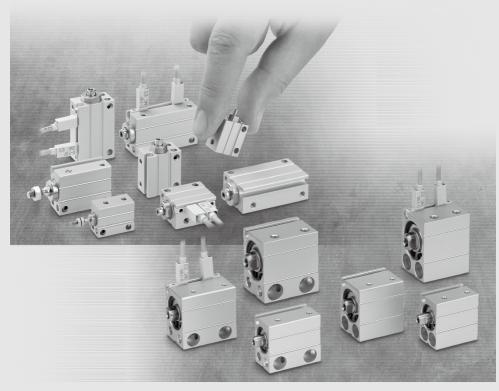
Mini Free Mount Cylinder

CUJ Series

Ø4, Ø6, Ø8, Ø10, Ø12, Ø16, Ø20



| Series | Bore size | Action | | Stroke (mm) | | | | Clea | Auto switch | Rod end | | | | | | | | | | | |
|--------|-----------|---------------------------------|----|-------------|-------------|------------|--------------|-------------|-------------|---------|------------|----|------------------|-------------|------------|----|----|-----|--------------|---------------|--|
| Series | (mm) | Action | 4 | | 5 | 6 | 8 | 10 | 15 | ; 2 | 20 | 25 | 30 | 35 | 4 | 0 | 45 | 50 | serie | s Auto switch | Roa ena |
| | 4 | Double acting | H | — | | - | - | - | - ∳ | — | - | + | | + | _ | | | + | + | None | Male threaded |
| | | Single acting, spring return | H٩ |)—— | | ф — | + | \dashv | | | | + | | \dashv | \dashv | | | + | | | Without thread |
| | 6 | Double acting | ŀφ | — | | φ | ф- | - ∳- | - • | — | - | ψ- | - - - | + | \dashv | | | + | - ∳- | - | |
| | | Single acting, spring return | H | — | | _ | ф- | + | | | | + | + | + | \dashv | | + | + | + | - | |
| | 8 | Double acting | ŀφ | — | | ф— | ф- | - ∳- | - ∳ | — | | ψ- | - - - | + | \dashv | | + | + | - ∳- | - | |
| | • | Single acting, spring return | H |)—— | | _ | ф- | - ∳- | | | | + | | | | | | | | D-F8□ | Female threaded Male threaded |
| CUJ | 10 | Double acting | ŀφ | — | | ф— | φ- | - ∳- | - -∳ | — | | ψ- | | - | | | + | + | - | | |
| 003 | 10 | Single acting, spring return | ┝ | — | | _ | - | - ∳- | | | | + | | - | | | | + | + | | |
| | 10 | Double acting | Н | — | ф <u> —</u> | | + | - ∳- | - -∳ | — | | φ- | ф- | - ∳- | - ∮ |)— | φ | -φ- | - | | |
| | 12 | Single acting, spring return | Н | — | — | | + | - ∳- | | | | + | | - | | | | + | + | - D-W9-W | |
| | 40 | Double acting | Н | | ф — | + | + | - ∳- | - -∳ | — | | φ- | | - ∳- | - | — | φ | -φ- | - | - | |
| | 16 | Single acting, spring return | H | — | | + | + | - | - | | | ╁ | + | + | | | | + | + | - | |
| | 20 | Double acting | Н | — | | | + | - ∳- | - ∳ | — | | ψ- | | - | - | — | φ | φ- | - | | |
| | 20 | Single acting, spring return | Н | _ | <u> </u> | | 士 | <u> </u> | | | | | | | | | | | | | |

CUJ

CU CQS

JCQ CQ2

RQ CQM

CQU

MU

D
-X

Technical

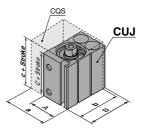
Miniature Body

- Full length is shortened by up to approx. 20%.
- Volume is reduced by up to approx. 45%.

(Compared with the CQS series cylinders, double acting, with magnet)

| Dimensions (With Magnet) (mm | | | | | | | | | |
|------------------------------|--------|----------|------------|--|--|--|--|--|--|
| Bore size (mm) | A(a) | B(b) | C(c) | | | | | | |
| 12 | 17(25) | 26.5(25) | 19.5(22) | | | | | | |
| 16 | 21(29) | 29.5(29) | 21(22) | | | | | | |
| 20 | 25(36) | 36(36) | 23.5(29.5) | | | | | | |

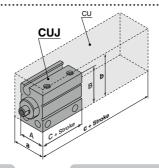




- Full length is shortened by up to approx. 64%.
- Volume is reduced by up to approx. 70%. (Compared with the CU series cylinders, double acting, without magnet)

| Dimension | Dimensions (Without Magnet) (mm) | | | | | | | | |
|-------------------|----------------------------------|----------|----------|--|--|--|--|--|--|
| Bore size (mm) | A(a) | B(b) | C(c) | | | | | | |
| 4 | 10(—) | 15(—) | 13(—) | | | | | | |
| 6 | 13(13) | 19(22) | 13(33) | | | | | | |
| 8 | 13(—) | 21(—) | 13(—) | | | | | | |
| 10 | 13.5(15) | 22(24) | 13(36) | | | | | | |
| 12 | 17(—) | 26.5(—) | 15.5(—) | | | | | | |
| 16 | 21(20) | 29.5(32) | 16.5(30) | | | | | | |
| 20 | 25(26) | 36(40) | 19.5(36) | | | | | | |

(): Dimensions of the CU series cylinders



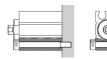
Concentrates wiring and piping on one side

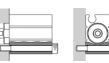
Allows more efficient installation, since four directions can be used freely.



Ø4, Ø6, Ø8, Ø10

Allows installation from four directions.

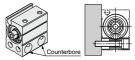




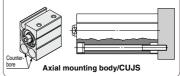
ø12, ø16, ø20

With counterbore for mounting

2 kinds of bodies are available. There is no protrusion for a mounting bolt.



ateral mounting body/CUJB



CUJ Series Ø4, Ø6, Ø8, Ø10, Ø12, Ø16, Ø20

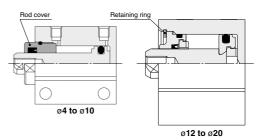
Two auto switches can be installed even for a 4 mm stroke.*

* Ø12 to Ø20 are available starting from a 5 mm stroke.



Easy seal replacement ø10) or retaining ring (ø12 to ø20).

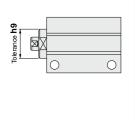
Seals can be replaced easily by just removing the rod cover (ø4 to



Ø4, Ø6, Ø8, Ø10

With boss (h9)

Centering can be done easily.



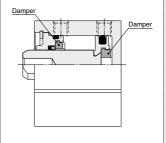
Clean room compliant Clean Series (except ø4)

CUJ Series 11-



ø12, ø16, ø20

Standard equipment with damper



RoHS compliant

Applications

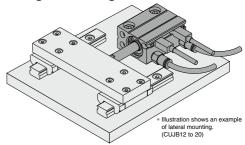
Short pitch mounting is possible.



Pitch Dimensions (mm) (Without Magnet) Bore size 10 Note 1) 13 Note 1) 6 8

13 Note 1) 13.5 Note 1) 10 12 17 16 21 20

Note 1) Body width dimensions have plus tolerances, so E dimensions should also be designed for plus tolerances. (ø4 to ø10 only) Note 2) Refer to page 613 for built-in magnet. Lowering the center of gravity when using an external guide



D-□ -X□

> Technical Data

CUJ

CU

cos JCQ

CO2

RQ CQM

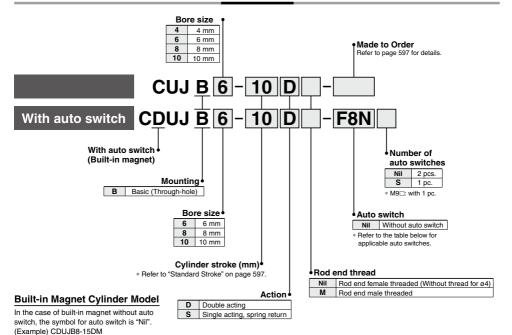
cou

MU



Mini Free Mount Cylinder **CUJ** Series Ø4, Ø6, Ø8, Ø10

How to Order



Applicable Auto Switches/Refer to pages 1575 through to 1701 for additional information on auto switches.

| | | | light | | | Load voltage DC AC P | | Auto swit | ch model | Lead wire | Lead wire length (m) * | | | | | | |
|----------|---------------------|---------------------|-----------|--------------------|-----------|-----------------------|-----|---------------|----------|--------------|------------------------|----------|----------|---------------------|---------|------------|--|
| Type | Special function | Electrical entry | Indicator | Wiring (Output) | | | | Perpendicular | In-line | 0.5 (Nil) | 1 (M) | 3 (L) | 5 (Z) | Pre-wired connector | Applio | cable load | |
| | | | | 3-wire (NPN) | | | | _ | M9N | • | • | • | 0 | 0 | | | |
| _ | | | | | | 5 V, | | F8N | _ | • | _ | • | 0 | _ | IC | | |
| switch | | | | 3-wire (PNP) | | 12 V | | _ | M9P | • | • | • | 0 | 0 | circuit | | |
| <u>×</u> | _ | | t Yes | 3-WILE (FINE) | ire (PNP) | | | F8P | _ | • | _ | • | 0 | _ | | | |
| | | | | 2-wire | 24 V | | | | M9B | • | • | • | 0 | 0 | _ | | |
| anto | | Grommet | | | | 12 V | _ [| F8B | _ | • | _ | • | 0 | _ | | Relay, | |
| | Diagnostic | Citoriniet | 163 | 3-wire (NPN) | 24 V | 5 V, | | | M9NW | • | • | • | 0 | 0 | IC | PLC | |
| state | indication | | | 3-wire (PNP) | 12 V | 12 V | | _ | M9PW | • | • | • | 0 | 0 | circuit | | |
| Solid | (2-color indicator) | | | 2-wire | | 12 V | | _ | M9BW | • | • | • | 0 | 0 | _ | | |
| တိ | Water resistant | | | 3-wire (NPN) | 5 V, | l | | M9NA** | 0 | 0 | • | 0 | 0 | IC | | | |
| | (2-color indicator) | | | 3-wire (PNP) | | 12 V | | | M9PA** | 0 | 0 | • | 0 | 0 | circuit | | |
| | (2-color indicator) | | | 2-wire | | 12 V | | _ | M9BA** | 0 | 0 | | 0 | 0 | _ | | |

- ** Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.
- Consult with SMC regarding water resistant types with the above model numbers. * Lead wire length symbols: 0.5 m Nil * Auto switches marked with "O" are produced upon receipt of order.
 - (Example) M9N
 - (Example) M9NM 1 m M
 - 3 m L (Example) M9NL 5 m Z (Example) M9NZ

Note 1) For 2-color indicator, use caution on hysteresis. Refer to page 1585, "Auto Switch Hysteresis" prior to use

Note 2) Refer to pages 1575 through to 1701 for detailed auto switch specifications.

* Auto switches are included, (but not assembled).

Symbol

Double acting, single rod, without cushion



Single acting, spring return



Standard Stroke

| Action | Bore size (mm) | Standard stroke (mm) | | | | | | | |
|---------------------------------|----------------|----------------------|--|--|--|--|--|--|--|
| | 4 | 4, 6, 8, 10, 15, 20 | | | | | | | |
| Double acting | 6 | 4, 6, 8, 10, 15, 20 | | | | | | | |
| | 8, 10 | 25, 30 | | | | | | | |
| Oin all a satissas | 4 | 4, 6 | | | | | | | |
| Single acting, spring return | 6 | 4, 6, 8 | | | | | | | |
| spring return | 8, 10 | 4, 6, 8, 10 | | | | | | | |



Made to Order

Click here for details

| Symbol | Contents | | | | | |
|--------|--|--|--|--|--|--|
| -XA□ | Change of Rod End Shape Note 1) | | | | | |
| -XB6 | Heat resistant cylinder (-10 to 150°C) Note 1) | | | | | |
| -XC22 | Fluororubber seals Note 2) | | | | | |

Note1) Except models with auto switch and singleacting, spring return type Except bore size 4

Note2) Except single acting, spring return type and bore size 4

Moisture Control Tube **IDK Series**

When operating an actuator with a small diameter and a short stroke at a high frequency, the dew condensation (water droplet) may occur inside the piping depending on the conditions.

Simply connecting the moisture control tube to the actuator will prevent dew condensation from occurring. For details, refer to the IDK series in the Best Pneumatics No. 6.

Specifications

| Bore s | ize (mm) | 4 | 6 | 8 | 10 | | | | |
|---------------------|---------------------------------|--|----------|---|---------|--|--|--|--|
| Action | Action | | | Double acting; Single acting, spring return | | | | | |
| Fluid | | Α | ir | | | | | | |
| Proof pressure | | 1.05 | MPa | | | | | | |
| Minimum operating | Minimum operating Double acting | | 0.15 MPa | | 0.1 MPa | | | | |
| pressure | Single acting, spring return | 0.35 MPa | 0.31 | 0.2 MPa | | | | | |
| Maximum operating | g pressure | 0.7 MPa | | | | | | | |
| Ambient and fluid | temperature | Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing) | | | | | | | |
| Cushion | | None | | | | | | | |
| Lubrication | | Non-lube | | | | | | | |
| Piston speed | 50 to 500 mm/s | | | | | | | | |
| Stroke length toler | +0.5 | | | | | | | | |
| Mounting | | Through-hole | | | | | | | |

Theoretical Output: Double Acting

| | | | | >OU1 | | — IN Unit: N |
|-----------|----------|-----------|-------------|-------|---------------|-----------------|
| Bore size | Rod size | Operating | Piston area | Opera | ting pressure | (MPa) |
| (mm) | (mm) | direction | (mm²) | 0.3 | 0.5 | 0.7 |
| 4 | 2 | OUT | 12.6 | 3.76 | 6.28 | 8.79 |
| 4 | | IN | 9.4 | 2.82 | 4.71 | 6.59 |
| 6 | 4 | OUT | 28.3 | 8.48 | 14.13 | 19.79 |
| | | IN | 15.7 | 4.71 | 7.85 | 10.99 |
| 8 | 5 | OUT | 50.3 | 15.07 | 25.13 | 35.18 |
| • | 5 | IN | 30.6 | 9.18 | 15.31 | 21.44 |
| 10 | 6 | OUT | 78.5 | 23.56 | 39.26 | 54.97 |
| 10 | ь | IN | 50.3 | 15.07 | 25.13 | 35.18 |

Spring Reaction Force: Single Acting, Spring Return



Spring in loaded condition OUT

When the spring is set in the cylinder. When the spring is contracted by applying air.

| Bore size Spring | Stroke (mm) | | | | | | | | |
|------------------|-------------|------|------|------|--|--|--|--|--|
| (mm) condition | 4 | 6 | 8 | 10 | | | | | |
| 4 Pre-loaded | 1.70 | 1.27 | _ | _ | | | | | |
| Loaded | 2.55 | 2.55 | _ | _ | | | | | |
| 6 Pre-loaded | 2.45 | 2.01 | 1.57 | _ | | | | | |
| Loaded | 3.33 | 3.33 | 3.33 | _ | | | | | |
| 8 Pre-loaded | 4.67 | 3.76 | 2.86 | 1.96 | | | | | |
| Loaded | 6.47 | 6.47 | 6.47 | 6.47 | | | | | |
| 10 Pre-loaded | 5.04 | 4.18 | 3.31 | 2.45 | | | | | |
| Loaded | 6.77 | 6.77 | 6.77 | 6.77 | | | | | |

Weight: Double Acting

Standard stroke (mm) Additional weight Bore size (mm) 4 6 8 10 15 20 30 Built-in magnet Rod end male threaded CUJB4 7.2 7.9 8.6 9.3 11.1 12.8 0.4 CUJB6 12.4 13.6 14.8 16.0 18.9 21.8 24.7 27.6 2.7 8.0 CUJB8 17.0 18.4 19.7 23.0 26.4 29.9 33.4 3.0 1.5 15.6 CUJB10 19.4 20.8 22.3 25.9 29.5 33.1 36.7 2.6

Weight: Single Acting, Spring Return

| | | | | | | Unit: g | |
|-----------|------|------------|------------|-------------------|-----------------|-----------------------|--|
| Bore size | | Standard s | troke (mm) | Additional weight | | | |
| (mm) | 4 | 6 | 8 | 10 | Built-in magnet | Rod end male threaded | |
| CUJB4 | 7.2 | 7.9 | _ | _ | _ | 0.4 | |
| CUJB6 | 12.8 | 14.0 | 15.2 | _ | 2.4 | 0.8 | |
| CUJB8 | 15.8 | 17.2 | 18.6 | 19.9 | 2.5 | 1.5 | |
| CUJB10 | 17.9 | 19.4 | 20.8 | 22.3 | 2.4 | 2.6 | |

CUJ

CU cqs

JCQ C02

RQ

CQM CQU

MU

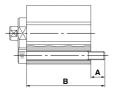
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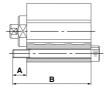
Technica

Mounting

How to Mount: Through-hole mounting bolts are available. How to Order: Add the "CUJ-" in front of the bolts to be used.

Example) CUJ-M3 x 27 L







Axial mounting

Lateral mounting

Without Auto Switch (Without Magnet)

| Cylinder model | Α | В | Mounting bolt size |
|--------------------------|-----|----|--------------------|
| CUJB4-4 | | 21 | M2.5 x 21 L |
| -6 | | 23 | M2.5 x 23 L |
| -8 | 4 | 25 | M2.5 x 25 L |
| -10 | 4 | 27 | M2.5 x 27 L |
| -15 | | 32 | M2.5 x 32 L |
| -20 | | 37 | M2.5 x 37 L Note |
| CUJB6-4 | | 22 | M3 x 22 L |
| -6 | 5 | 24 | M3 x 24 L |
| -8 | | 26 | M3 x 26 L |
| -10 | | 28 | M3 x 28 L |
| -15 | , , | 33 | M3 x 33 L |
| -20 | | 38 | M3 x 38 L |
| -25 | | 43 | M3 x 43 L |
| -30 | | 48 | M3 x 48 L |
| CUJB8-4 | | 22 | M3 x 22 L |
| -6 | | 24 | M3 x 24 L |
| -8 | | 26 | M3 x 26 L |
| -10 | 5 | 28 | M3 x 28 L |
| -15 | 3 | 33 | M3 x 33 L |
| -20 | | 38 | M3 x 38 L |
| -25 | | 43 | M3 x 43 L |
| -30 | | 48 | M3 x 48 L |
| CUJB10-4 | | 22 | M3 x 22 L |
| -6 | | 24 | M3 x 24 L |
| -8 | | 26 | M3 x 26 L |
| -10 | 5 | 28 | M3 x 28 L |
| -15 -20 -25 -30 | , | 33 | M3 x 33 L |
| | | 38 | M3 x 38 L |
| | | 43 | M3 x 43 L |
| | | 48 | M3 x 48 L |

| For Lateral Mounting | | | | | | | | |
|----------------------|-----|----|--------------------|--|--|--|--|--|
| Cylinder model | С | D | Mounting bolt size | | | | | |
| CUJB4-4 | | | _ | | | | | |
| -6 | 1 | | | | | | | |
| -8 | 4 | 14 | M2.5 x 14 L | | | | | |
| -10 | | 14 | WIZ.5 X 14 L | | | | | |
| -15 |] | | | | | | | |
| -20 | | | | | | | | |
| CUJB6-4 |] | | | | | | | |
| 6 | | | | | | | | |
| -8 | | | | | | | | |
| -10 | 5 | 18 | M3 x 18 L | | | | | |
| -15 | | | | | | | | |
| -20 | ļ | | | | | | | |
| -25 | ļ. | | | | | | | |
| -30 | | | | | | | | |
| CUJB8-4 -6 | - | | | | | | | |
| -0 -8 | - | | | | | | | |
| o -10 | 1 | | | | | | | |
| -15 | 5 | 18 | M3 x 18 L | | | | | |
| -20 | 1 | | | | | | | |
| -25 | 1 | | | | | | | |
| -30 | 1 | | | | | | | |
| CUJB10-4 | | | | | | | | |
| -6 | 1 | | | | | | | |
| -8 | 1 | | | | | | | |
| -10 | 5 | 18 | | | | | | |
| -15 | 1 ° | 18 | M3 x 18 L | | | | | |
| -20 |] | | | | | | | |
| -25 |] | | | | | | | |
| -30 |] | | | | | | | |

Note) Only M2.5 x 37 L is made of stainless steel. Others are made of structural steel.

With Auto Switch (Built-in Magnet)

For Axial Mounting

| Cylinder model | Α | В | Mounting bolt size |
|----------------|---|----|--------------------|
| CDUJB6-4 | | 27 | M3 x 27 L |
| -6 | | 29 | M3 x 29 L |
| -8 | | 31 | M3 x 31 L |
| -10 | 5 | 33 | M3 x 33 L |
| -15 |] | 38 | M3 x 38 L |
| -20 | | 43 | M3 x 43 L |
| -25 | | 48 | M3 x 48 L |
| -30 | | 53 | M3 x 53 L |
| CDUJB8-4 | | 27 | M3 x 27 L |
| 6 | 5 | 29 | M3 x 29 L |
| 8 | | 31 | M3 x 31 L |
| -10 | | 33 | M3 x 33 L |
| -15 | 3 | 38 | M3 x 38 L |
| -20 | | 43 | M3 x 43 L |
| -25 | | 48 | M3 x 48 L |
| -30 | | 53 | M3 x 53 L |
| CDUJB10-4 | | 27 | M3 x 27 L |
| 6 | | 29 | M3 x 29 L |
| 8 | | 31 | M3 x 31 L |
| 10 | 5 | 33 | M3 x 33 L |
| 15 | | 38 | M3 x 38 L |
| -20 | | 43 | M3 x 43 L |
| -25 | | 48 | M3 x 48 L |
| -30 | | 53 | M3 x 53 L |

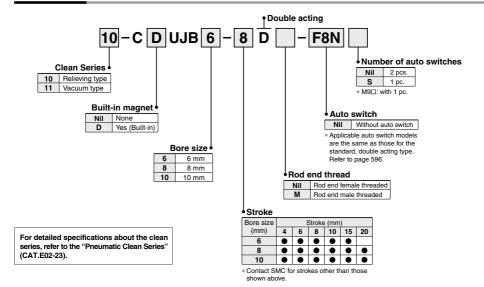
For Lateral Mounting

| FOR Lateral Wood | inung | | |
|------------------|-------|----|--------------------|
| Cylinder model | С | D | Mounting bolt size |
| CDUJB6-4 | | | |
| -6 | | | |
| -8 | | | |
| -10 | 5 | 18 | M3 x 18 L |
| -15 |] | 10 | WISKIEL |
| -20 | | | |
| -25 | | | |
| -30 | | | |
| CDUJB8-4 | | 18 | M3 x 18 L |
| 6 |] | | |
| 8 |] | | |
| -10 | 5 | | |
| -15 | , , | | |
| -20 | | | |
| -25 | | | |
| -30 | | | |
| CDUJB10-4 | | | |
| | | | |
| -8 | 5 | | |
| -10 | | 18 | M3 x 18 L |
| -15 | | _ | |
| -20 | - | | |
| -25 | - | | |
| -30 | I | | l |

Mini Free Mount Cylinder CUJ Series

■ Clean Series

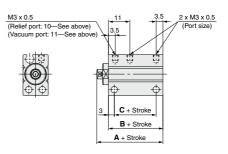
How to Order



Specifications

The specifications are the same as those for the standard, double acting type. Refer to page 597. However, the operating piston speed is ranged from 50 to 400 mm/s.

Dimensions



| | | | | | | (mm) | |
|-----------|-------|--------------------------------------|------|----|----|------|--|
| Bore size | Witho | Without auto switch With auto switch | | | | | |
| (mm) | Α | В | С | Α | В | С | |
| 6, 8, 10 | 24 | 18 | 11.5 | 29 | 23 | 16.5 | |
| | | | | | | | |



D
-X

Technical
Data

CUJ

CU

CQS JCQ CO2

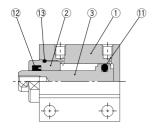
RQ

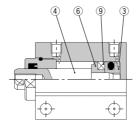
CQM CQU MU

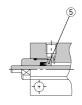
SMC

Construction

Double Acting





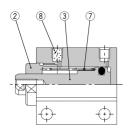


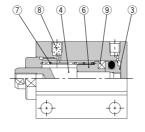
Without magnet

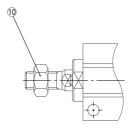
Built-in magnet

ø4

Single Acting, Spring Return







Without magnet

Built-in magnet

Rod end male threaded

Component Parts

| No. | Description | | Material | Note |
|-----|---------------|----------------|----------------------|---------------------------|
| 1 | Cylinder tube | | Aluminum alloy | Hard anodized |
| 2 | Rod co | ver | Copper alloy | Electroless nickel plated |
| 3 | Piston | Without switch | Stainless steel | |
| 3 | Piston | With switch | Aluminum alloy | Chromated |
| 4 | Piston | rod | Stainless steel | |
| 5 | Seal retainer | | Aluminum alloy | Chromated (CUJB4 only) |
| 6 | Magnet | retainer | Aluminum alloy | Chromated |
| 7 | Return | spring | Piano wire | |
| 8 | Bronze | element | Sintered metallic BC | |
| 9 | Magnet | | _ | |
| 10 | Rod end nut | | Iron | Chromated |
| 11 | Piston seal | | NBR | |
| 12 | Rod sea | al | NBR | |
| 13 | Tube ga | asket | NBR | |

Replacement Parts: Seal Kit **Double Acting**

| Bore size (mm) | Kit no. | Contents |
|----------------|-----------|---------------------------------------|
| 4 | CUJB4-PS | |
| 6 | CUJB6-PS | Set of ①, ②, ③ and grease pack. |
| 8 | CUJB8-PS | Set of (1), (2), (3) and grease pack. |
| 10 | CUJB10-PS | |

^{*} Seal kit ① to ③ comes as a set. Use the kit number for each bore size.

Single Acting, Spring Return

| Bore size (mm) | Kit no. | Contents |
|----------------|-------------|-----------------------------|
| 4 | CUJB4-S-PS | |
| 6 | CUJB6-S-PS | Set of (1) and grease pack. |
| 8 | CUJB8-S-PS | Set of (i) and grease pack. |
| 10 | CUJB10-S-PS | |

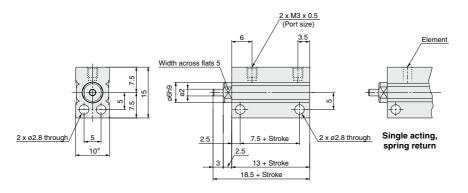
^{*} Use the following part number for ordering a grease pack only. Grease part no.: GR-L-005 (5 g)

Mini Free Mount Cylinder CUJ Series

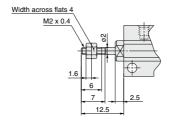
Dimensions: Ø4 Double Acting; Single Acting, Spring Return

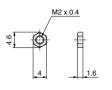
Without Magnet: CUJB4

Note) The position of the width across flats may not be parallel to the cylinder tube.



Rod end male threaded





Rod end nut part no.: NTJ-004

* Use caution especially when multiple cylinders are used in pararell such as stacking because the body width dimensions have plus tolerances.

Contact SMC for a product with body width dimensions having different tolerances.

CQ2 RQ CQM

CUJ

cqs

JCQ

CQU

MU

D
-X

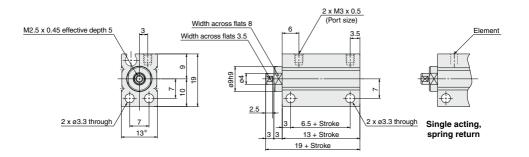
Technical
Data



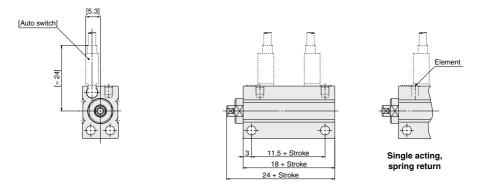
Dimensions: Ø6 Double Acting; Single Acting, Spring Return

Without Magnet: CUJB6

Note) The position of the width across flats may not be parallel to the cylinder tube.

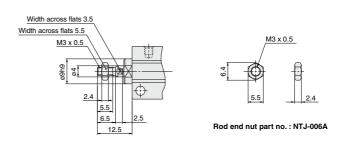


Built-in Magnet: CDUJB6



SMC

Rod end male threaded



^{*} Use caution especially when multiple cylinders are used in pararell such as stacking because the body width dimensions have plus tolerances.

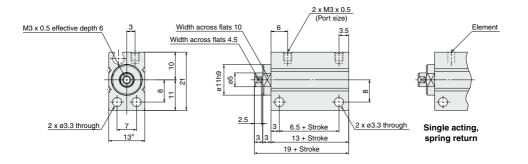
602

Contact SMC for a product with body width dimensions having different tolerances.

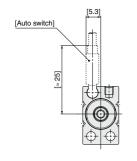
Dimensions: Ø8 Double Acting; Single Acting, Spring Return

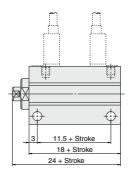
Without Magnet: CUJB8

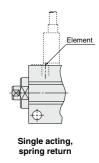
Note) The position of the width across flats may not be parallel to the cylinder tube.



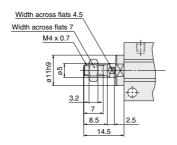
Built-in Magnet: CDUJB8

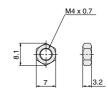






Rod end male threaded





Rod end nut part no.: NTJ-010A

Use caution especially when multiple cylinders are used in pararell such as stacking because the body width dimensions have plus tolerances.
 Contact SMC for a product with body width dimensions having different tolerances.



CN

JCQ JCQ

CQ2 RQ

CQM

CQU

MU

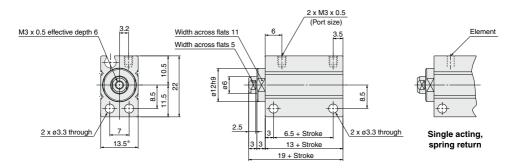
D-□ -X□

Technical Data

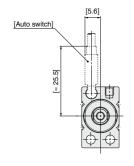
Dimensions: Ø10 Double Acting; Single Acting, Spring Return

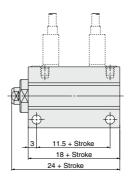
Without Magnet: CUJB10

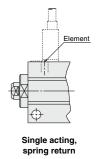
Note) The position of the width across flats may not be parallel to the cylinder tube.



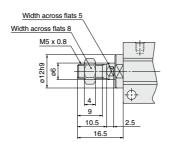
Built-in Magnet: CDUJB10

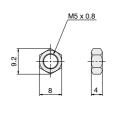






Rod end male threaded





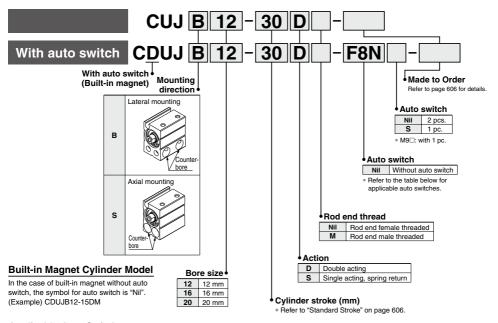
Rod end nut part no.: NTJ-015A

^{*} Use caution especially when multiple cylinders are used in pararell such as stacking because the body width dimensions have plus tolerances.

Contact SMC for a product with body width dimensions having different tolerances. **SMC**

Mini Free Mount Cylinder **CUJ** Series ø12, ø16, ø20

How to Order



Applicable Auto Switches/Refer to pages 1575 through to 1701 for additional information on auto switches.

| | | | light | | | Load volta | age | Auto swit | ch model | Lead wire | lenç | ıth (ı | n) * | | | | | | | | | | |
|----------|---------------------|---------------------|-----------------|--------------------|--------------|------------|------|---------------|--------------|--------------|----------|----------|----------|---------------------|---------|-----------|---|---|---|----|---|---|--|
| Туре | Special function | Electrical entry | Indicator light | Wiring (Output) | | DC | AC | Perpendicular | In-line | 0.5 (Nil) | 1 (M) | 3 (L) | 5 (Z) | Pre-wired connector | Applio | able load | | | | | | | |
| | | | | 3-wire (NPN) | | | | _ | M9N | • | • | • | 0 | 0 | | | | | | | | | |
| _ | | | | 3-wire (INPIN) | | 5 V, | | F8N | _ | • | _ | • | 0 | _ | IC | | | | | | | | |
| switch | | | | 3-wire (PNP) | | 12 V | | _ | M9P | • | • | • | 0 | 0 | circuit | | | | | | | | |
| <u>×</u> | _ | | | 3-wire (PNP) | e (PNP) | | | F8P | _ | • | _ | • | | _ | | | | | | | | | |
| | | | | 2-wire | 24 V | | | | | | | 12 V | 10.1/ | | | M9B | • | • | • | 0 | 0 | _ | |
| anto | | Grommet | Yes | | | | _ | F8B | _ | • | _ | • | 0 | _ | | Relay, | | | | | | | |
| a 2 | Diagnostic | Citoriniet | 163 | 3-wire (NPN) | 24 V | 5 V, | | _ | M9NW | • | • | • | 0 | 0 | IC | PLC | | | | | | | |
| state | indication | | | | 3-wire (PNP) | | 12 V | | _ | M9PW | • | • | • | 0 | 0 | circuit | | | | | | | |
| Solid | (2-color indicator) | | | 2-wire | | 12 V | | _ | M9BW | • | • | • | 0 | 0 | _ | | | | | | | | |
| S | Water resistant | | | | | | | | 3-wire (NPN) | | 5 V, | | | M9NA** | 0 | 0 | • | 0 | 0 | IC | | | |
| | (2-color indicator) | | | 3-wire (PNP) | 2) | 12 V | | _ | M9PA** | 0 | 0 | | 0 | 0 | circuit | | | | | | | | |
| | (E color indicator) | | | 2-wire | | 12 V | | _ | M9BA** | 0 | 0 | • | 0 | 0 | _ | | | | | | | | |

- * Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.
- * Lead wire length symbols: 0.5 m Nil (Example) M9N * Auto switches marked with "O" are produced upon receipt of order.

(Example) M9NM 1 m M

3 m L (Example) M9NL

5 m Z (Example) M9NZ

Note 1) For 2-color indicator, use caution on hysteresis. Refer to page 1585, "Auto Switch Hysteresis" prior to use. Note 2) Refer to pages 1575 through to 1701 for detailed auto switch specifications.

* Auto switches are included, (but not assembled).



D-□

CUJ

CU

cas

JCQ

CO2 RQ CQM cou MU

-X□ Technical Nata

605



Symbol

Double acting, single rod, rubber bumper



Single acting, spring return, rubber bumper





Made to Order

Click here for details

| Symbol | Contents |
|--------|--|
| -XA□ | Change of Rod End Shape |
| -XB6 | Heat resistant cylinder (-10 to 150°C) Note 1) |
| -XC22 | Fluororubber seals Note 2) |

Note 1) Except models with auto switch and single acting, spring return type.

Note 2) Excluding single acting, spring return type.

A bumper is a standard product.

Theoretical Output: Double Acting

| L | | 301 | | Unit: N | | | | |
|-----------|-----------|---------|------------------------|---------|--|--|--|--|
| Bore size | Operating | Operati | Operating pressure MPa | | | | | |
| (mm) | direction | 0.3 | 0.5 | 0.7 | | | | |
| 12 | OUT | 34 | 57 | 79 | | | | |
| 12 | IN | 25 | 42 | 59 | | | | |
| 16 | OUT | 60 | 101 | 141 | | | | |
| 10 | IN | 45 | 75 | 106 | | | | |
| 20 | OUT | 94 | 157 | 220 | | | | |
| 20 | IN | 71 | 118 | 165 | | | | |

NO NOTE OF THE PROPERTY OF THE

Moisture Control Tube IDK Series

When operating an actuator with a small diameter and a short stroke at a high frequency, the dew condensation (water droplet) may occur inside the piping depending on the conditions.

Simply connecting the moisture control tube to the actuator will prevent dew condensation from occurring. For details, refer to the IDK series in the Best Pneumatics No. 6.

Specifications

| Bore s | ize (mm) | 12 | 16 | 20 | | |
|-------------------------|-------------------------------|---|--|--------------|--|--|
| Action | | Double actir | g; Single acting, s | pring return | | |
| Fluid | | | Air | | | |
| Proof pressure | | | 1.05 MPa | | | |
| Minimum operating | Double acting | 0.07 | MPa | 0.05 MPa | | |
| pressure | Single acting, spring return | 0.25 | MPa | 0.18 MPa | | |
| Maximum operatin | g pressure | 0.7 MPa | | | | |
| Ambient and fluid | Ambient and fluid temperature | | Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing) | | | |
| Cushion | | Rubber bumper | | | | |
| Lubrication | | Non-lube | | | | |
| Piston speed | | 50 to 500 mm/s* | | | | |
| Stroke length tolerance | | +1.0 0 | | | | |
| Mounting | | CUJB: Through-hole (lateral, axial direction: 2 locations each) CUJS: Through-hole (axial direction: 2 locations) | | | | |

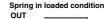
^{*} Depending on the circuit condition, the piston speed may not reach the maximum speed.

Standard Stroke

| Bore size (mm) | Operating direction | Standard stroke (mm) | | | |
|----------------|---------------------------------|---------------------------------------|--|--|--|
| 12 | | 5, 10, 15, 20, 25, 30, 35, 40, 45, 50 | | | |
| 16 | Double acting | | | | |
| 20 | | 5, 10, 15, 20, 25, 30, 35, 40, 45, 50 | | | |
| 12 | Oire orter a estimate | | | | |
| 16 | Single acting, spring return | 5, 10 | | | |
| 20 | Spinig retain | | | | |

Spring Reaction Force: Single Acting, Spring Return





When the spring is set in the cylinder.

When the spring is contracted by applying air. Unit: N

| Bore size | | Stroke (mm) | | |
|-----------|------------------|-------------|------|--|
| (mm) | Spring condition | 5 | 10 | |
| 12 | Pre-loaded | 6 | 3.5 | |
| 12 | Loaded | 9.5 | 9.5 | |
| 16 | Pre-loaded | 7.5 | 4.5 | |
| 10 | Loaded | 11 | 11 | |
| 20 | Pre-loaded | 10.5 | 5.5 | |
| | Loaded | 16.5 | 16.5 | |

 $^{* \ \ \}text{Moving the load with the thrust (spring response) on the spring return side will cause poor stroke.}$

Weight

| Double a | Double acting Unit: g | | | | | | | | | | | |
|-----------|-----------------------|----|----|------|--------|---------|-----|-----|-----|-----|-----------------|-----------------------|
| Bore size | | | | Stan | dard s | troke (| mm) | | | | Additio | nal weight |
| (mm) | 5 | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | Built-in magnet | Rod end male threaded |
| CUJ□12 | 21 | 26 | 31 | 35 | 40 | 45 | 50 | 55 | 60 | 65 | 6 | 4 |
| CUJ□16 | 32 | 39 | 46 | 53 | 60 | 67 | 74 | 81 | 88 | 95 | 9 | 8 |
| CUJ□20 | 52 | 62 | 72 | 82 | 92 | 102 | 112 | 122 | 132 | 142 | 12 | 13 |

Single acting, Spring return

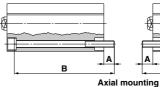
| Bore size | Standard s | troke (mm) | Additional weight | | |
|-----------|------------|------------|-------------------|-----------------------|--|
| (mm) | 5 | 10 | Built-in magnet | Rod end male threaded | |
| CUJ□12 | 23 | 28 | 6 | 4 | |
| CUJ□16 | 34 | 41 | 9 | 8 | |
| CUJ□20 | 53 | 63 | 11 | 13 | |

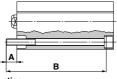
Mounting

How to Mount: Through-hole mounting bolts are available. How to Order: Add the "CUJB-" in front of the bolts to be used.

Example) CUJB-M5 x 30 L (For CUJS20-5)

* The order number at above includes one mounting bolt and one spring washer.







* When mounting the cylinder, be sure to use the included spring washer.

Without Auto Switch (Without Magnet)

| | | Without Auto Switch (Without Magnet) | | | | |
|----------------|------|--------------------------------------|----------------------------|--|--|--|
| For Axial Moun | | | Material: Structural steel | | | |
| Cylinder model | Α | В | Mounting bolt size | | | |
| CUJS12-5 | | 25 | M4 x 25 L | | | |
| -10 | | 30 | M4 x 30 L | | | |
| -15 | 1 | 35 | M4 x 35 L | | | |
| -20 | 1 | 40 | M4 x 40 L | | | |
| -25 | 8.5 | 45 | M4 x 45 L | | | |
| -30 | 0.5 | 50 | M4 x 50 L | | | |
| -35 | 1 | 55 | M4 x 55 L | | | |
| -40 | 1 | 60 | M4 x 60 L | | | |
| -45 | 1 | 65 | M4 x 65 L | | | |
| -50 | 1 | 70 | M4 x 70 L | | | |
| CUJS16-5 | | 25 | M4 x 25 L | | | |
| -10 | 1 | 30 | M4 x 30 L | | | |
| -15 |] | 35 | M4 x 35 L | | | |
| -20 | 1 | 40 | M4 x 40 L | | | |
| -25 | 7.5 | 45 | M4 x 45 L | | | |
| -30 | | 50 | M4 x 50 L | | | |
| -35 | | 55 | M4 x 55 L | | | |
| -40 | | 60 | M4 x 60 L | | | |
| -45 | | 65 | M4 x 65 L | | | |
| -50 | | 70 | M4 x 70 L | | | |
| CUJS20-5 | | 30 | M5 x 30 L | | | |
| -10 |] | 35 | M5 x 35 L | | | |
| -15 |] | 40 | M5 x 40 L | | | |
| -20 |] | 45 | M5 x 45 L | | | |
| -25 | 10.5 | 50 | M5 x 50 L | | | |
| -30 | 10.5 | 55 | M5 x 55 L | | | |
| -35 |] | 60 | M5 x 60 L | | | |
| -40 |] | 65 | M5 x 65 L | | | |
| -45 |] | 70 | M5 x 70 L | | | |
| -50 | | 75 | M5 x 75 L | | | |

| For Lateral Mou | Material: Structural stee | | | |
|-----------------|---------------------------|----|--------------------|--|
| Cylinder model | С | D | Mounting bolt size | |
| CUJB12-5 | | | | |
| -10 | 1 | | | |
| -15 | 1 | | | |
| -20 | 1 | | | |
| -25 | 0.5 | | M4 x 20 L | |
| -30 | 8.5 | 20 | W4 X 20 L | |
| -35 | 1 | | | |
| -40 | 1 | | | |
| -45 | 1 | | | |
| -50 | 1 | | | |
| CUJB16-5 | | | | |
| -10 | 1 | | | |
| -15 | | 25 | | |
| -20 | | | | |
| -25 | 9.5 | | M4 x 25 L | |
| -30 | 9.5 | | | |
| -35 | | | | |
| -40 | | | | |
| -45 | | | | |
| -50 | | | | |
| CUJB20-5 | | | | |
| 10 | | | | |
| -15 | | | | |
| -20 | | | | |
| -25 | 7.5 | 25 | M5 x 25 L | |
| -30 | 7.5 | 25 | IVIS X ZS L | |
| -35 | | | | |
| -40 | | | | |
| -45 | | | | |
| -50 | | | | |

With Auto Switch (Built-in Magnet)

| with Auto Switch (Built-in Magnet) | | | | |
|------------------------------------|------|----|----------------------------|--|
| For Axial Mount | ting | | Material: Structural steel | |
| Cylinder model | A | В | Mounting bolt size | |
| CDUJS12-5 | | 30 | M4 x 30 L | |
| -10 | | 35 | M4 x 35 L | |
| -15 | | 40 | M4 x 40 L | |
| -20 | | 45 | M4 x 45 L | |
| -25 | 9.5 | 50 | M4 x 50 L | |
| -30 | 9.5 | 55 | M4 x 55 L | |
| -35 | | 60 | M4 x 60 L | |
| -40 | | 65 | M4 x 65 L | |
| -45 | | 70 | M4 x 70 L | |
| -50 | | 75 | M4 x 75 L | |
| CDUJS16-5 | | 30 | M4 x 30 L | |
| -10 | l | 35 | M4 x 35 L | |
| -15 | | 40 | M4 x 40 L | |
| -20 | | 45 | M4 x 45 L | |
| -25 | 8 | 50 | M4 x 50 L | |
| -30 | | 55 | M4 x 55 L | |
| -35 | | 60 | M4 x 60 L | |
| -40 | | 65 | M4 x 65 L | |
| -45 | | 70 | M4 x 70 L | |
| -50 | | 75 | M4 x 75 L | |
| CDUJS20-5 | | 35 | M5 x 35 L | |
| -10 | | 40 | M5 x 40 L | |
| -15 | | 45 | M5 x 45 L | |
| -20 | | 50 | M5 x 50 L | |
| -25 | 11.5 | 55 | M5 x 55 L | |
| -30 | 11.5 | 60 | M5 x 60 L | |
| -35 | | 65 | M5 x 65 L | |
| -40 | | 70 | M5 x 70 L | |
| -45 | | 75 | M5 x 75 L | |
| -50 | | 80 | M5 x 80 L | |

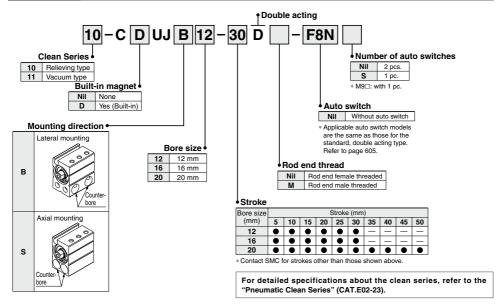
| or Lateral Mou | | Material: Structural stee | |
|----------------|-----|---------------------------|--------------------|
| Cylinder model | С | D | Mounting bolt size |
| CDUJB12-5 | | | |
| -10 | | | |
| -15 | | | |
| -20 | | | |
| -25 | 8.5 | 20 | M4 x 20 L |
| -30 | 0.5 | 20 | WI4 X 20 L |
| -35 | | | |
| -40 | | | |
| -45 | | | |
| -50 | | | |
| CDUJB16-5 | | | |
| -10 | | | |
| -15 | | | |
| -20 | | | |
| -25 | 9.5 | 25 | M4 x 25 L |
| -30 | 9.5 | 25 | IVI4 X 25 L |
| -35 | | | |
| -40 | | | |
| -45 | | | |
| -50 | | | |
| CDUJB20-5 | | | |
| -10 | | | |
| -15 | | | |
| -20 | | | |
| -25 | 7.5 | 25 | M5 x 25 L |
| -30 | 7.5 | 25 | IVIS X 25 L |
| -35 | | | |
| -40 | | | |
| -45 | I | l | |

CUJ

CQS
JCQ
CQ2
RQ
CQM
CQU

■ Clean Series

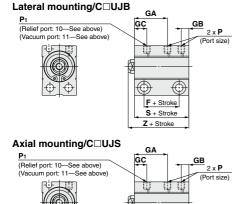
How to Order



Specifications

The specifications are the same as those for the standard, double acting type. Refer to page 606. However, the operating piston speed is ranged from 50 to 400 mm/s.

Dimensions



S + Stroke Z + Stroke

| | | | | (mm) | | |
|-----------|----------------|------|------|------|--|--|
| Bore size | Without magnet | | | | | |
| (mm) | F | GA | S | Z | | |
| 12 | 11.5 | 15.5 | 23.5 | 27 | | |
| 16 | 13.5 | 17.5 | 25.5 | 29 | | |
| 20 | 15.5 | 18.5 | 29.5 | 34 | | |

| | | | | (mm) | | |
|-----------|-----------------|------|------|------|--|--|
| Bore size | Built-in magnet | | | | | |
| (mm) | F | GA | S | Z | | |
| 12 | 15.5 | 15.5 | 27.5 | 31 | | |
| 16 | 18 | 18 | 30 | 33.5 | | |
| 20 | 19.5 | 18.5 | 33.5 | 38 | | |

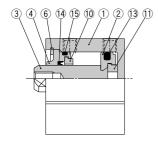
| | | | | (111111) |
|-------------------|-----|-----|----------------|----------|
| Bore size (mm) | GC | GB | P ₁ | Р |
| 12 | 7 | 4 | M3 x 0.5 | M3 x 0.5 |
| 16 | 8.5 | 4 | M3 x 0.5 | M3 x 0.5 |
| 20 | 8.5 | 5.5 | M5 x 0.8 | M5 x 0.8 |

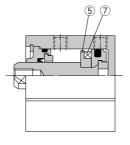


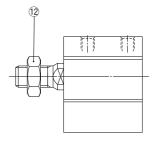
Mini Free Mount Cylinder CUJ Series

Construction

Double Acting





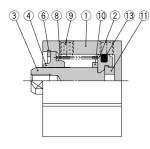


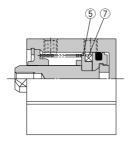
Without magnet

Built-in magnet

Rod end male threaded

Single Acting, Spring Return





Without magnet

Built-in magnet

Component Parts

| No. | Description | Material | Note |
|-----|----------------------------|--------------------------------|--------------------------|
| 1 | Cylinder tube | Aluminum alloy | Hard anodized |
| 2 | Piston | Aluminum alloy | Trivalent chromated |
| 3 | Piston rod | Stainless steel | |
| 4 | Collar | Aluminum alloy | Hard anodized |
| 5 | Magnet holder | Aluminum alloy | Trivalent chromated |
| 6 | Retaining ring | Steel for special applications | Phosphate coated |
| 7 | Magnet | _ | |
| 8 | Return spring | Steel wire | Zinc trivalent chromated |
| _ | Element | Bronze casted | (for ø12, ø16) |
| 9 | Plug with fixed restrictor | Structural steel | Nickel plated (for ø20) |
| 10 | Damper A | Resin | |
| 11 | Damper B | Resin | |
| 12 | Rod end nut | Steel wire | Chromated |
| 13 | Piston seal | NBR | |
| 14 | Rod seal | NBR | |
| 15 | O-ring | NBR | |

Replacement Parts: Seal Kit Double Acting

| | <u> </u> | | | |
|----------------|-----------|---------------------------------|--|--|
| Bore size (mm) | Kit no. | Contents | | |
| 12 | CUJB12-PS | | | |
| 16 | CUJB16-PS | Set of 3, 4, 5 and grease pack. | | |
| 20 | CUJB20-PS | | | |

^{*} Seal kit $\ensuremath{\mathfrak{I}}\ensuremath{\mathfrak{I}}$ to $\ensuremath{\mathfrak{I}}\ensuremath{\mathfrak{I}}$ comes as a set. Use the kit number for each bore size.

Single Acting, Spring Return

| Bore size (mm) | Kit no. | Contents | | | |
|--|-------------|-----------------------------|--|--|--|
| 12 | CUJB12-S-PS | | | | |
| 16 | CUJB16-S-PS | Set of (3) and grease pack. | | | |
| 20 CUJB20-S-PS | | | | | |
| * Use the following part number for ordering a grease pack only. | | | | | |

Grease part no.: GR-L-005 (5 g)

D-□ -X□

CUJ

CU CQS

JCQ

CQ2 RQ CQM

CQU

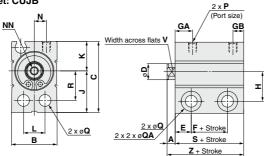
MU

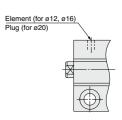
Technical Data



Dimensions: \emptyset 12, \emptyset 16, \emptyset 20 Double Acting; Single Acting, Spring Return

Lateral Mounting Without Magnet: CUJB

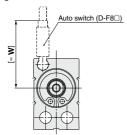


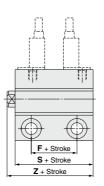


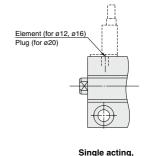
Single acting, spring return

spring return

Built-in Magnet: CDUJB

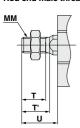






Rod end male threaded

Rod end nut







| | | | | | (mm) |
|----------|-------------------|-----------|----|----------------|-----------------------|
| Part no. | Bore size (mm) | d | Hı | B ₁ | C ₁ |
| NTJ-015A | 12 | M5 x 0.8 | 4 | 8 | 9.2 |
| NT-015A | 16 | M6 x 1 | 5 | 10 | 11.5 |
| NT-02 | 20 | M8 x 1.25 | 5 | 13 | 15 |

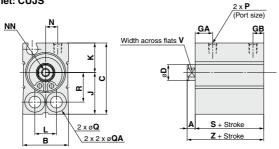
(mm)

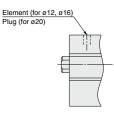
| Bore size (mm) | A | В | С | D | E | GB | н | J | κ | L | ММ | NN | N | Р | Q |
|----------------|-----|----|------|----|---|-----|------|------|------|------|-----------|--------------------------------------|-----|----------|-------------|
| 12 | 3.5 | 17 | 26.5 | 6 | 6 | 4 | 11 | 15.5 | 11 | 8 | M5 x 0.8 | M3 x 0.5 effective depth of thread 6 | 3.5 | M3 x 0.5 | 4.4 through |
| 16 | 3.5 | 21 | 29.5 | 8 | 6 | 4 | 12.5 | 17 | 12.5 | 11.5 | M6 x 1 | M4 x 0.7 effective depth of thread 8 | 5.5 | M3 x 0.5 | 4.4 through |
| 20 | 4.5 | 25 | 36 | 10 | 7 | 5.5 | 15.5 | 21 | 15 | 13.5 | M8 x 1.25 | M5 x 0.8 effective depth of thread 7 | 7 | M5 x 0.8 | 5.5 through |

| Bore size | QA | В | _ | - | | v | w | | Witho | ut magnet | | Built-in magnet | | | |
|-----------|-----------------------------------|------|----|------|------|---|------|---------|-------|-----------|-----------|-----------------|-----|-----------|-----------|
| (mm) | QA | K | ' | ' | U | V | VV | F | GA | S | Z | F | GA | S | Z |
| 12 | 7.5 depth, depth of counterbore 7 | 11 | 9 | 10.5 | 14 | 5 | 26 | 3.5 (5) | 7.5 | 15.5 (17) | 19 (20.5) | 7.5 (9) | 7.5 | 19.5 (21) | 23 (24.5) |
| 16 | 7.5 depth, depth of counterbore 7 | 12.5 | 10 | 12 | 15.5 | 6 | 27.5 | 4 | 8.5 | 16.5 | 20 | 8.5 | 9 | 21 | 24.5 |
| 20 | 9.5 depth, depth of counterbore 9 | 15.5 | 12 | 14 | 18.5 | 8 | 30 | 5.5 | 8.5 | 19.5 | 24 | 9.5 | 8.5 | 23.5 | 28 |

Mini Free Mount Cylinder CUJ Series

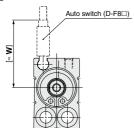
Axial Mounting Without Magnet: CUJS

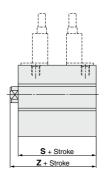


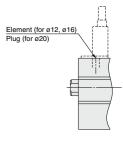


Single acting, spring return

Built-in Magnet: CDUJS







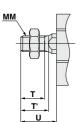
Single acting, spring return

CUJ

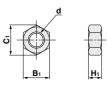
CU

CQS JCQ CQ2 RQ CQM

Rod end male threaded







| | | | | | (111111) |
|----------|-------------------|-----------|----|----|----------------|
| Part no. | Bore size (mm) | d | Ηı | Вı | C ₁ |
| NTJ-015A | 12 | M5 x 0.8 | 4 | 8 | 9.2 |
| NT-015A | 16 | M6 x 1 | 5 | 10 | 11.5 |
| NT-02 | 20 | M8 x 1.25 | 5 | 13 | 15 |

| (mm) |
|------|

| m) | MU |
|----|----|
| | |

CQU

| Bore size (mm) | A | В | С | D | GB | J | K | L | ММ | NN | N | Р | Q | QA |
|----------------|-----|----|------|----|-----|------|------|------|-----------|--------------------------------------|-----|----------|-------------|-------------------------------------|
| 12 | 3.5 | 17 | 26.5 | 6 | 4 | 15.5 | 11 | 8 | M5 x 0.8 | M3 x 0.5 effective depth of thread 6 | 3.5 | M3 x 0.5 | 4.4 through | 7.5 depth, depth of counterbore 5.5 |
| 16 | 3.5 | 21 | 29.5 | 8 | 4 | 17 | 12.5 | 11.5 | M6 x 1 | M4 x 0.7 effective depth of thread 8 | 5.5 | M3 x 0.5 | 4.4 through | 7.5 depth, depth of counterbore 5.5 |
| 20 | 4.5 | 25 | 36 | 10 | 5.5 | 21 | 15 | 13.5 | M8 x 1.25 | M5 x 0.8 effective depth of thread 7 | 7 | M5 x 0.8 | 5.5 through | 9.5 depth, depth of counterbore 6.5 |

| Bore size | В | _ | - | | v | w | Without magnet | | | | Built-in magnet | | | |
|-----------|------|----|------|------|---|------|----------------|-----------|-----------|-----|-----------------|-----------|--|--|
| (mm) | н | ' | ' | U | V | V W | GA | S | Z | GA | S | Z | | |
| 12 | 11 | 9 | 10.5 | 14 | 5 | 26 | 7.5 | 15.5 (17) | 19 (20.5) | 7.5 | 19.5 (21) | 23 (24.5) | | |
| 16 | 12.5 | 10 | 12 | 15.5 | 6 | 27.5 | 8.5 | 16.5 | 20 | 9 | 21 | 24.5 | | |
| 20 | 15.5 | 12 | 14 | 18.5 | 8 | 30 | 8.5 | 19.5 | 24 | 8.5 | 23.5 | 28 | | |

* (): Single acting, spring return

CUJ Series Auto Switch Mounting

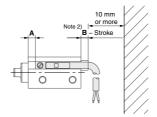
Auto Switch: Proper Mounting Position (Detection at Stroke End)

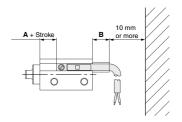
D-F8□

D-M9\(\to\)M9\(\to\)W/M9\(\to\)A

- · When detecting extended stroke end
- · When detecting retracted stroke end



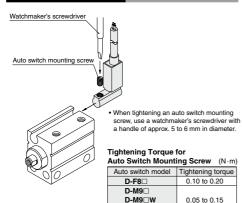




| Bore size | | D-F | 8□ | | D-M9□/M9□W D-M9□A | | | | |
|-----------|--------|--------|--------|--------|----------------------|--------|--------|--------|--|
| (mm) | Double | acting | Single | acting | Double | acting | Single | acting | |
| | Α | В | Α | В | Α | В | Α | В | |
| 6 | | | | | | | | | |
| 8 | 1 | 1 | 1 | 1 | 3 | 7 | 3 | 7 | |
| 10 | | | | | | | | | |
| 12 | 2 | 1 | 3.5 | 1 | 4 | 7 | 5.5 | 7 | |
| 16 | 3 | 1 | 3 | 1 | 5 | 6.5 | 5 | 6.5 | |
| 20 | 5 | 2 | 5 | 2 | 7 | 6 | 7 | 6 | |

- Note 1) Solid state switch D-M9□/M9□W/M9□A: with 1 pc.
- Note 2) Provide a clearance of 10 mm or more in addition to the above dimensions to prevent the lead wire interference.
- Note 3) Adjust the mounting position after confirming the auto switch operation.

Auto Switch Mounting



D-M9□A

Operating Range

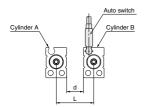
| | | | | | | (mm | | | | |
|-------------------|----------------------|-----|-----|----|----|-----|--|--|--|--|
| Auto switch model | Applicable bore size | | | | | | | | | |
| Auto switch model | 6 | 8 | 10 | 12 | 16 | 20 | | | | |
| D-F8□ | 2 | 2.5 | 2.5 | 3 | 4 | 4 | | | | |
| D-M9□ | | | | | | | | | | |
| D-M9□W | 3 | 3.5 | 3.5 | 4 | 4 | 5 | | | | |
| D-M9□A | | | | | | | | | | |
| | P | | | | | | | | | |

- This is a guideline including hysteresis, not meant to be guaranteed. (assuming approx. ±30% dispersion)
- This will vary substantially depending on the ambient environment.

Caution on Proximity Installation

When cylinders with auto switches are adjacent to one another as shown in the figure below, provide a space between them
of at least, the amount shown in the tables below.

If the space is not sufficient, the magnets in adjacent cylinders may cause the auto switches to malfunction.



| Without SI | hielding | Plate | | | | |
|------------|----------|-------|------|-----|-----|-------------|
| Bore | ø6 | ø8 | ø10 | ø12 | ø16 | ø 20 |
| L | 19 | 19 | 19.5 | 21 | 25 | 29 |
| d | 6 | 6 | 6 | 4 | 4 | 4 |

With Shielding Plate

| Bore | ø6 | ø8 | ø10 | ø12 | ø16 | ø 20 |
|------|----|------|-----|-----|-----|-------------|
| L | 16 | 13.5 | 14 | 18 | 22 | 26 |
| d | 3 | 0.5 | 0.5 | 1 | 1 | 1 |

The space can be reduced by attaching a shielding plate (steel plate 0.2 to 0.3 mm thick) to the side of the cylinder. In the case of a 66 bore size, be sure to attach the shielding plate on Cylinder A (on the surface opposite to the switch groove).

Shown below is the dimensions of the separately sold shielding plate (MU-S025) for reference.

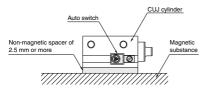


Material: Ferritic stainless steel, thickness: 0.3 mm
Possible to attach this on the cylinder since the reverse side is treated with glue.

2. In the case of ø6 bore size cylinders with auto switches, keep the auto switch groove side surface at least 2.5 mm away from a magnetic substance.

If a magnetic material gets closer within 2.5 mm, the auto switches may malfunction due to a drop in magnetic force.

* If this surface is to be used for mounting, a spacer composed of a non-magnetic substance (aluminum, etc.) is required as shown in the figure below.



CUJ

cqs

JCQ CO2

RQ CQM

CQU

D-□ -X□

Technical Data





Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Design

⚠ Warning

Do not use an exhaust center.

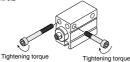
If its use cannot be avoided, use an lurching-prevention circuit, or consult SMC.

Mounting

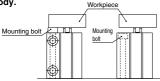
 When mounting a mini free mount cylinder, tighten the bolts with the proper tightening torque.

| Applicable bore size (mm) | Bolt | Proper tightening torque (N·m)* | | | | |
|---------------------------|-------------|---------------------------------|--|--|--|--|
| 4 | M2.5 x 0.45 | 0.54 ±20% (0.432 to 0.648) | | | | |
| 6 8 10 | M3 x 0.5 | 1.06 ±20% (0.848 to 1.272) | | | | |
| 12 16 | M4 x 0.7 | 3.27 ±20% (2.61 to 3.92) | | | | |
| 20 | M5 x 0.8 | 6.6 ±20% (5.28 to 7.92) | | | | |

* Torque coefficient: 0.2



 Mounting the bolt from the rod side with a Ø12 to Ø20 lateral mounting body may result in interference with the workpiece. Use an axial mounting body.



Lateral mounting body Axial mounting body

- Use caution especially when multiple cylinders are used in pararell such as stacking because the dimensions of the body's width have plus tolerances.
 - Contact us for information on a product with body width dimensions having different tolerances. (o4, o6, o8, o10 only)
- If the cylinder's mounting surface is not sufficiently flat, it
 may result in malfunction. We recommend that the cylinder's
 mounting surface flatness should be 1/100 mm or less.
- When mounting the product laterally, mount the product so that the entire surface on the cylinder side is in contact with the cylinder mounting plate.

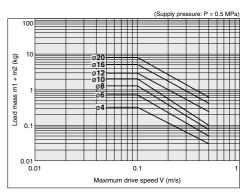
Entire surface in contact

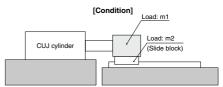
Allowable Kinetic Energy

⚠ Caution

When driving an inertial load, operate a cylinder with kinetic energy within the allowable value. The range in the chart below that is delineated by bold solid lines indicates the relationship between load mass and maximum driving speeds.

| Bore size (mm) | 4 | 6 | 8 | 10 | 12 | 16 | 20 |
|------------------------------------|------------------------|-------------------------|-------------------------|-------------------------|-------|-------|-------|
| Piston speed (m/s) | 0.05 to 0.5 | | | | | | |
| Allowable kinetic energy (J) | 3.8 x 10 ⁻³ | 6.25 x 10 ⁻³ | 9.35 x 10 ⁻³ | 12.5 x 10 ⁻³ | 0.030 | 0.053 | 0.077 |





Single Acting Cylinders

⚠ Caution

- Do not move the load with the thrust (spring reaction force) on the cylinder retracting side. Otherwise, it will cause poor stroke or malfunction.
- 2. Do not remove the element or plug.

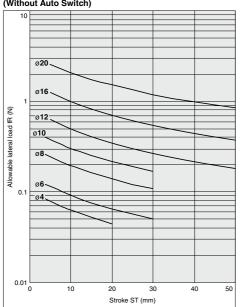


Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

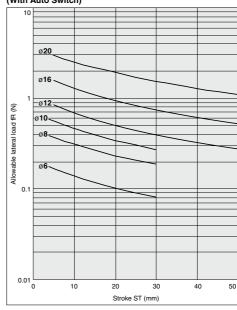
Selection

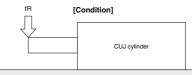
Strictly observe the limiting range of lateral load on a piston rod. (Refer to the graphs below.) If this product is used beyond the limits, it may shorten the machine life or cause damage.

Double Acting, Female Threaded, Without Magnet (Without Auto Switch)



Double Acting, Female Threaded, With Magnet (With Auto Switch)





∧ Caution

Adjust the cylinder drive speed by installing a speed controller, beginning at a low speed and gradually adjusting to the specified speed.

Lubrication

⚠ Caution

Lubrication to the non-lube type cylinders

Lubrication is not necessary since these cylinders are lubricated at the factory.

However, when you lubricate the cylinder, use synthetic oil (polyalphaolefin oil or equivalent). In that case, continue to lubricate the cylinder. Otherwise, loss of the initial lubricant may result in malfunction.

* Oil lubrication is not possible with the clean series.

D-□ -X□

CUJ

CU

cas

JCQ CO2

RQ CQM

COU

MU

Technica Data





Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Caution on Mounting Speed Controllers and Fittings

Since the cylinder port size of M3 x 0.5 (M5 x 0.8 for \varnothing 20 only) is used, use the cylinder series models listed below when connecting speed controllers and fittings directly to cylinders.

1. After manually tightening speed controllers and fittings, tighten approximately a quarter turn (a 1/6 turn for ø20 only) more using a tightening tool. In cases where there are gaskets in two places such as universal elbows, universal tees, etc., double the additional tightening to a half turn (a 1/3 turn for ø20 only). If screws are tightened excessively, air leakage may result due to broken threads or a deformed gasket. If screws are tightened insufficiently, looseness and accompanying air leakage are likely to occur.

<Speed Controllers>

With Magnet (With Auto Switch)

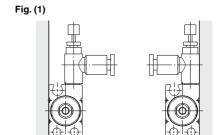
| Bore size (mm) | 6, 8, 10 12, 16 | | 20 |
|----------------|-----------------|-----------|-----------|
| Port size | M3 x | M5 x 0.8 | |
| Stroke (mm) | 4 or more | 5 or more | 5 or more |
| AS12□1F-M3-02 | 0 | • | |
| AS12□1F-M5-02 | _ | _ | • |
| AS12□1F-M3-23 | 0 | • | _ |
| AS12□1F-M5-23 | _ | _ | • |
| AS12□1F-M3-04 | 0 | • | _ |
| AS12□1F-M5-04 | _ | _ | • |
| AS12□1F-M5-06 | _ | _ | • |
| AS13□1F-M3-23 | 0 | • | _ |
| AS13□1F-M3-04 | 0 | • | _ |
| AS13□1F-M5-23 | _ | _ | • |
| AS13□1F-M5-04 | _ | _ | • |
| AS13□1F-M5-06 | _ | _ | • |

Applicable to mounting condition 1, 2, 3 and 4.
 Applicable to mounting condition 1 and 3.

Without Magnet (Without Auto Switch)

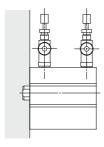
| Bore size (mm) | 4, 6, 8, 10 12, 16 | | | 12, 16 | 20 |
|----------------|--------------------|----------|-----------|-----------|-----------|
| Port size | | M5 x 0.8 | | | |
| Stroke (mm) | 4 | 6 | 8 or more | 5 or more | 5 or more |
| AS12□1F-M3-02 | 0 | 0 | 0 | • | |
| AS12□1F-M5-02 | _ | _ | _ | _ | • |
| AS12□1F-M3-23 | _ | 0 | 0 | • | _ |
| AS12□1F-M5-23 | _ | _ | _ | _ | • |
| AS12□1F-M3-04 | _ | _ | 0 | • | _ |
| AS12□1F-M5-04 | _ | _ | _ | _ | • |
| AS12□1F-M5-06 | _ | _ | _ | _ | • |
| AS13□1F-M3-23 | _ | 0 | 0 | • | _ |
| AS13□1F-M3-04 | _ | _ | 0 | • | _ |
| AS13□1F-M5-23 | _ | _ | | _ | • |
| AS13□1F-M5-04 | _ | _ | | _ | • |
| AS13□1F-M5-06 | _ | _ | _ | _ | • |

Applicable to mounting condition 1, 2, 3 and 4.
 Applicable to mounting condition 1 and 3.

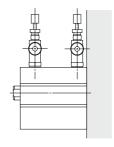


Mounting condition 1

Mounting condition 2



Mounting condition 3



Mounting condition 4



Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Caution on Mounting Speed Controllers and Fittings

<One-touch Fittings and Hose Nipples>

With Magnet (With Auto Switch)

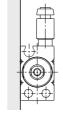
| Bore size (mm) | | 6, 8 | , 10 | 12, 16 | 20 | | |
|-----------------|--------------|----------|-----------|-----------|----------|------------|--|
| Port size | | M3 x 0.5 | | | M5 x 0.8 | | |
| Stro | ke (mm) | 4 | 6 or more | 5 or more | 5 | 10 or more | |
| Male | KQ2S02-M3G | • | • | • | _ | _ | |
| connector | KQ2S23-M3G | • | • | • | _ | _ | |
| (with | KQ2S23-M5□ | _ | _ | _ | • | • | |
| hexagon | KQ2S04-M3G | Δ | Δ | • | _ | | |
| socket | KQ2S04-M5□ | _ | _ | | • | • | |
| head) | KQ2S06-M5□ | _ | _ | _ | • | • | |
| | KQ2H02-M3G | • | • | • | _ | | |
| | KQ2H02-M5□ | _ | _ | _ | • | • | |
| Male connector | KQ2H23-M3G | Δ | Δ | • | _ | _ | |
| | KQ2H23-M5□ | _ | _ | _ | • | • | |
| COITIECTOI | KQ2H04-M3G | Δ | Δ | | _ | - | |
| | KQ2H04-M5□ | _ | _ | _ | • | • | |
| | KQ2H06-M5 | _ | _ | _ | Δ | | |
| Barb fitting | M-3AU-3&4 | • | • | • | _ | _ | |
| | M-3ALU-3&4 | • | • | • | _ | _ | |
| | M-5AU-3&4&6 | _ | _ | _ | • | • | |
| | M-5ALU-3&4&6 | _ | _ | | • | • | |

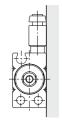
- Applicable to mounting condition 1, 2, 3 and 4.
 Applicable to mounting condition 1, 2 and 3.
- △: Applicable to mounting condition 1, 2 and ...
- * During actual operation, use the speed control device circuit.

Without Magnet (Without Auto Switch)

| Bore | size (mm) | | 4 | 6, 8 | 3, 10 | 12, | , 16 | 2 | 20 |
|-------------------|--------------|----------|--------------|------|--------------|-----|---------------|---|---------------|
| Port size | | M3 x 0.5 | | | | | M5 x 0.8 | | |
| Stro | oke (mm) | 4 | 6 or more | 4 | 6 or more | 5 | 10 or more | 5 | 10 or more |
| Male | KQ2S02-M3G | • | • | • | • | • | • | _ | |
| connector | KQ2S23-M3G | • | • | • | • | • | • | _ | |
| (with | KQ2S23-M5□ | l | - | _ | | _ | _ | • | • |
| hexagon | KQ2S04-M3G | _ | 0 | _ | | • | • | | - |
| socket | KQ2S04-M5□ | _ | | _ | - | _ | _ | • | |
| head) | KQ2S06-M5□ | l | - | _ | | _ | _ | • | • |
| | KQ2H02-M3G | • | • | • | • | • | • | | |
| | KQ2H02-M5□ | - | — | _ | - | _ | _ | • | • |
| Mala | KQ2H23-M3G | 1 | 0 | _ | | • | • | _ | |
| Male connector | KQ2H23-M5□ | _ | | _ | - | _ | _ | • | |
| COINECTO | KQ2H04-M3G | - | 0 | _ | Δ | _ | Δ | _ | |
| | KQ2H04-M5□ | l | - | _ | | _ | _ | • | |
| | KQ2H06-M5 | _ | | _ | - | _ | _ | _ | |
| | KQ2L02-M3G | • | • | • | • | • | • | _ | |
| | KQ2L02-M5□ | _ | - | _ | - | _ | _ | • | • |
| Mala | KQ2L23-M3G | - | 0 | _ | | • | • | _ | - |
| Male elbow | KQ2L23-M5□ | _ | — | _ | | _ | _ | • | |
| GIDOW | KQ2L04-M3G | | 0 | | | • | • | | |
| | KQ2L04-M5□ | - | _ | _ | | | _ | • | • |
| | KQ2L06-M5□ | _ | - | _ | | _ | _ | • | • |
| Barb fitting | M-3AU-3&4 | • | • | • | • | • | • | _ | |
| | M-5AU-3&4&6 | _ | — | _ | | _ | _ | • | • |
| | M-3ALU-3&4 | • | | • | • | • | • | | |
| | M-5ALU-3&4&6 | _ | - | _ | I — I | _ | _ | • | • |

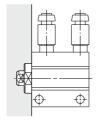
- Applicable to mounting condition 1, 2, 3 and 4.Applicable to mounting condition 1, 2 and 3.
- △: Applicable to mounting condition 1 and 3.
- * During actual operation, use the speed control device circuit.

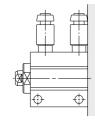




Mounting condition 1

Mounting condition 2





Mounting condition 3 Mounting condition 4

- * The above figures show the mounting conditions with the KJS One-touch fittings.
- ** Refer to "Best Pneumatics No. 7" for details One-touch fittings and hose nipples.

CQS

C02

CUJ

CU

RQ CQM

CQU Mu

D
-X

Technical

