistors). All connectors/cable plugs with LED's listed on page 54 include this type of circuit protection.

## Materials

## Pilot Valve

Body:	Polyamide
Body:	Anodised aluminium for J type
Armature tube:	Brass (Normal) Stainless Steel 16 bar mobile
Plunger & core:	Corrosion resistant Cr-Ni steel
Seals:	FKM (Viton™)
Screws:	Stainless steel

## Coil

Encapsuation material: Thermoplastic



**22mm solenoid operator part numbers and spares****Solenoids coil standard 22mm**

Voltage	Voltage tolerance	Temperature	Order code Form B	Power	Weight (Kg)	Use with Operator type
12V 50Hz	+/- 10%	-10°C / 50°C	<b>P2FCB440</b>	8,5VA	0.053	P2FP13N4
24V 50/60Hz	+/- 10%	-10°C / 50°C	<b>P2FCB442</b>	8,5VA	0.053	P2FP13N4
48V 50/60Hz	+/- 10%	-10°C / 50°C	<b>P2FCB449</b>	8,5VA	0.053	P2FP13N4
120V/50Hz, 120V/60Hz	+/- 10%	-10°C / 50°C	<b>P2FCB453</b>	8,5VA	0.053	P2FP13N4
230V/50Hz, 230V/60Hz	+/- 10%	-10°C / 50°C	<b>P2FCB457</b>	8,5VA	0.053	P2FP13N4
12V DC	+/- 10%	-10°C / 50°C	<b>P2FCB445</b>	4,8W	0.053	P2FP13N4
24V DC	+/- 10%	-10°C / 50°C	<b>P2FCB449</b>	4,8W	0.053	P2FP13N4
48V DC	+/- 10%	-10°C / 50°C	<b>P2FCB451</b>	4,8W	0.053	P2FP13N4

For pressure 0 to 10 bar

**Solenoids coil low power 22mm**

Voltage	Order code Form B	Power	Weight (Kg)	Use with Operator type
24V DC Low power	<b>P2FCB249</b>	2W	0.093	P2FP13N2

For pressure 0 to 10 bar

**Solenoids coil 22mm Xtreme**

Voltage	Voltage tolerance	Temperature	Order code Form B	Power	Weight (Kg)	Use with Operator type
12V 50Hz	+/- 10%	-40°C / 60°C	<b>P2FCB440</b>	8,5VA	0.053	P2FP13NH4D
24V 50/60Hz	+/- 10%	-40°C / 60°C	<b>P2FCB442</b>	8,5VA	0.053	P2FP13NH4D
48V 50/60Hz	+/- 10%	-40°C / 60°C	<b>P2FCB449</b>	8,5VA	0.053	P2FP13NH4D
120V/50Hz, 120V/60Hz	+/- 10%	-40°C / 60°C	<b>P2FCB453</b>	8,5VA	0.053	P2FP13NH4D
230V/50Hz, 230V/60Hz	+/- 10%	-40°C / 60°C	<b>P2FCB457</b>	8,5VA	0.053	P2FP13NH4D
12V DC	+/- 10%	-40°C / 60°C	<b>P2FCB445</b>	4,8W	0.053	P2FP13NH4D
24V DC	+/- 10%	-40°C / 60°C	<b>P2FCB449</b>	4,8W	0.053	P2FP13NH4D
48V DC	+/- 10%	-40°C / 60°C	<b>P2FCB451</b>	4,8W	0.053	P2FP13NH4D

For pressure 0 to 16 bar for A+B &amp; 12 bar for C+D

**Solenoids coil mobile voltage 22mm**

Voltage	Voltage tolerance	Temperature	Order code Form B	Power	Weight (Kg)	Use with Operator type
12V DC	-10% / +30%	-40°C / + 60°C	<b>P2FCB447</b>	6W	0.053	P2FP13H4D
24V DC	-10% / +30%	-40°C / + 60°C	<b>P2FCB448</b>	6W	0.053	P2FP13H4D

For pressure 0 to 16 bar for A+B &amp; 12 bar for C+D

**Solenoids coil Mobile voltage 30mm**

Voltage	Voltage tolerance	Temperature	Order code Form A	Power	Weight (Kg)	Use with Operator type
12V DC	+/- 30%	-40°C / +60°C	<b>P2FCA447</b>	6,8W	0.09	P2FP13H4D
24V DC	+/- 30%	-40°C / +60°C	<b>P2FCA448</b>	6,8W	0.09	P2FP13H4D
48V DC	+/- 30%	-40°C / +60°C	<b>P2FCA474</b>	6,8W	0.09	P2FP13H4D
72V DC	+/- 30%	-40°C / +60°C	<b>P2FCA470</b>	6,8W	0.09	P2FP13H4D
96V DC	+/- 30%	-40°C / +60°C	<b>P2FCA471</b>	6,8W	0.09	P2FP13H4D
110V DC	+/- 30%	-40°C / +60°C	<b>P2FCA472</b>	6,8W	0.09	P2FP13H4D

For pressure 0 to 16 bar for A+B &amp; 12 bar for C+D

**Solenoids coil Mobile voltage 30mm**

Voltage	Voltage tolerance	Temperature	Order code Form A	Power	Weight (Kg)	Use with Operator type
12V DC	+/- 30%	-40°C / +60°C	<b>P2FCA447</b>	6,8W	0.09	P2FP13J4
24V DC	+/- 30%	-40°C / +60°C	<b>P2FCA448</b>	6,8W	0.09	P2FP13J4
48V DC	+/- 30%	-40°C / +60°C	<b>P2FCA474</b>	6,8W	0.09	P2FP13J4
72V DC	+/- 30%	-40°C / +60°C	<b>P2FCA470</b>	6,8W	0.09	P2FP13J4
96V DC	+/- 30%	-40°C / +60°C	<b>P2FCA471</b>	6,8W	0.09	P2FP13J4
110V DC	+/- 30%	-40°C / +60°C	<b>P2FCA472</b>	6,8W	0.09	P2FP13J4

For pressure 0 to 10 bar

**Spare Solenoid Nuts**

**Valves requiring captured exhaust should be fitted with plastic knurled nut**

Order code

**P2FNP**

**Valves with vented exhaust are fitted with diffuser plastic nut**

Order Code

**P2FND**

**Spare Solenoid Operators**

**Solenoid pilot operator 22mm NC, Normal duty  
(Max Operating pressure 10bar, Temp -10°C to +50°C)**

Order code (with locking bi-stable m/o)	weight Kg	Order code (with Non-locking monostable m/o)	weight Kg
<b>P2FP13N4C</b>	0.05kg	<b>P2FP13N4D</b>	0.05kg

**Solenoid pilot operator 22mm NC, Xtreme duty  
(Max Operating pressure 16bar, Temp -40°C to +60°C)**

Order code (with Non-locking monostable m/o)	weight Kg
<b>P2FP13H4D</b>	0.05kg

**Low power pilot operator NC, Normal duty  
(Max Operating pressure 10bar, Temp -10°C to +50°C)**

Order code (with locking bi-stable m/o)	weight Kg	Order code (with Non-locking monostable m/o)	weight Kg
<b>P2FP13N2C</b>	0.05kg	<b>P2FP13N2D</b>	0.05kg

**Solenoid pilot operator 22mm NC Mobile metal  
(Max Operating pressure 10bar, Temp -40°C to +60°C)**

Order code (with brass non locking m/o)	weight Kg	Order code (with brass locking m/o)	weight Kg	Order code No manual override	weight Kg
<b>P2FP13J4B</b>	0.04kg	<b>P2FP13J4C</b>	0.04kg	<b>P2FP13J4A</b>	0.04kg

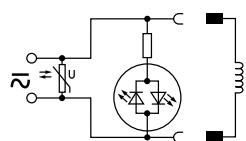
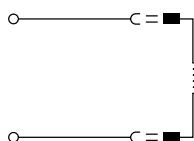
**Note.**

Solenoid pilot operators are fitted to the Viking valve range. Order the above part numbers for spares. The operators are supplied with mounting screws and interface 'O' rings.

**Coils and connectors must be ordered separately.**

## Solenoid Connectors / Cable Plugs EN175301-803

	Description	Order code 15mm Form C/ISO15217	Order code 22mm Industrial Form B	Order code 30mm Form A/ISO4400
	With large headed screw suitable for mounting in inaccessible or recess position	Standard IP65  24V DC LED and protection IP65  110V AC LED and protection IP65	<b>P8C-C</b>  <b>P8C-C26C</b>  <b>P8C-C21E</b>	
	With standard screw	Standard IP65 without flying lead  With LED and protection 24V AC/DC  With LED and protection 110V AC/DC  With LED and protection 230V AC	<b>P8C-D</b>  <b>P8C-D26C</b>  <b>P8C-D21E</b>  <b>3EV10V20-230</b>	<b>3EV10V10</b>  <b>3EV10V20-24</b>  <b>3EV290V20-110</b>  <b>3EV290V10</b>
	With cable	Standard with 2m cable IP65  Standard with 5m cable IP65  24V AC/DC, 2m cable LED and protection IP65  24V AC/DC, 5m cable LED and protection IP65  24V AC/DC, 10m cable LED and protection IP65  110V AC/DC, 2m cable LED and protection IP65  110V AC/DC, 5m cable LED and protection IP65  230V AC, 5m cable LED and protection IP65	<b>P8L-C2</b>  <b>P8L-C5</b>  <b>P8L-C226C</b>  <b>P8L-C526C</b>  <b>P8L-CA26C</b>  <b>P8L-C221E</b>  <b>P8L-C521E</b>  <b>3EV10V20-230L5</b>	

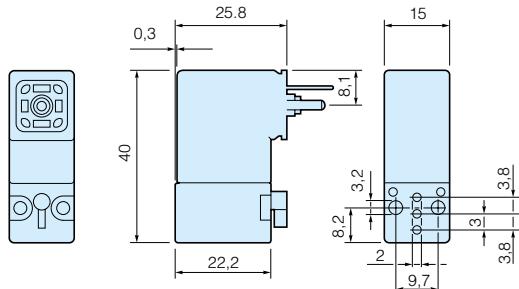


<b>P8C-C</b>
<b>P8C-D</b>
<b>P8L-C2</b>
<b>P8L-C5</b>
<b>3EV10V10</b>
<b>3EV290V10</b>

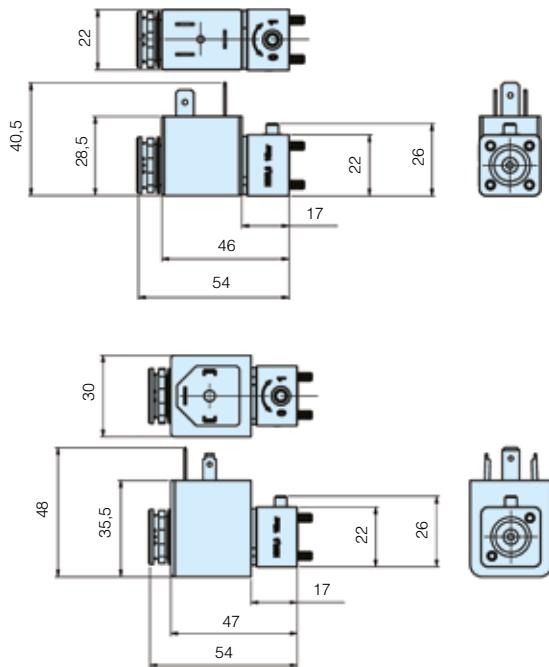
<b>P8C-D26C</b>	<b>P8L-C226C</b>
<b>P8C-D21E</b>	<b>P8L-C526C</b>
<b>P8C-C26C</b>	<b>P8L-CA26C</b>
<b>P8C-C21E</b>	<b>P8L-C221E</b>
<b>3EV10V20-24</b>	<b>3EV10V20-24L5</b>
<b>3EV10V20-110</b>	<b>3EV10V20-110L5</b>
<b>3EV10V20-230</b>	<b>3EV10V20-230L5</b>

## Cable Plug Dimensions (mm)

## Solenoid operators P2E-•V...

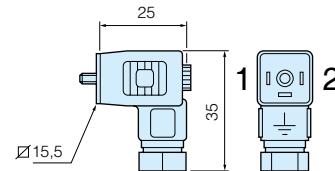


## Solenoid operators P2FP...



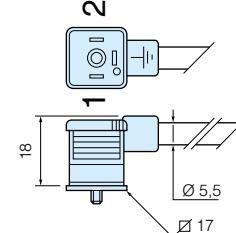
## Cable plugs

P8C-C
P8C-C26C
P8C-C21E
P8C-D
P8C-D26C
P8C-D21E



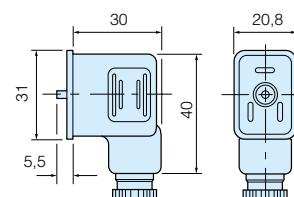
## Cable plugs with cables

P8L-C2
P8LC5
P8L-C226C
P8L-C526C
P8L-CA26C
P8L-C221E
P8L-C521E



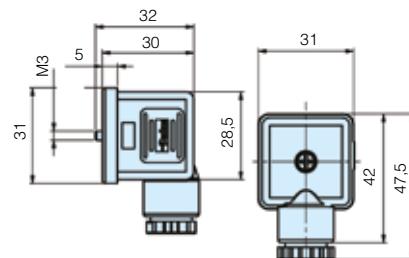
## Cable plugs Form B

3EV10V10
3EV10V20-24
3EV10V20-110
3EV10V20-230
3EV10V20-24L5
3EV10V20-110L5
3EV10V20-230L5



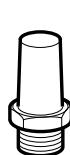
## Cable plugs Form A

3EV290V10
3EV290V20-24
3EV290V20-24L5



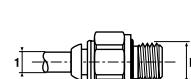
## Accessories

## Sintered bronze series



Port	Order code	Pack Qty
M5	9721900005	1
G1/8	9090050700	1
G1/4	P6M-BAA2	1
G3/8	9090050900	1
G1/2	9090051000	1

## Male straight connectors - Parallel thread



Tube Ø1	Thread B	Order code	Box Qty
4	1/8	F4PMB4-1/8	20
6	1/8	F4PMB6-1/8	30
6	1/4	F4PMB6-1/4	30
8	1/8	F4PB8-1/8	40
8	1/4	F4PB8-1/4	30
8	3/8	F4PB8-3/8	20
10	1/4	F4PB10-1/4	20
10	3/8	F4PB10-3/8	20
10	1/2	F4PB10-1/2	10
12	1/4	F4PB12-1/4	10
12	3/8	F4PB12-3/8	10
12	1/2	F4PB12-1/2	10
14	3/8	F4PB14-3/8	10
14	1/2	F4PB14-1/2	10

# Parker Worldwide

## Europe, Middle East, Africa

### AE – United Arab Emirates,

Dubai

Tel: +971 4 8127100

parker.me@parker.com

### AT – Austria, Wiener Neustadt

Tel: +43 (0)2622 23501-0

parker.austria@parker.com

### AT – Eastern Europe, Wiener

Neustadt

Tel: +43 (0)2622 23501 900

parker.easternurope@parker.com

### AZ – Azerbaijan, Baku

Tel: +994 50 2233 458

parker.azerbaijan@parker.com

### BE/LU – Belgium, Nivelles

Tel: +32 (0)67 280 900

parker.belgium@parker.com

### BG – Bulgaria, Sofia

Tel: +359 2 980 1344

parker.bulgaria@parker.com

### BY – Belarus, Minsk

Tel: +375 17 209 9399

parker.belarus@parker.com

### CH – Switzerland, Etoy

Tel: +41 (0)21 821 87 00

parker.switzerland@parker.com

### CZ – Czech Republic, Klecany

Tel: +420 284 083 111

parker.czechrepublic@parker.com

### DE – Germany, Kaarst

Tel: +49 (0)2131 4016 0

parker.germany@parker.com

### DK – Denmark, Ballerup

Tel: +45 43 56 04 00

parker.denmark@parker.com

### ES – Spain, Madrid

Tel: +34 902 330 001

parker.spain@parker.com

### FI – Finland, Vantaa

Tel: +358 (0)20 753 2500

parker.finland@parker.com

### FR – France, Contamine s/Arve

Tel: +33 (0)4 50 25 80 25

parker.france@parker.com

### GR – Greece, Athens

Tel: +30 210 933 6450

parker.greece@parker.com

### HU – Hungary, Budaörs

Tel: +36 23 885 470

parker.hungary@parker.com

### IE – Ireland, Dublin

Tel: +353 (0)1 466 6370

parker.ireland@parker.com

### IT – Italy, Corsico (MI)

Tel: +39 02 45 19 21

parker.italy@parker.com

### KZ – Kazakhstan, Almaty

Tel: +7 7273 561 000

parker.easternurope@parker.com

### NL – The Netherlands, Oldenzaal

Tel: +31 (0)541 585 000

parker.nl@parker.com

### NO – Norway, Asker

Tel: +47 66 75 34 00

parker.norway@parker.com

### PL – Poland, Warsaw

Tel: +48 (0)22 573 24 00

parker.poland@parker.com

### PT – Portugal, Leca da Palmeira

Tel: +351 22 999 7360

parker.portugal@parker.com

### RO – Romania, Bucharest

Tel: +40 21 252 1382

parker.romania@parker.com

### RU – Russia, Moscow

Tel: +7 495 645-2156

parker.russia@parker.com

### SE – Sweden, Spånga

Tel: +46 (0)8 59 79 50 00

parker.sweden@parker.com

### SL – Slovenia, Novo Mesto

Tel: +386 7 337 6650

parker.slovenia@parker.com

### TR – Turkey, Istanbul

Tel: +90 216 4997081

parker.turkey@parker.com

### UA – Ukraine, Kiev

Tel: +380 44 494 2731

parker.poland@parker.com

### UK – United Kingdom, Warwick

Tel: +44 (0)1926 317 878

parker.uk@parker.com

### ZA – South Africa, Kempton Park

Tel: +27 (0)11 961 0700

parker.southafrica@parker.com

## North America

### CA – Canada, Milton, Ontario

Tel: +1 905 693 3000

### US – USA, Cleveland

Tel: +1 216 896 3000

## Asia Pacific

### AU – Australia, Castle Hill

Tel: +61 (0)2-9634 7777

### CN – China, Shanghai

Tel: +86 21 2899 5000

### HK – Hong Kong

Tel: +852 2428 8008

### IN – India, Mumbai

Tel: +91 22 6513 7081-85

### JP – Japan, Tokyo

Tel: +81 (0)3 6408 3901

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Tel: +82 2 559 0400

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Tel: +60 3 7849 0800

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Tel: +64 9 574 1744

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Tel: +65 6887 6300

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Tel: +662 186 7000

### TW – Taiwan, Taipei

Tel: +886 2 2298 8987

## South America

### AR – Argentina, Buenos Aires

Tel: +54 3327 44 4129

### BR – Brazil, São José dos Campos

Tel: +55 12 4009 3500

### CL – Chile, Santiago

Tel: +562 2303 9640

### MX – Mexico, Toluca

Tel: +52 72 2275 4200

### European Product Information Centre

Free phone: 00 800 27 27 5374

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### Parker Hannifin Ltd.

Tachbrook Park Drive

Tachbrook Park,

Warwick, CV34 6TU

United Kingdom

Tel.: +44 (0) 1926 317 878

Fax: +44 (0) 1926 317 855

parker.uk@parker.com

www.parker.com



Your local authorized Parker distributor

