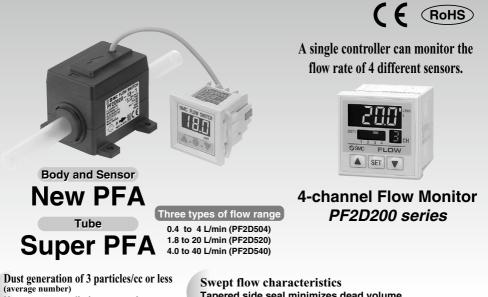
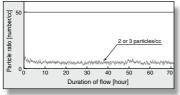
Digital Flow Switch for Deionized Water and Chemical Liquids

PF2D Series



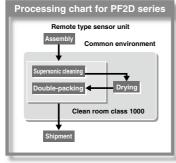
Karman vortex eliminates moving parts and allows low dust generation.

Particle characteristics (reference)

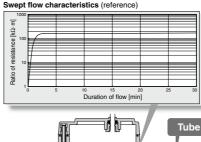


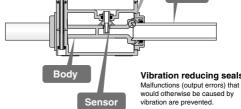
The data was obtained by performing an actual 10 minutes' supersonic cleaning using an average 16 M Ω -cm of deionized water at class 10000 clean room (1 L/min flow rate). The diameter of the measured particles ranges from 0.1 to 0.5 µm. The flow

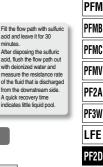
rate used during measuring is 100 cc/min.



Tapered side seal minimizes dead volume to reduce accumulation of liquid pool.







IF

Vibration reducing seals

would otherwise be caused by

For Deionized Water and Chemical Liquids

Digital Flow Switch PF2D Series

How to Order

Remote Type Sensor Unit

PF	20)5	20 - 1	3 - 1					
Flo	w rate	e range	•			 Option 	on (Refer t	o page 391.)	
	04 0.4	4 to 4 L/m	iin			Nil	١	lone	
:	20 1.8	8 to 20 L/r	nin			С	e-con con	nector x 1 pc.	
4	10 4	to 40 L/m	in					ctor are shipped	
		Port	size: (inch)	Outp	ut specification	unassem	ibled.		
	11	3/8	PF2D504	Symbol	Specific	cation		Applicable monitor unit (r	nonitor) model
	13	1/2	PF2D520	1	Output for monitor unit +	analog outp	out (1 to 5 V)	PF2D200/300	series
	19	3/4	PF2D540	2	Output for monitor unit + ar	nalog outpu	it (4 to 20 mA)	PF2D300 se	eries

Specifications for Sensor Unit

Refer to pages 202 and 203 for Flow Switch Precautions. For details about the Specific Product Precautions, refer to the Operation Manual on the SMC website, http://www.smcworld.com Click here for details.

RoHS

	Мо	del	PF2D504	PF2D520	PF2D540	
Measured fluid			Liquid not to corrode nor erode deionized water and/or fluoropolymer. Viscosity: 3mPa·s (3cP) or less			
Detection style		•	Karman vortex			
Rate	d flow rang	ge	0.4 to 4 L/min	1.8 to 20 L/min Note 1)	4 to 40 L/min	
Oper	ating press	sure range Note 2)	0 to 1	MPa	0 to 0.6 MPa	
Proc	f pressure	Note 3)	1.5	MPa	0.9 MPa	
Ope	rating fluid	temperature		0 to 90°C		
Асси	aracy Note 4)		±2.5% F.S. (at 25°C water)		
Repe	eatability			±1% F.S. (at 25°C water)		
Tem	perature cl	haracteristics		$\pm 5\%$ F.S. (0 to 50°C, based on 25°C)		
		Pulse output		hannel, open drain, output for monitor u num load current of 10 mA; Maximum a		
Outp	out		Voltage output Note 5) 1 to 5 V			
spec	ifications	Analog	Accuracy: ±2% F.S., Min. load impedance: 100 kΩ (Output impedance: 1 kΩ)			
		output	Current output Note 6) 4 to 20 mA Accuracy: ±2% F.S.or less, Max. load impedance: 300 Ω or less with 12 VDC, 600 Ω or less with 24 VDC			
Pow	er supply v	voltage	12 to 24 VDC ±10%			
	ent consul	.	20 mA or less (without load)			
	Enclosur	•	IP65			
ance	Operating	temperature range	Operating: 0 to 50°C, Stored: -25 to 85°C in stock (with no condensation and freezing)			
sist	Voltage r	esistance	1000 VAC for 1 min, between external terminals and case			
resistance	Insulation	n resistance	50 MΩ or more (500 VDC r	neasured via megohmmeter) between e	external terminals and case	
Stan	dards		CE, RoHS			
Leac	l wire		Cabtire cord, 4 cores ø3.5, 3 m			
Weig	jht		140 g (without	ut lead wire)	225 g (without lead wire)	
Port	size		3/8 inch tube	1/2 inch tube	3/4 inch tube	
Wetted material		ıl	Body: New PFA, Sensor: New PFA, Tube: Super PFA			

Note 3) 1.5 times of the maximum operating pressure and varying with fluid temperature.

Note 4) The system accuracy when combined with PF2D30

Note 5) When the voltage output is selected.

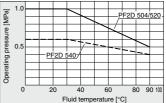
Note 6) When the current output is selected.

Note 7) The sensor unit conforms to the CE marking.

Note 8) For details about wiring, refer to the Operation Manual that can be downloaded from SMC website (http://www.smcworld.com).

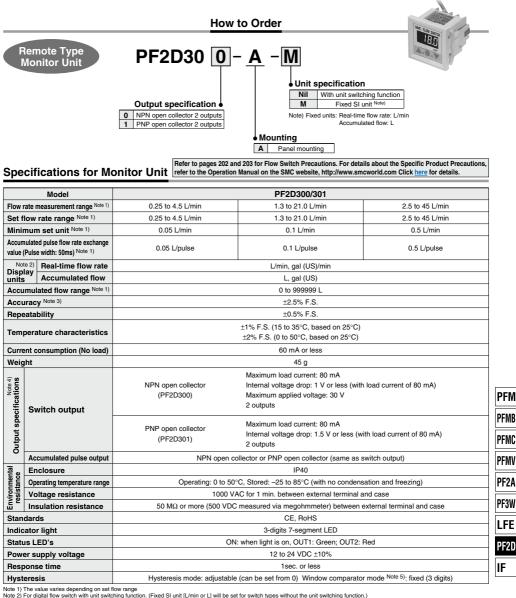
Made to Order

-----LQ1 series fluoropolymer fittings mounting type is I I also available. Refer to page 392.



SMC

For Deionized Water and Chemical Liquids Digital Flow Switch **PF2D** Series



Note 3) The system accuracy when combined with PF2DSC. Note 4) Switch output and accumulated pulse output can be selected using the control button operation during initial setting

	1	2	3	4
Output 1	Switch output	Switch output	Accumulated pulse output	Accumulated pulse output
Output 2	Switch output	Accumulated pulse output	Switch output	Accumulated pulse output

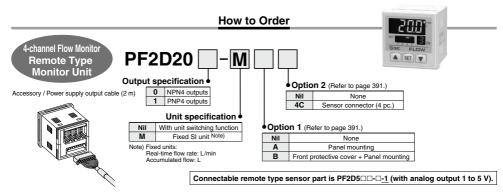
Note 5) Window comparator mode: Since hysteresis (H) will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits more. (In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.)

Note 6) The monitor unit conforms to the CE marking. Note 7) Accumulated flow rate is reset when the power supply turns OFF.

Note 8) For details about wiring, refer to the Operation Manual that can be downloaded from SMC website (http://www.smcworld.com)

∕∂SMC

Specifications



Refer to pages 202 and 203 for Flow Switch Precautions. For details about the Specific Product Precautions, refer to the Operation Manual on the SMC website, http://www.smcworld.com Click here for details.

Model PF2D200/201 PF2D504-0-1 PF2D540-0-1 Applicable flow rate sensor PF2D520-[]-1 Flow rate measurement range Note 1) 0.25 to 4.50 L/min 1.3 to 21.0 L/min 2.5 to 45.0 L/min Set flow rate range Note 1) 0 25 to 4 50 L/min 1 3 to 21 0 I /min 2 5 to 45 0 1 /min Minimum set unit Note 1) 0.05 L/min 0.1 L/min 0.5 L/min Accumulated pulse flow rate exchange value (Pulse width: 50ms) Note 1) 0.05 L/pulse 0.1 L/pulse 0.5 L/pulse Note 1) Real-time flow rate L/min, gal (US)/min Display units Accumulated flow L, gal (US) Accumulated flow range Note 1) 0 to 999999 L, 0 to 999999 gal (US) Power supply voltage 24 VDC ±10% (With power supply polarity protection) Current consumption 55 mA or less (Not including the current consumption of the sensor) Power supply voltage for sensor Same as [Power supply voltage] Power supply current for sensor Note 2) Max. 110 mA (However, the total current for the 4 inputs is 440 mA maximum or less.) Sensor input 1 to 5 VDC (Input impedance: Approx. 800K Ω) No. of inputs 4 inputs Input protection Excess voltage protection Maximum load current: 80 mA ŝ Switch output NPN open collector (PF2D200) Internal voltage drop: 1 V or less (with load current of 80 mA) Vote (Real-time switch output, Maximum applied voltage: 30 V specifications Accumulated switch Maximum load current: 80 mA PNP open collector (PF2D201) output) Internal voltage drop: 1 V or less (with load current of 80 mA) Output Accumulated pulse output NPN open collector or PNP open collector (same as switch output) No. of outputs 4 outputs (1 output per 1 sensor input) Output protection Short circuit protection Hysteresis Hysteresis mode: Variable (can be set from 0), Window comparator mode: Fixed (3-digits) Response time Note 4) 1s or less Accuracy Note 4) ±5% F.S Repeatability Note 4) ±3% F.S ±2% F.S. (0 to 50°C, based on 25°C) Temperature characteristics For measured value display: 4-digits, 7-segment LED (Orange) Display method For channel display: 1-digit, 7-segment LED (Red) Status LED's Illuminates when output is ON OUT1: Red Enclosure Operating temperature rar Operating humidity range IP65 for the front face only, the rest is IP40. Operating temperature range Operating: 0 to 50°C. Stored: -10 to 60°C (with no freezing and condensation) Operating or Stored: 35 to 85%RH (with no condensation) Standards CE, RoHS Power supply / Output connection: 8P connector, Sensor connection: 4P connector (e-con) Connection Material Housing: PBT, Monitor: PET, Backside rubber: CR Weight 60 g (Except for any accessories that are shipped together.

Note 1) Fixed SI unit [L/min or L] will be set for switch types without the unit switching function. ("-M" is suffixed at the end of part number.) Accumulated flow is reset when the power supply turns OFF

Note 2) If Voc side on sensor input connector part is short-circuited with the 0V side, the flow monitor inside will be damaged. Note 3) Switch output and accumulated pulse output can be selected during initial setting.

Note 4) The system accuracy when combined with an applicable flow sensor. Note 5) This product conforms to the CE marking.

Note 6) For details about wiring, refer to the Operation Manual that can be downloaded from SMC website (http://www.smcworld.com).



For Deionized Water and Chemical Liquids Digital Flow Switch **PF2D** Series

Set Flow Rate Range and Rated Flow Range

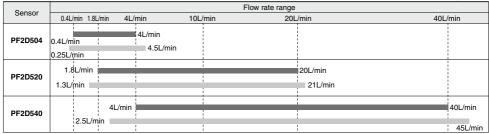
Set the flow rate within the rated flow range.

The set flow rate range is the range of flow rate that can be set on the controller

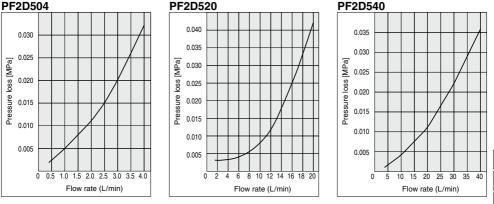
The rated flow range is the range that satisfies the sensor's specifications (accuracy, linearity etc.).

It is possible to set a value outside off the rated flow range, however, the specification is not be guaranteed.

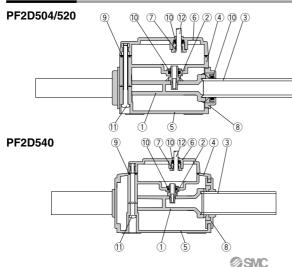
Rated flow range of sensor Set flow rate range of sensor



Flow Rate Characteristics (Pressure Characteristics)



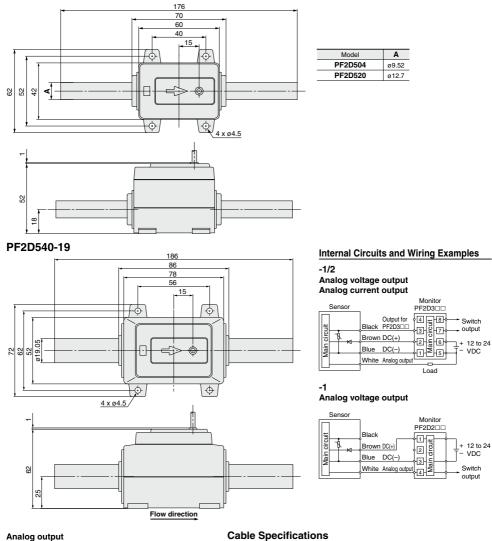
Construction

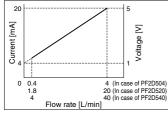


Parts lis	st	
Number	Parts	Material
1	Body	New PFA
2	Sensor	New PFA
3	Tube	Super PFA
4	Housing A	PPS
5	Housing B	PPS
6	Housing C	PPS
7	Bushing	POM
8	Сар	PPS
9	Gasket	FKM
10	O-ring	FKM
11	Thread	Stainless steel 304
12	Lead wire	PVC

Dimensions: Remote Type Sensor Unit

PF2D504-11/520-13





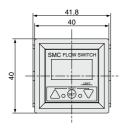
No. of cable wire		4
Conductor	Nominal cross-sectional area	0.15 mm ²
Conductor	Dimension	Approx. 0.5 mm
Insulator	Dimension	Approx. 0.9 mm Brown, White, Blue, Black
Sheath	Material	Oil-resistant PVC
Sneath	0.D.	3.5 mm

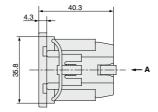
386

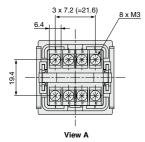


Dimensions: Remote Type Monitor Unit

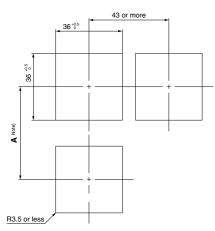
PF2D30 [♀]-A Panel mounting type







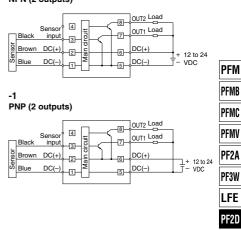
Panel fitting dimensions



Note) Decide the length of A taking into account the size of terminal you use. * The applicable panel thickness is 1 to 3.2 mm. Corner: R3.5 or less

Internal Circuits and Wiring Examples





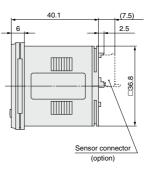


IF

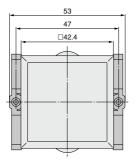
Dimensions: Remote Type Monitor Unit for Deionized Water and Chemical Liquids (4-channel Controller)

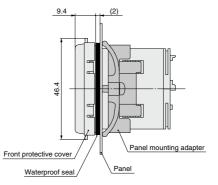
PF2D200/201



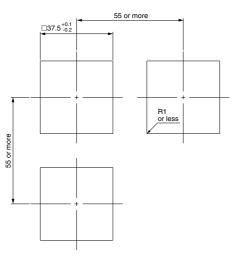


Front protective cover + Panel mounting





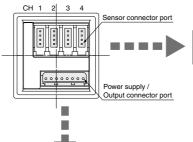
Panel fitting dimensions



* Applicable panel thickness: 0.5 to 8 mm

For Deionized Water and Chemical Liquids Digital Flow Switch **PF2D** Series

Dimensions: Remote Type Monitor Unit for Deionized Water and Chemical Liquids (4-channel Controller)



Sensor connector (4P x 4)

Terminal

DC+

N.C.

DC-

IN: 1 to 5 V

Connector (option)

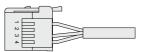
Cable wire color

Brown

Not used

Blue

White



Power	supply	/ Output	connector	(8P)



Pin no.	Terminal
1	DC (+)
2	DC (-)
3	CH1_OUT1
4	N.C.
5	CH2_OUT1
6	CH3_OUT1
7	CH4_OUT1
8	N.C.

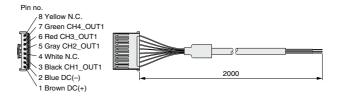
Power supply / Output connector (accessory)

Pin no

2

3

4



Connector no.

1

2

3

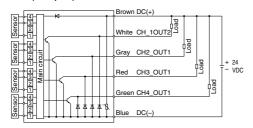
4

Cable Specifications

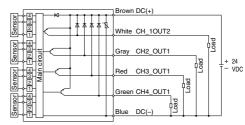
No. of cable wire		8	PFM
	Nominal cross-sectional area	0.15 mm ²	
Conductor	Dimension	Approx. 0.5 mm	
Insulator	Dimension	Approx. 0.9 mm Brown, White, Blue, Black, Gray, Red, Green, Yellow	PFMB
Sheath	Material	Heat-resistant polyethylene	PFMC
	0.D.	4.8 mm	

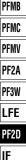
Internal Circuits and Wiring Examples

PF2D200 NPN (4 outputs)



PF2D201 PNP (4 outputs)





Functions/PF2D

Flow rate measurement selection

Real-time flow rate and accumulated flow rate can be selected. A flow rate of up to 999999 can be accumulated. The accumulated flow rate is reset when the power supply turns OFF.

Unit switching

Display	Real-time flow rate	Accumulated flow	
U_ 1	L/min	L	
U_2	GPM	gal (US)	

GPM = gal (US)/min

Note) Fixed SI unit (L/min, L, m³ or m³x10) will be set for the type without the unit switching function.

Flow rate measuring unit confirmation

This function allows to confirm the accumulated flow rate when real-time flow rate is selected and to confirm the real-time flow rate when accumulated flow rate is selected.

Error correction

For PF2D300/301

LED display	Contents	Solution	
Er (A current of more than 80 mA is flowing to OUT1.	Check the load and the wiring for OUT1.	
Erd	A current of more than 80 mA is flowing to OUT2.	Check the load and the wiring for OUT2.	
ጀгሣ	The set data has changed for some reason.	Perform the RESET operation, and reset all the data again.	
	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.	

For PF2D200/201

LED display	Contents	Solution	
Er l	Over current is flowing to the load of a switch output.	Shut off the power supply. After eliminating the output factor that caused the excess current, turn the power supply back on.	
ErO	Internal data error.		
٤r٦	Internal data error.	Contact SMC.	
ErlO	Internal data error.		
ErS	Internal data error.	Shut off the power supply	
٤r۵	Internal data error.	and then reset the switch.	
	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.	

Key lock

This function prevents incorrect operations such as changing the set value accidentally.

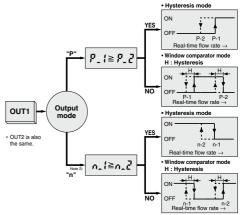
Accumulation clearance

This is to clear the accumulated value.

Output types

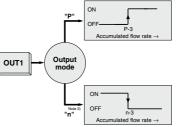
Real-time switch output, accumulated switch output, or accumulated pulse output can be selected as an output type.

Real-time switch output



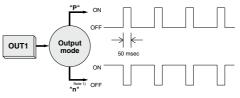
Note 2) Output mode is set to inverted output at the factory before shipment.

Accumulated switch output



Note 2) Output mode is set to inverted output at the factory before shipment.

Accumulated pulse output



Note1) Refer to the specifications of monitor unit for the flow rate value per pulse.



Functions

Copy function (PF2D200, 201 only)

Information to be copied is:

- 1 Flow rate range
- ② Display mode
- ③ Display unit (Only available when the unit specification is nil.)
- ④ Output method
- 5 Output mode
- 6 Flow rate value

Peak hold, Bottom hold display function (PF2D200, 201 only)

The maximum or minimum value can be held in the case where the real-time flow rate display mode is selected during the initial setting. The hold value is reset when the power supply turns OFF or the hold is released.

Channel select function (PF2D200, 201 only)

Every pushing the \triangle button, channel selection "1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1..." is available. The flow rate measurement of each selected channel is shown in the monitor unit.

Channel scan function (PF2D200, 201 only)

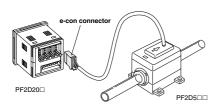
Changes displaying the channel shown every about 2 seconds and its detected flow rate.

Option

When only optional parts are required, order with the part numbers listed below.

e-con connector

Part no.	Qty.
ZS-28-CA-2	1



In addition to the connector shown above, those listed below (female contact) can be connected.

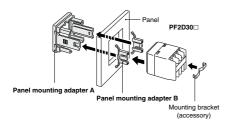
Manufacturer	Model
3M Japan Limited	37104-3101-000FL
Tyco Electronics Japan G.K.	1-1473562-4
OMRON Corp.	XN2A-1430

PFM
PFMB
PFMC
PFMV
PF2A
PF3W
LFE
PF2D

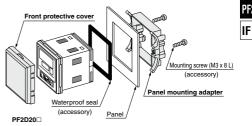
....

Panel mounting

Pin no.	Description	Note
ZS-22-E	Panel mounting adapter A, B	With mounting bracket



Part no.	Description	Note
ZS-26-B	Panel mounting adapter	With waterproof seal, mounting screw
ZS-26-C	Front protective cover + Panel mounting adapter	With waterproof seal, mounting screw



Please contact SMC for detailed dimensions, specifications and lead times.

1 Fluoropolymer fittings mounting type (Space saving type)

Refer to page 382 for details

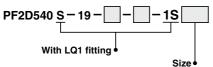
Attached insert bushings and nuts for LQ1 series fluoropolymer fittings on double end piping.

How to Order		<u>Drder</u>	about How to Order.	
PF2D504 <u>S</u> - 11 <u>- 1S</u>				
		With LQ1 fitting	, Size ●	
	Model	IN side	OUT side	
11 3		3	3	
1113 3		3	4 (With reducer)	
1311 4 (With reducer)		4 (With reducer)	3	
	13	4 (With reducer)	4 (With reducer)	

PF2D5 Series Made to Order

PF2D520 <u>\$</u> -13-	<u>-1</u> \$
With LQ1 fitting	
	Size •

Model IN side		OUT side
13	4 4	
1319	4	5 (With reducer)
1913	5 (With reducer)	4
19	5 (With reducer)	5 (With reducer)

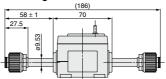


Model	IN side	OUT side
19	5	5
1925	5	6 (With reducer)
2519	6 (With reducer)	5
25	6 (With reducer)	6 (With reducer)

Dimensions

External dimensions of the body are the same as those of standard products. Refer to page 386.

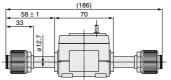
LQ1 fitting size: 3



LQ1 fitting size: 4



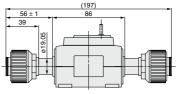
LQ1 fitting size: 4



LQ1 fitting size: 5

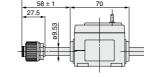


LQ1 fitting size: 5



LQ1 fitting size: 6





SMC

Made to Order **Related Products**

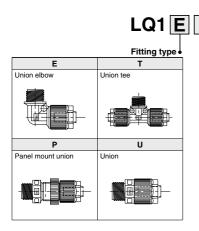


How to Order Fittings for a Product with Nuts

- SN

How to order a flow sensor, PF2D5 S series, etc. nut type fittings without a nut (including insert bushings) in one place.

21



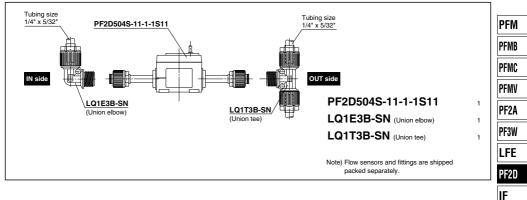
(including insert bushings) in one place

•Nut type fittings without a nut

Class	No.	Applicable tubing size (mm)	Reducing	Class No. Applicable tubing size (inch) Reducing			Reducing
3	1	10 x 8	0	3	Α	3/8" x 1/4"	0
3	2	8 x 6	•	3	в	1/4" x 5/32"	٠
3	3	6 x 4	•	4	Α	1/2" x 3/8"	0
4	1	12 x 10	0	4	в	3/8" x 1/4"	٠
4	2	10 x 8	•	5	Α	3/4" x 5/8"	0
5	1	19 x 16	0	5	в	1/2" x 3/8"	٠
5	2	12 x 10	•	6	Α	1" x 7/8"	0
6	1	25 x 22	0	6	в	3/4" x 5/8"	٠
6	2	19 x 16	•	○: Basic size ●: With reducer			

Note) Please select an isometric fitting with the same size as the fitting at the flow sensor.

Order example



PF2D Series Applicable Fluid

Compatibility checklist: Between the digital flow switch sensor material for deionized water and chemicals and the fluid selected.

Fluid		Compatibility
Acetone		0
Ammonium hydroxide	Concentration 30% or less	0
Isobutyl alcohol		×
Isopropyl alcohol		0
Hydrochloric acid	Concentration 38% or less	0
Ozone		×
Hydrogen peroxide	Concentration 50% or less 50°C or less	0
Ethyl acetate		0
Butyl acetate		0
Nitric acid (except fuming nitric acid)	Concentration 10% or less	0
Deionized water		0
Sodium hydroxide		×
Ultra deionized water		0
Toluene		0
Hydrofluoric acid	Concentration 50% or less	0
Sulfuric acid (except fuming sulfuric acid)	Concentration 20% or less	0
Phosphoric acid	Concentration 30% or less	0

Note 1) The material and fluid compatibility check list provides reference values as a guide only. Note 2) It is possible that some fluids are permeable depending on the type of fluid, its density and temperature. Any permeated fluid may affect the products life.

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Thus, when using these fluid types, verify the fluid in advance by testing it,	(
prior to making a decision to use it.	Ľ
	ι.

· Compatibility is indicated for fluid temperatures at 90°C or less.

· The product does not have an explosion proof construction. Be sure to take measures to prevent the area around the product from becoming filled with an explosive gas, when using an explosive fluid

Table symbols Can be used : Can be used under
: Can be used under
certain conditions
× : Cannot be used



PF2D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions.

Return of Product

∆Warning

If the product to be returned is contaminated or is possibly contaminated with substances that are harmful to humans, for safety reasons, please contact SMC beforehand and then employ a specialist cleaning company to decontaminate the product. After the decontamination prescribed above has been carried out, submit a Product Return Request Sheet or the Detoxification/Decontamination Certificate to SMC and await SMC's approval and further instructions before attempting to return the item.

Please refer to the International Chemical Safety Cards (ICSC) for a list of harmful substances.

If you have any further questions, please don't hesitate to contact your SMC sales representative.

PFM
PFMB
PFMC
PFMV
PF2A
PF3W
LFE
PF2D
IF