# 2-Color Display

# Digital Flow Switch

Applicable fluid Dry air, N<sub>2</sub>, Ar, CO<sub>2</sub>



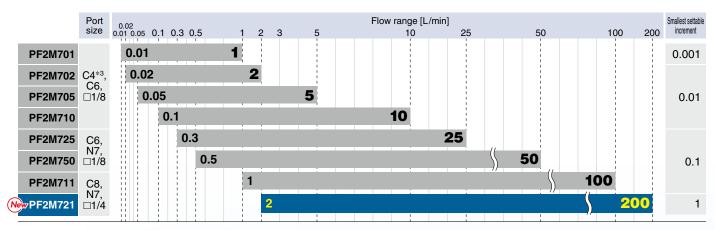




# A wide range of flow measurement is possible with 1 product.

Flow ratio\*2 100: 1

\*2 Excludes the PF2M725 \*3 Made to order (Produced upon receipt of order)



# **♦ IO**-Link Compatible

The flow rate value and the device status can be figured out easily via the process data.

PF2M7-L Series p. 4

Diagnosis items

Over current error, Outside of rated flow range, Accumulated flow error, Internal product malfunction

Made to order

Compatible with argon (Ar) and carbon dioxide (CO2) mixed gas



## Improved resistance to moisture and foreign matter p.1

The bypass construction reduces sensor accuracy deterioration and damage.

\* There is no bypass construction for the 1 and 2 L ranges.



A rear ported type has been added.





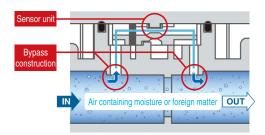






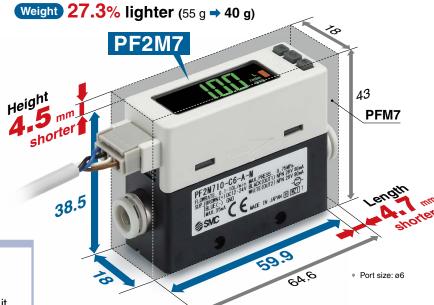
# Improved resistance to moisture and foreign matter

The bypass construction reduces the moist air or foreign matter in contact with the sensor, reducing sensor accuracy deterioration and damage.



\* There is no bypass construction for the 1 and 2 L ranges.

### Compact, Lightweight



## Reversible display mode

When the product is mounted upside down, the orientation of the display can be rotated to make it easier to read.



# A flow adjustment valve is integrated into the product.

Space-saving designReduced piping

labor



## **Piping variations**

One-touch fitting



Made to order (Produced upon receipt of order)

ø8 ø1/4"

Female thread



Straight (Rc, NPT, G)

New Rear ported 1/8, 1/4

## **Display OFF mode**



LEDs can be turned off and checked when necessary. The product can also be used as a remote sensor.

FINE CE WE NAMED TO

# Mounting variations







Panel mounting

# The digital display allows for the visualization of the flow rate.

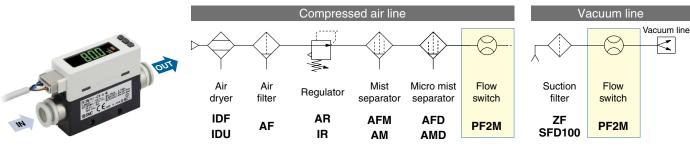
2-color display, Improved visibility



Select a model according to the fluid



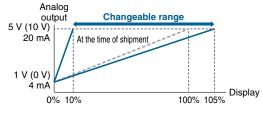
## Recommended pneumatic circuit examples

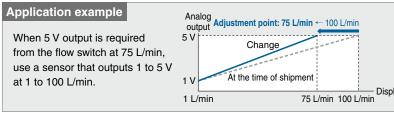


<sup>\*</sup> Recommended air quality class: JIS B 8392-1 1.1.2 to 1.6.2 (ISO 8753-1 1.1.2 to 1.6.2)

## **Analog free span function**

The analog span point (5 V (10 V), 20 mA) can be changed within 10 to 105% of the rated flow rate with respect to the displayed value.





## Selectable analog output function

1 to 5 V or 0 to 10 V can be selected.

## **Delay time setting**

#### Can be set between 0 and 60 s

The delay time can be set according to the application.

#### **Grease-free**

27, 28
Key-lock function
Reset to the default settings
Delay time setting
Error display function
Setting of a security code
Display mode
Zero cut-off function
Accumulated value hold
Simple setting mode
Zero-clear function

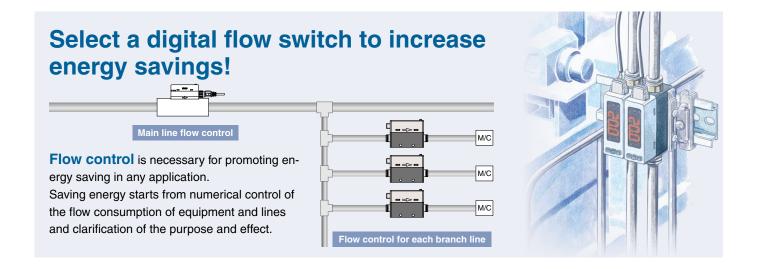
# Low current consumption: 35 mA\*1 or less

\*1 PFM7: 55 mA or less

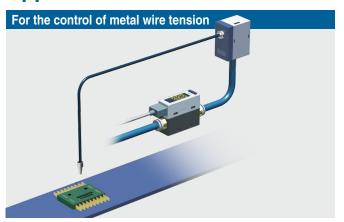
# Power supply voltage: 12 to 24 V

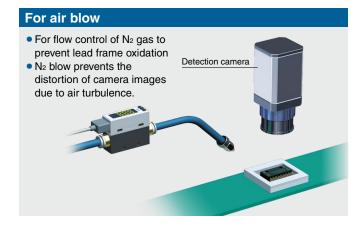
\* For the IO-Link device: 18 to 30 V

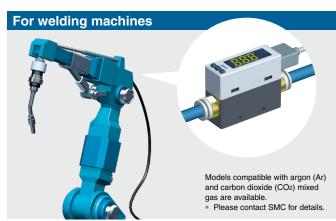


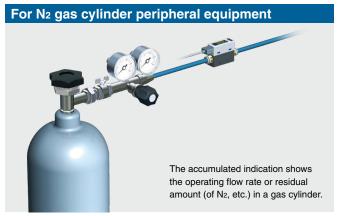


## **Applications**









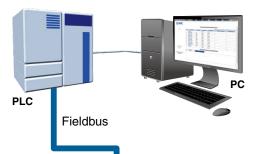




## IO-Link Compatible PF2M7□□-

p. **10** 

# Supports the IO-Link communication protocol



0

0

0

#### Configuration File (IODD File\*1)

- · Manufacturer · Product part no.
- · Set value

IODD is an abbreviation of IO Device Description. This file is necessary for setting the device and connecting it to a master. Save the IODD file on the PC to be used to set the device prior to use.



interface technology between the sensor/actuator and the I/O terminal that is an

international standard: IEC61131-9.

IO-Link Compatible Device: Digital Flow Switch

#### **Device settings** can be set by the master.

- Threshold value
- Operation mode, etc.

## Read the device data.

- · Switch ON/OFF signal and analog value
- Device information:

Manufacturer, Product part number, Serial number, etc.

- Normal or abnormal device status
- Cable breakage



#### Implement diagnostic bits in the process data.

IO-Link Master

The diagnostic bit in the cyclic process data makes it easy to find problems with the equipment.

It is possible to find problems with the equipment in real time using the cyclic (periodic) data and to monitor such problems in detail with the noncyclic (aperiodic) data.

#### **Process Data**

Bit offset	Item	Note
0	OUT1 output	0: OFF 1: ON
1	OUT2 output	0: OFF 1: ON
8	Diagnosis (flow rate)	0: OFF 1: ON
14	Fixed output	0: OFF 1: ON
15	Diagnosis (error)	0: OFF 1: ON
16 to 31	Measured flow rate value	Signed 16 bit

Diagi	iosis ilems
	rrent error of rated flow
range · Accumu	lated flow
error	
Internal     malfund	•

Bit offset	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16
Item						Me	asure	d flow	rate v	alue (l	PD)					
Bit offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Item	Error	Fixed		Re	servat	ion		Flow rate			Reser	vation			OUT2	OUT1
	Diagnosis	Output						Diagnosis							Switch	output

## Application Example For the predictive maintenance of suction verification The flow rate "switch ON/OFF signals" and "analog values" are monitored to determine the suction status. The process and suction status can then be compared.

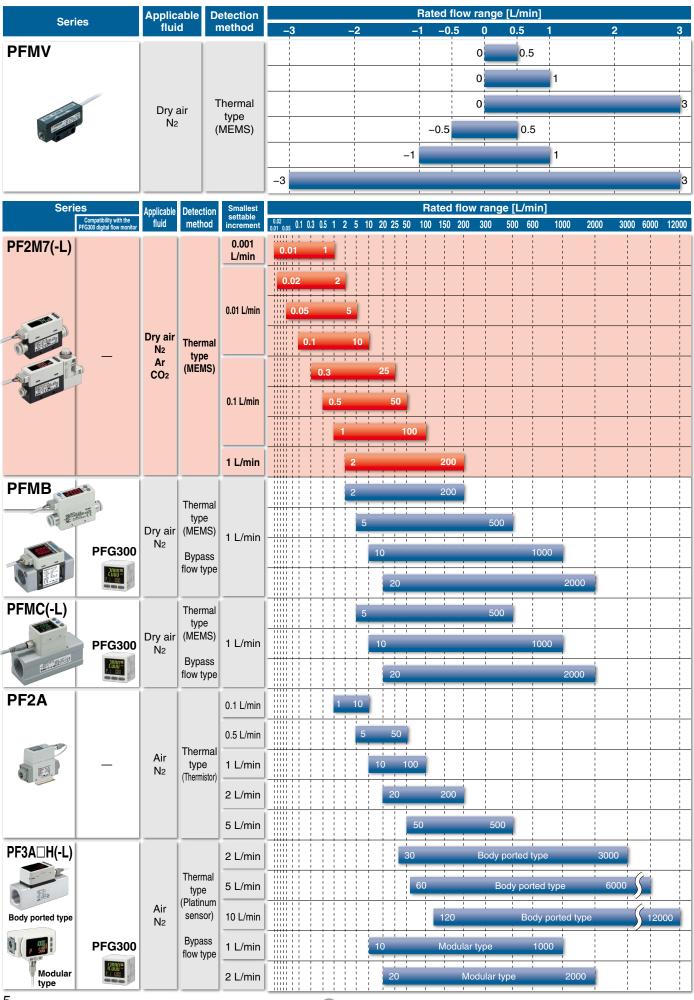
#### **Operation and Display**

Communication with master	IO-Link status indicator light		Stati	us	Screen display*2	Description
	*1			Operate	ope.	Normal communication status (readout of measured value)
Yes			Normal	Start up	Strt.	At the start of communication
res				Preoperate	PrE.	At the start of communication
	**1	IO-Link mode		Version does not match	Er 15.	The IO-Link version does not match that of the master. The master uses version 1.0.
No	(Flashing)		Abnormal	Communication disconnection	ope Strt Pre	Normal communication was not received for 1 s or longer.
	OFF	8	SIO m	ode	5 10	General switch output

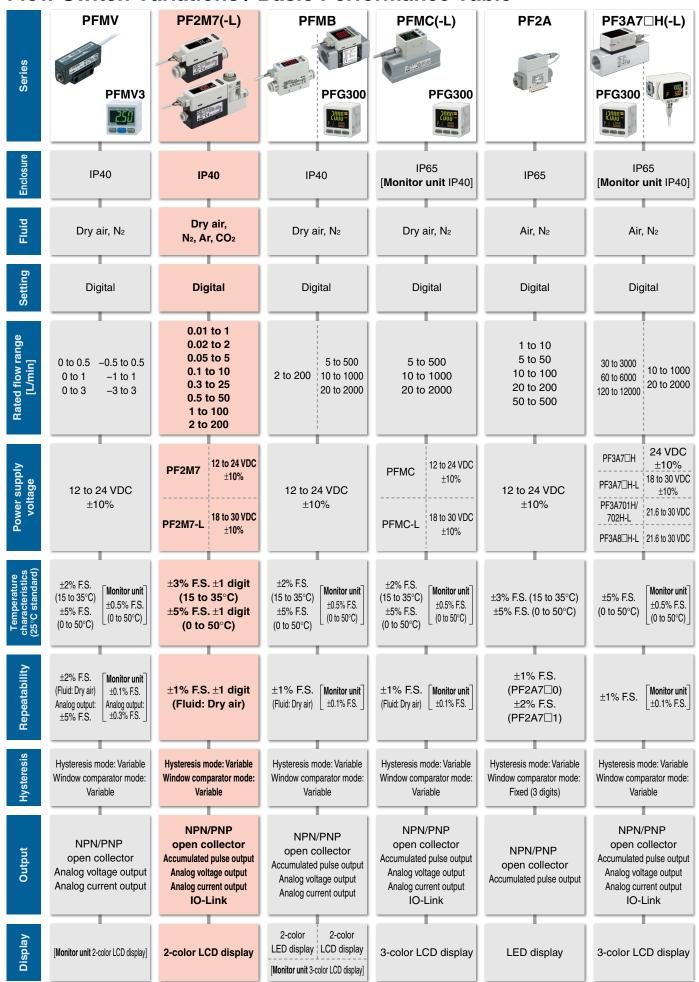
- \*1 In IO-Link mode, the IO-Link indicator is ON or flashing.
  \*2 "LoC" is displayed when the data storage lock is enabled. (Except for when the version does not match or when in SIO mode) The display color can be set to red or green.



#### Flow Switch Flow Rate Variations



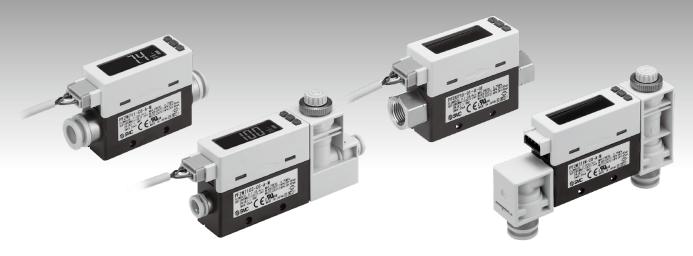
## Flow Switch Variations / Basic Performance Table



<sup>\*</sup> The monitor unit values are for the PFG300 and PFMV3.

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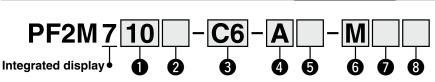
# 2-Color Display Digital Flow Switch RoHS

# PF2M7 Series





## **How to Order**



Rated flow range

01	0.01 to 1 L/min
02	0.02 to 2 L/min
05	0.05 to 5 L/min
10	0.1 to 10 L/min

25	0.2 to 25 L/min
50	0.5 to 50 L/min
11	1 to 100 L/min
21	2 to 200 L/min

#### 2 Flow adjustment valve/Piping entry direction

Symbol	Flow adjustment	Piping entry		R	ate	d flo	w r	anç	ge	
Syllibol	valve	direction	1	2	5	10	25	50	100	200
Nil	None	Straight	•		•	•	•	•	•	
S	Yes	Straight	_	_	•		lacksquare		•	
L	None	Rear ported	•	•	•	•	•	•	•	
W	Yes	Rear ported	_	_	•		lacksquare		•	

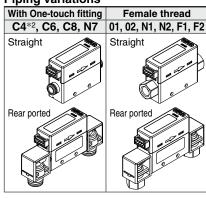
\* 1 and 2 L/min type products are not available with a flow adjustment valve.

#### 3 Port size

Cumbal	Dort oizo		R	ate	d flo	ow r	anç	ge	
Symbol	Port size	1	2	5	10	25	50	100	200
01	Rc1/8		•	•			•	_	-
N1	NPT1/8	•	•	•	•	•	•	_	-
F1	G1/8	•	•	•	•	•	•	_	-
02	Rc1/4	_	<u> </u>	_	<del>-</del>	_	<u> </u>	•	lacksquare
N2	NPT1/4	_	_	_	_	_	_	•	
F2	G1/4	_	<u> </u>	_	<del>-</del>	_	<u> </u>	•	
C4*1	ø4	•	•	•	•	_	_	_	-
C6	ø6		•	•	•	•	•	_	$\left  - \right $
C8	ø8			_				•	
N7	ø1/4"	_	_	_	_		•	•	
*1 Made	Made to order (Produced upon receipt of								

order)

#### Piping variations



\*2 Made to order (Produced upon receipt of order)

#### 4 Output specification

Symbol	OUT1	OUT2
Α	NPN	NPN
В	PNP	PNP
С	NPN	Analog 1 to 5 V ⇔ Analog 0 to 10 V*3
D	NPN	Analog 4 to 20 mA
E	PNP	Analog 1 to 5 V ⇔ Analog 0 to 10 V*3
F	PNP	Analog 4 to 20 mA

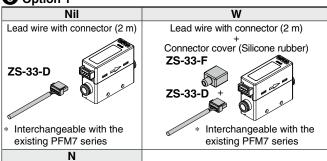
\*3 1 to 5 V or 0 to 10 V can be selected by pressing the button. The default setting is 1 to 5 V.

#### Option 2

Nil

	••	•
	Bracket (For the type without a flow adjustment valve)	Bracket (For the type with a flow adjustment valve)
Without bracket	ZS-33-M  With 2 tapping screws  * Interchangeable with the existing PFM series	ZS-33-MS With 3 tapping screws  * Interchangeable with the existing PFM series
	Oxioting i i ivi donod	interestangeable with the externing it is concern
	Т	V
	T  ount adapter (For the type flow adjustment valve)	Panel mount adapter (For the type with a flow adjustment valve)
without a ZS-33-2 Pane	flow adjustment valve)	
without a ZS-33-2 Pane ada	flow adjustment valve)  J Panel mount adapter mount	with a flow adjustment valve)  ZS-33-2JS Panel mount adapter S Panel mount

Option 1



Without lead wire with connector

Unit specification						
M SI unit only*4						
Nil	Unit selection function*5					

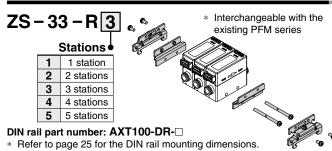
- \*4 Fixed unit: Instantaneous flow: L/min Accumulated flow: L
- \*5 This product is for overseas use only. (The SI unit type is provided for use in Japan in accordance with the New Measurement Act.) The unit can be changed. Instantaneous flow: L/min ⇔ cfm Accumulated flow:  $L \Leftrightarrow ft^3$

#### Calibration certificate\*6

Nil	None
Α	Yes

\*6 Made to order The certificate is in both English and Japanese.

#### **DIN Rail Mounting Bracket (To Be Ordered Separately)**

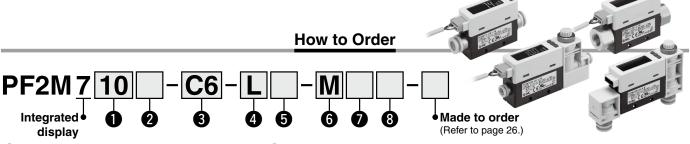


# **IO**-Link

# 2-Color Display Digital Flow Switch RoHS



# PF2M7-L Series



#### Rated flow range

01	0.01 to 1 L/min
02	0.02 to 2 L/min
05	0.05 to 5 L/min
10	0.1 to 10 L/min

25	0.2 to 25 L/min				
50	0.5 to 50 L/min				
11	1 to 100 L/min				
21	2 to 200 L/min				

#### 2 Flow adjustment valve/Piping entry direction

Cumbal	Flow adjustment	Piping entry		R	ate	d flo	w r	anç	je	
Symbol	valve	direction	1	2	5	10	25	50	100	200
Nil	None	Straight	lacksquare		•	•	lacksquare	•	•	
S	Yes	Straight	_	_	•	•	•	•	•	lacksquare
L	None	Rear ported	•		•	•	•	•	•	
W	Yes	Rear ported	_		•	•	•	•	•	

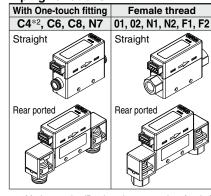
\* 1 and 2 L/min type products are not available with a flow adjustment valve.

#### Port size

Cumbal	Port size		R	ate	d flo	ow r	ang	ge	
Symbol	Port Size	1	2	5	10	25	50	100	200
01	Rc1/8		•	•			•	_	
N1	NPT1/8	•	•	•	•	•	•	_	-
F1	G1/8	•	•	•	•	•	•	_	-
02	Rc1/4	_	<u> </u>	_	<del>-</del>	_	<u> </u>	•	lacksquare
N2	NPT1/4	_	_	_	_	_	_	•	
F2	G1/4	_	<u> </u>	_	<del>-</del>	_	<u> </u>	•	
C4*1	ø4	•	•	•	•	_	_	_	-
C6	ø6		•	•	•	•	•	_	$\left  - \right $
C8	ø8	_	_	_	_	_	_	•	
N7	ø1/4"	_	—	_			•	•	
*1 Made									

order)

#### **Piping variations**



\*2 Made to order (Produced upon receipt of order)

#### 4 Output specification

Symbol	OUT1	OUT2
L	IO-Link/ NPN/PNP	_
L2	IO-Link/ NPN/PNP	NPN/PNP/External input
L3	IO-Link/ NPN/PNP	Analog 1 to 5 V $\Leftrightarrow$ Analog 0 to 10 V*3
L4	IO-Link/ NPN/PNP	Analog 4 to 20 mA

\*3 1 to 5 V or 0 to 10 V can be selected by pressing the button. The default setting is 1 to 5 V.

#### 6 Unit specification

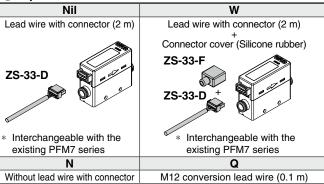
M	SI unit only*4					
Nil	Unit selection function*5					
*4 Fixed unit: Instantaneous flow: L/min						

Accumulated flow: L \*5 This product is for overseas use only. (The SI unit type is provided for use

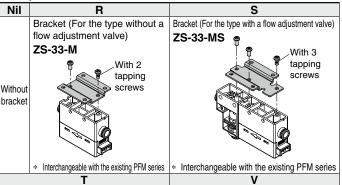
in Japan in accordance with the New Measurement Act.)

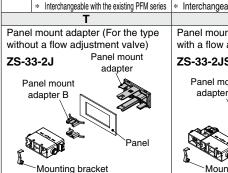
The unit can be changed. Instantaneous flow: L/min ⇔ cfm Accumulated flow: L ⇔ ft3

## Option 1

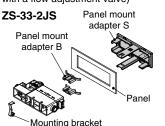


### Option 2





Panel mount adapter (For the type with a flow adjustment valve)



Options are shipped together with the product but do not come assembled.

Calibration certificate						
Nil	None					
Α	Yes					

\*6 Made to order The certificate is in both English and Japanese.

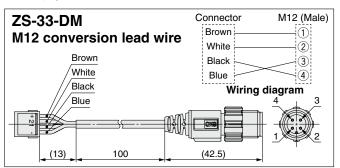
#### Made to Order

Symbol	Specification
X731	Compatible with argon (Ar) and carbon dioxide (CO <sub>2</sub> ) mixed gas

For details, refer to page 26.

#### **DIN Rail Mounting Bracket (To Be Ordered Separately)**

Refer to page 9.



## **Specifications**

For flow switch precautions and specific product precautions, refer to the Operation Manual on the SMC website.

			DECIMATON	DEGME	DEOMZOE	DECM340	DEOMEON	DEOMZEO	DEOMETAL	DEOMZO4		
	1	Model	PF2M701	PF2M702	PF2M705	PF2M710	PF2M725	PF2M750	PF2M711	PF2M721		
Fluid	Applicable fluid	<b>d</b> *1		Dry air, №, Ar, CO₂ (JIS B 8392–1 1.1.2 to 1.6.2, ISO 8573–1 1.1.2 to 1.6.2)								
匝	Fluid temperat	ure range		0 to 50°C								
	Detection meth			Main flow type)	1		hermal type (E	71 71	, '			
	Rated flow range	0	0.01 to 1	0.02 to 2	0.05 to 5	0.1 to 10	0.3 to 25	0.5 to 50	1 to 100	2 to 200		
	[L/min]	CO2	0.01 to 0.5	0.02 to 1	0.05 to 2.5	0.1 to 5 -0.5 to 10.5	0.3 to 12.5 -1.3 to 26.3	0.5 to 25 -2.5 to 52.5	1 to 50 -5 to 105	2 to 100		
Flow	Set point range	Instantaneous flow [L/min] Accumulated flow [L]		999999.99		999999999	-1.3 10 26.3		9999999	-10 to 210		
Ē	Smallest settab			755555.55	0.1	3333333	1					
	increment	Accumulated flow [L]		01	0.01	.1			1			
	Accumulated v	olume per pulse [L/pulse]	j	0.01			0.1			1		
		value hold function*2			Interva		nutes can be s	elected.				
go .	Operating pres						).75 MPa	-				
sur	Rated pressure					-	0.75 MPa MPa					
Pressure	Pressure loss	1	+		Re		sure Loss" gra	anh				
	Pressure chara	acteristics					0.35 MPa stand	.•				
<u>a</u>	Power supply	For the switch output device	,				/DC ±10%	,				
tric	voltage*4	For the IO-Link device					/DC ±10%					
Electrical	Current consu	mption					or less					
-	Protection		+				protection					
<b>^</b> *5	Display accura Analog output		+				s. ±1 digit s F.S.					
Accuracy*5	Repeatability	acouracy	+	+1% F	S. ±1 digit (±2%			al filter is set to	0.05 s)			
CCU		haractoristics					35°C: 25°C s					
ď	Temperature cl	iai deteristies				S. ±1 digit (0 to	50°C: 25°C st					
	Output type						pen collector					
	Output mode		Sel	ect from Hyste	eresis, Window				lated pulse out	put,		
	Switch operation						ch output OFF or Reversed o					
	Max. load curre		+		Selec		mA	utput.				
ρ	Max. applied	Standard				28 VDC (						
O	voltage IO-Link compatible 30 VDC (I											
Switch output	Internal voltage			NPN: 1 V or			PNP: 1.5 V or less (Load current: 80 mA)					
Swi	drop Response time	IO-Link compatible		1.5 V or less (Load current: 80 mA) 50 ms or less								
		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Select fro	m 0 to 0 10 s	(increment of C			ot of 0.1 e) 1 to	10 e (increme	ant of 1 e)		
	Delay time*7		Select IIO	Select from 0 to 0.10 s (increment of 0.01 s), 0.1 to 1.0 s (increment of 0.1 s), 1 to 10 s (increment of 1 s), 20 s, 30 s, 40 s, 50 s, or 60 s.								
	Hysteresis*8			Variable from 0								
	Protection			Short circuit protection								
g <sub>&amp;</sub> +	Output type		Voltage outpu	Voltage output: 1 to 5 V, 0 to 10 V (only when the power supply voltage is 24 VDC)*10, Current output: 4 to 20 mA  Output impedance: Approx. 1 kΩ								
Analog output*9	Impedance	Voltage output Current output	Maximun	Output impedance: Approx. 1 ks2  Maximum load impedance: 600 $\Omega$ at power supply voltage of 24 V, 300 $\Omega$ at power supply voltage of 12 V								
₹ō	Response time		Waxiiiaii	50 ms ±40%								
	Reference con			Select from Standard condition (STD) or Normal condition (NOR).								
	Display mode		Select from Instantaneous flow or Accumulated flow.									
	Unit*12	Instantaneous flow					n, cfm					
Display		Accumulated flow Instantaneous flow [L/min]	1 -0.05 to 1.05	-0.1 to 2.1	0.25 to 5.05		ft <sup>3</sup> -1.3 to 26.3	-2.5 to 52.5	-5 to 105	-10 to 210		
Jist	Display range	Zero cut-off range	1 -0.05 10 1.05		±10% F.S. (Sel					-10 10 210		
-	Display larige	Accumulated flow [L]*13	0.00 to 99	9999999999		9999999.9	. IOI UIC IIIAAIII		9999999			
	Display						n, 4 digits, 7 se					
	Indicator LED				LED ON wh	en switch outp	ut is ON (OUT	1/2: Orange)				
Digita	al filter*14				Select from		s, 0.5 s, 1 s, 2	s, or 5 s.				
Environmental resistance	Enclosure Withstand volta	ane	+		1000 VAC fo		40 veen terminals	and housing				
itan	Insulation resis		+	50 MΩ or more	e (500 VDC me				als and housin	q		
viro	Operating tem		1		ting: 0 to 50°C,					<u> </u>		
	Operating hum				perating/Stored	l: 35 to 85% RI	H (No condens	ation or freezi				
	dards		CE marking (EMC Directive, RoHS Directive)									
1g*1€								N7 (ø1/4")				
Pipir	Piping entry di		01 (Rc1/8)/N1 (NPT1/8)/F1 (G1/8) 02 (Rc1/4)/N2 (NPT1/4) Straight, Rear							vi 11/4//F2 (U1/4)		
		rts in contact with fluid		PPS, PBT, F	KM, Stainless s			nickel plating),	Si, Au, GE4F			
		One-touch fitting				nt: 40 g		. 3/,	Straig	ht: 48 g		
	Body	One-touch inting		Rear: 55 g Rear: 63 g								
Ħ		Screw-in				nt: 60 g : 75 g				(G1/4: 117 g) (G1/4: 132 g)		
Weight	Flow adjustme	nt valve						4 g				
>	Lead wire						5 g					
	Bracket Panel mount a	danter		+20 g								
1	r anci inouni a		+15 g									
	DIN rail mounti	ing bracket		+65 g								

# 2-Color Display Digital Flow Switch **PF2M7(-L)** Series

- \*1 Refer to the "Recommended pneumatic circuit examples" on page 2.
- \*2 When using the accumulated value hold function, use the operating conditions to calculate the product life, and do not exceed it. The maximum access limit of the memory device is 3.7 million times. If the product is operated 24 hours per day, the product life will be as follows:
  - 5 min interval: life is calculated as 5 min x 3.7 million = 18.5 million min = 35 years
  - 2 min interval: life is calculated as 2 min x 3.7 million = 7.4 million min = 14 years
- \*3 Negative pressure indicates the pressure value on the IN side (inlet side).
- \*4 When multiple products are installed closely, the upper limit of the power supply voltage is 24 VDC.
- \*5 The accuracy value is based on dry air as a fluid. For other fluids, it is a reference value.
- \*6 Value when the digital filter is set at 0.05 s
- \*7 The time from when the instantaneous flow reaches the set value to when the switch output operates can be set.
- \*8 If the flow fluctuates around the set value, the hysteresis must be set to a value more than the fluctuating width. Otherwise, chattering will occur.
- \*9 When using a product with an analog output

- \*10 When selecting 0 to 10 V, refer to the analog output graph for the allowable load current.
- \*11 Standard condition (STD): 20 [°C], 101.3 [kPa] (Absolute pressure), 65 [% RH] (The flow rate given in the specifications is the value under standard conditions.)
  - Normal condition (NOR): 0 [°C], 101.3 [kPa] (Absolute pressure), 0 [% RH]
- \*12 Setting is only possible for models with the unit selection function.
- \*13 Power value is displayed for accumulated flow. The first 4 digits of the measurement value are always displayed.
- \*14 The time for the digital filter can be set to the sensor input. The response time indicates when the set value is 90% in relation to the step input.
- \*15 Check the precautions for One-touch fitting before use. When the piping condition is changed, for example due to piping on the back of the product, use a general purpose fitting (KQ□L series). Some piping conditions may have negative effects on the flow accuracy.
- \* Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

#### **Communication Specifications (IO-Link mode)**

	incations (IO-Link mode)							
IO-Link type	Device							
IO-Link version	V1.1							
Communication speed	COM	//2 (38.4 kbps)						
Minimum cycle time		3.4 ms						
Process data length	Input data: 4 by	ytes, Output data: 0 byte						
On request data communication		Yes						
Data storage function		Yes						
Event function		Yes						
Vendor ID	13	1 (0 x 0083)						
Device ID	PF2M701-  -   -   -          : 0 x 00016D (365)         PF2M701-  - - - - -         : 0 x 00016E (366)         PF2M701-  - - - -         : 0 x 00017D (368)         PF2M702-  - - - -         : 0 x 000171 (369)         PF2M702-  - - - - -         : 0 x 000172 (370)         PF2M702-  - - - - -        : 0 x 000173 (371)         PF2M702-  - - - - - -        : 0 x 000174 (372)         PF2M705-  - - - - - - -        : 0 x 000175 (373)         PF2M705-  - - - - - - - -        : 0 x 000177 (375)         PF2M705-  - - - - - - - - -        : 0 x 000178 (376)         PF2M710-  - - - - - - - - - - - - - - - - - -	PF2M725L						



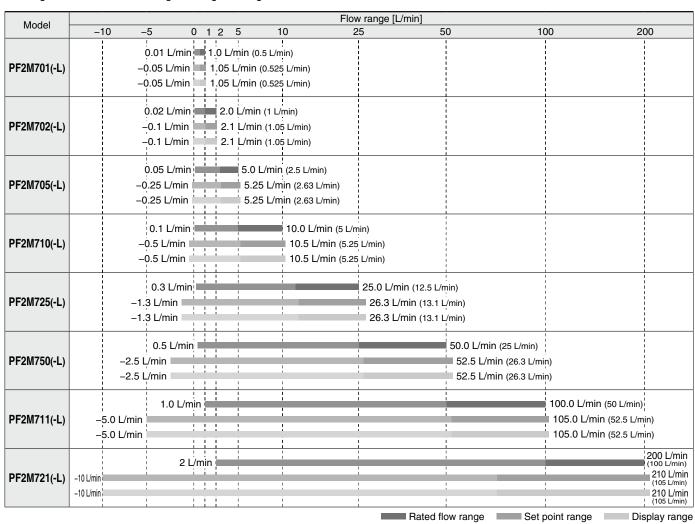
#### Set Point Range and Rated Flow Range

#### Set the flow rate within the rated flow range.

The set point range is the range of flow rate that can be set in the switch.

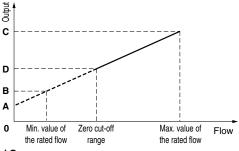
The rated flow range is the range that satisfies the switch specifications (accuracy, linearity, etc.).

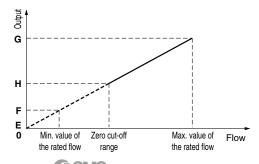
It is possible to set a value outside of the rated flow range if it is within the set point range, however, the satisfaction of specifications can not be guaranteed. The flow range if using CO<sub>2</sub> is given in brackets.



#### Flow/Analog Output

		E	3	
	Α	PF2M701/02/05 /10/50/11/21(-L)	PF2M725(-L)	С
Voltage output (1 to 5 V)	1 V	1.04 V	1.05 V	5 V
Current output (4 to 20 mA)	4 mA	4.16 mA	4.19 mA	20 mA
		F		
	E	PF2M701/02/05 /10/50/11/21(-L)	PF2M725(-L)	G
Voltage output (0 to 10 V)*1	0 V	0.10 V	0.12 V	10 V



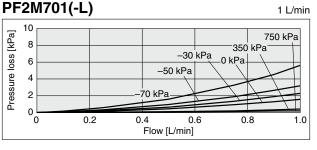


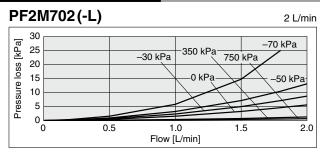
- \*1 The analog output current from the connected equipment should be 20 µA or less when selecting 0 to 10 V.
  - When 20 µA or more current flows, it is possible that the accuracy is not satisfied at less than or equal to 0.5 V.
- D or H fluctuates depending on the setting of the zero cut-off function.

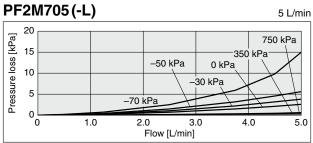
When the zero cut-off function is set to "0," the flow rate display value starts from 0 L/min., but in conditions other than horizontal installation and supply pressure of 0.35 MPa, the output may not be 0 L/min.

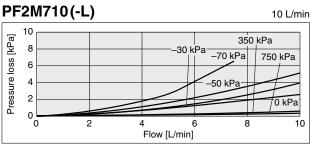
# 2-Color Display Digital Flow Switch **PF2M7(-L)** Series

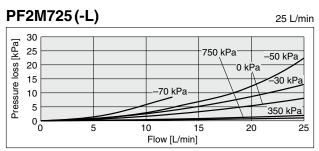
#### Pressure Loss (Reference Data): Without Flow Adjustment Valve

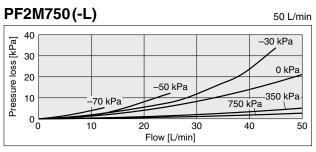


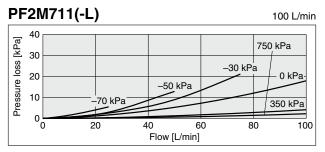


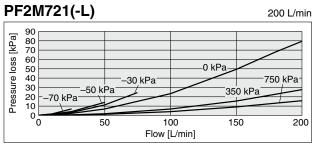




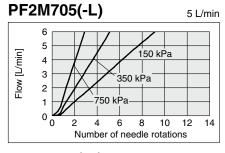


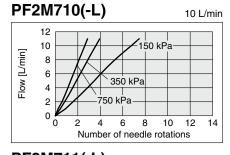


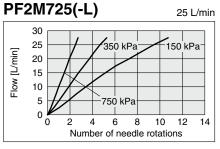


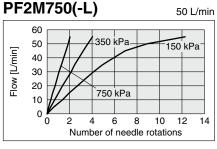


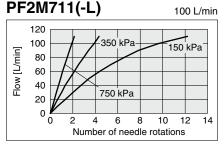
#### Flow Rate Characteristics (Reference Data)

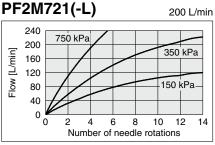








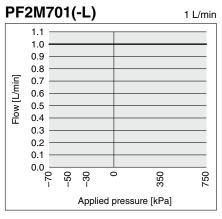


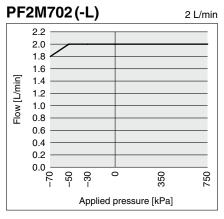


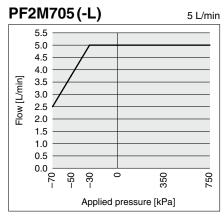
#### Flow Rate Characteristics at Negative Pressure (Reference Data)

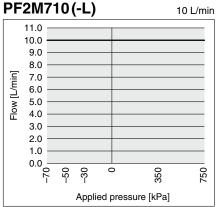
When the PF2M series is used with negative pressure (-70 to 0 kPa), the measurable range (warranty range of the specifications including pressure characteristics) varies depending on the flow range.

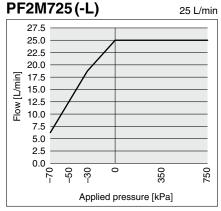
Select the flow range referring to the graph below.

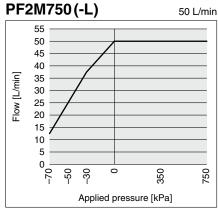


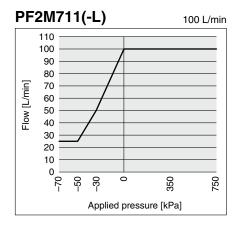


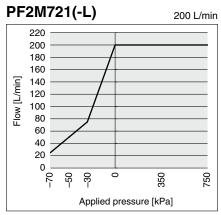












# 2-Color Display Digital Flow Switch **PF2M7(-L)** Series

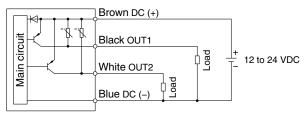
#### Internal Circuits and Wiring Examples

#### NPN + NPN output type **PF2M7** ----**A**----

Brown DC (+) Black OUT1 - Pag 12 to 24 VDC White OUT2 Blue DC (-)

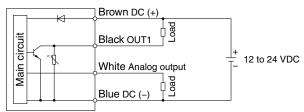
Max. applied voltage: 28 V, Max. load current: 80 mA, Internal voltage drop: 1 V or less

#### PNP + PNP output type **PF2M7** -------



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### NPN + Analog output type



Max. applied voltage: 28 V, Max. load current: 80 mA,

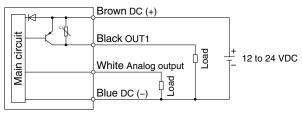
Internal voltage drop: 1 V or less

C: Analog output: 1 to 5 V or 0 to 10 V can be selected. Output impedance: 1 k $\Omega$ 

D: Analog output: 4 to 20 mA Load impedance: 50 to 600  $\Omega$ 

#### PNP + Analog output type

PF2M7



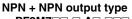
Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

E: Analog output: 1 to 5 V or 0 to 10 V can be selected.

Output impedance: 1 k $\Omega$ F: Analog output: 4 to 20 mA Load impedance: 50 to 600  $\Omega$ 

Load

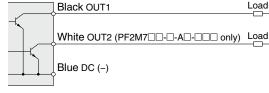
#### Accumulated pulse output wiring examples

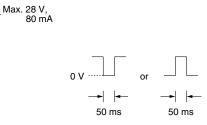


PF2M7

NPN + Analog output type **PF2M7** \_\_-\_-**C**\_-\_\_\_

**PF2M7**--------

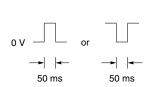




PNP + PNP output type PF2M7

PNP + Analog output type **PF2M7** ----**E**----**PF2M7**------



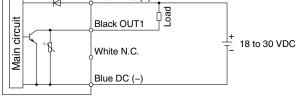




#### **Internal Circuits and Wiring Examples**

#### **PF2M7** -------**NPN** output type

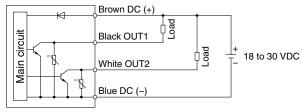
## Brown DC (+) Black OUT1



Max. applied voltage: 30 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

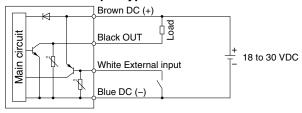
## **PF2M7**------

#### NPN 2 output type



Max. applied voltage: 30 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

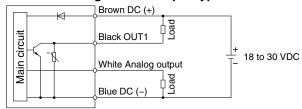
#### NPN + External input type



Max. applied voltage: 30 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### **PF2M7** - - - **L3/4** - - - -

#### L3: NPN + Analog voltage output type L4: NPN + Analog current output type



Max. applied voltage: 30 V, Max. load current: 80 mA,

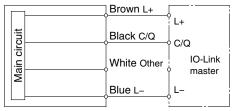
Internal voltage drop: 1.5 V or less

L3: Analog output: 1 to 5 V or 0 to 10 V can be selected.

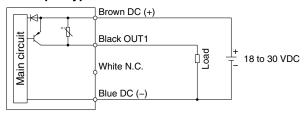
Output impedance: 1 k $\Omega$ L4: Analog output: 4 to 20 mA Load impedance: 50 to 600  $\boldsymbol{\Omega}$ 

#### When used as an IO-Link device

17

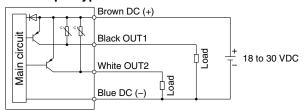


#### PNP output type



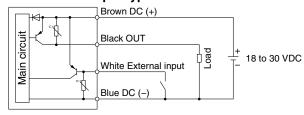
Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PNP 2 output type



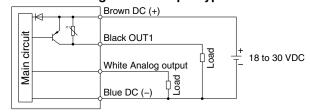
Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PNP + External input type



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### L3: PNP + Analog voltage output type L4: PNP + Analog current output type



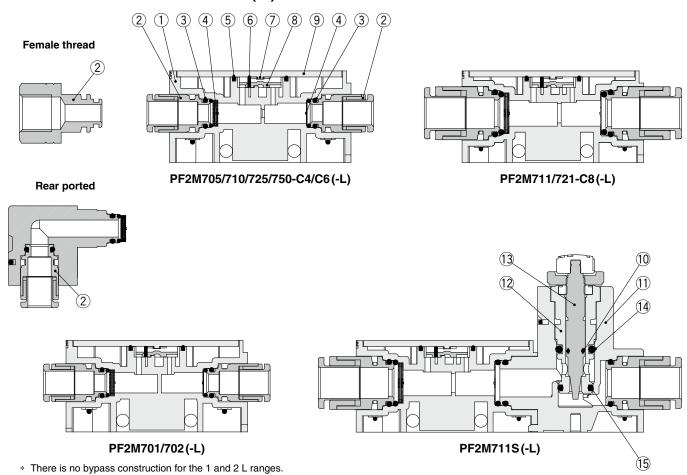
Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

L3: Analog output: 1 to 5 V or 0 to 10 V can be selected. Output impedance: 1 k $\Omega$ 

L4: Analog output: 4 to 20 mA Load impedance: 50 to 600  $\Omega$ 

## **Construction: Parts in Contact with Fluid**

#### PF2M701/702/705/710/725/750/711(-L)

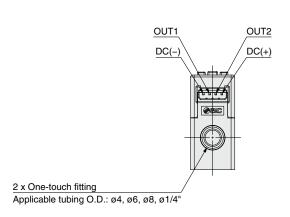


#### **Component Parts**

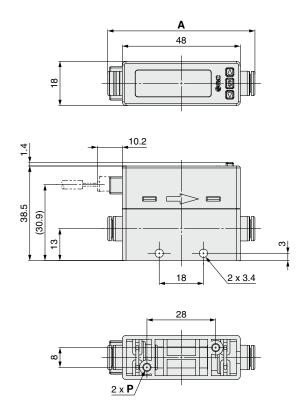
No.	Description	Material	Note
1	Body	PPS	
2	Fitting for piping	Brass	Electroless nickel plating
3	O-ring	FKM	
4	Flow rectifier	Stainless steel 304	
5	Seal	FKM	
6	Flow rectifier	Stainless steel 304	
7	Sensor chip	Silicon	
8	Body B	PPS	
9	Printed circuit board	GE4F	
10	O-ring	FKM	Fluoro coating
11	Flow adjustment valve body	PBT	
12	Body	Brass	Electroless nickel plating
13	Needle	Brass	Electroless nickel plating
14	O-ring	FKM	Fluoro coating
15	O-ring	FKM	Fluoro coating

#### **Dimensions**

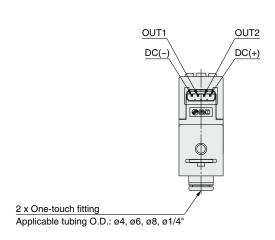
#### PF2M7□-C4/C6/C8/N7(-L)



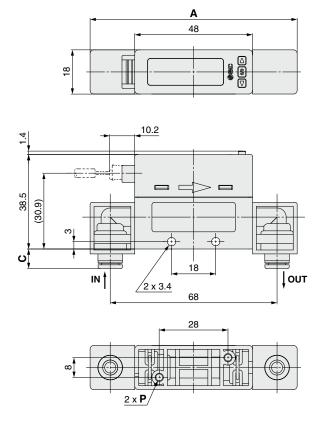
		[mm]
Model	Α	P
PF2M701/702/705/710 -C4(-L)	59.1	ø2.8 depth 8.4
PF2M701/702/705/710/ 725/750-C6(-L)	59.9	ø2.8 depth 8.4
PF2M725/750-N7(-L)	67.5	ø2.8 depth 8.4
PF2M711/721-C8(-L)	68	ø2.8 depth 6.2
PF2M711/721-N7(-L)	64.6	ø2.8 depth 6.2



## PF2M7 L-C4/C6/C8/N7(-L)



			[mm]
Model	Α	С	Р
PF2M701/702/705/710L -C4(-L)	84.4	7.6	ø2.8 depth 8.4
PF2M701/702/705/710/ 725/750L-C6(-L)	84.4	8	ø2.8 depth 8.4
PF2M725/750L-N7(-L)	84.4	11.8	ø2.8 depth 8.4
PF2M711/721L-C8(-L)	88	12	ø2.8 depth 6.2
PF2M711/721L-N7(-L)	88	10.3	ø2.8 depth 6.2

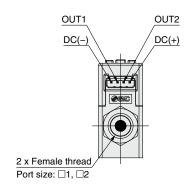




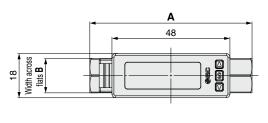
# 2-Color Display Digital Flow Switch **PF2M7(-L)** Series

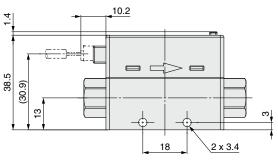
## **Dimensions**

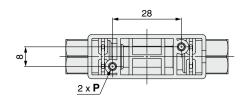
#### **PF2M7**□-□1/2(-L)



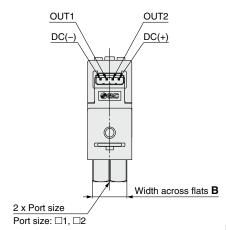
			[mm]
Model	Α	В	Р
PF2M701/702/705/710/ 725/750-01(-L)	66	14	ø2.8 depth 8.4
PF2M701/702/705/710/ 725/750-N1(-L)	68	14	ø2.8 depth 8.4
PF2M701/702/705/710/ 725/750-F1(-L)	70	14	ø2.8 depth 8.4
PF2M711/721-02(-L)	70	17	ø2.8 depth 6.2
PF2M711/721-N2(-L)	70	17	ø2.8 depth 6.2
PF2M711/721-F2(-L)	78	21	ø2.8 depth 6.2



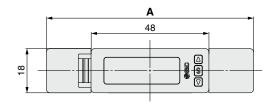


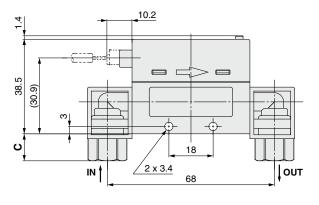


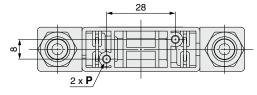
## **PF2M**□**L**-□1/2(-**L**)



				[mm]
Model	Α	С	В	P
PF2M701/702/705/710/ 725/750L-01(-L)	84.4	11	14	ø2.8 depth 8.4
PF2M701/702/705/710/ 725/750L-N1(-L)	84.4	12	14	ø2.8 depth 8.4
PF2M701/702/705/710/ 725/750L-F1(-L)	84.4	13	14	ø2.8 depth 8.4
PF2M711/721L-02(-L)	88	13	17	ø2.8 depth 6.2
PF2M711/721L-N2(-L)	88	13	17	ø2.8 depth 6.2
PF2M711/721L-F2(-L)	88	17	21	ø2.8 depth 6.2

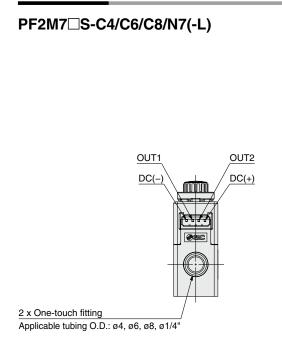


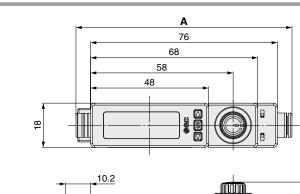


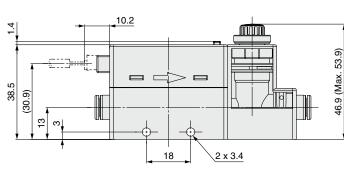




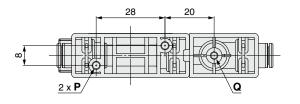
#### **Dimensions**







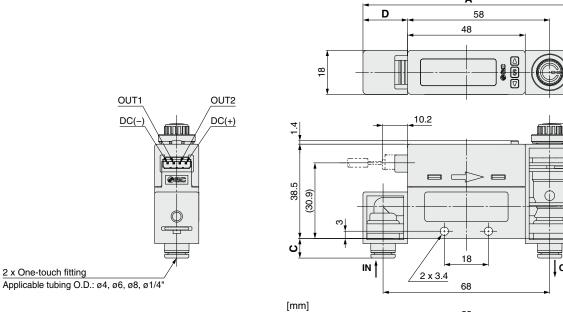
[mm] Model Α PF2M705/710S-C4(-L) 87.1 ø2.8 depth 8.4 ø2.5 depth 6 PF2M705/710/725/750S 87.9 ø2.8 depth 8.4 ø2.5 depth 6 -C6(-L) PF2M725/750S-N7(-L) 95.5 ø2.8 depth 8.4 ø2.5 depth 6 PF2M711/721S-C8(-L) 96 ø2.8 depth 6.2 ø2.5 depth 5 PF2M711/721S-N7(-L) 92.6 ø2.8 depth 6.2 ø2.5 depth 5



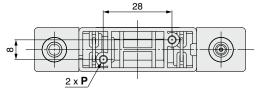
46.9 (Max. 53.9)

OUT

#### PF2M7 W-C4/C6/C8/N7(-L)



				[mm]
Model	Α	С	D	Р
PF2M705/710W-C4(-L)	86.2	7.6	18.2	ø2.8 depth 8.4
PF2M705/710/725/750W -C6(-L)	86.2	8	18.2	ø2.8 depth 8.4
PF2M725/750W-N7(-L)	86.2	11.8	18.2	ø2.8 depth 8.4
PF2M711/721W-C8(-L)	88	12	20	ø2.8 depth 6.2
PF2M711/721W-N7(-L)	88	10.3	20	ø2.8 depth 6.2





# 2-Color Display Digital Flow Switch **PF2M7(-L)** Series

#### **Dimensions**

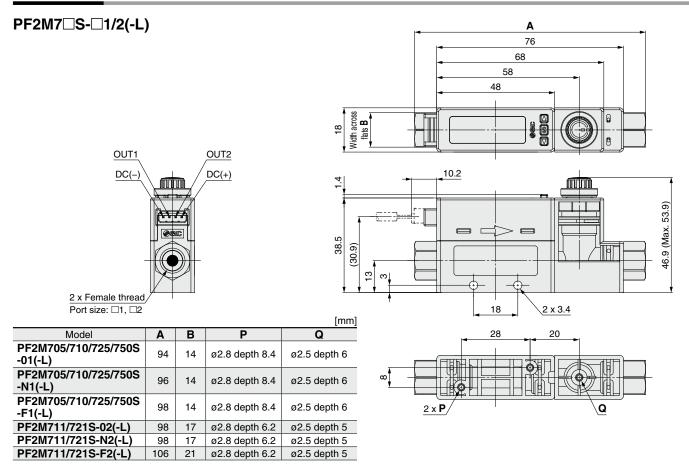
PF2M711/721W-F2(-L)

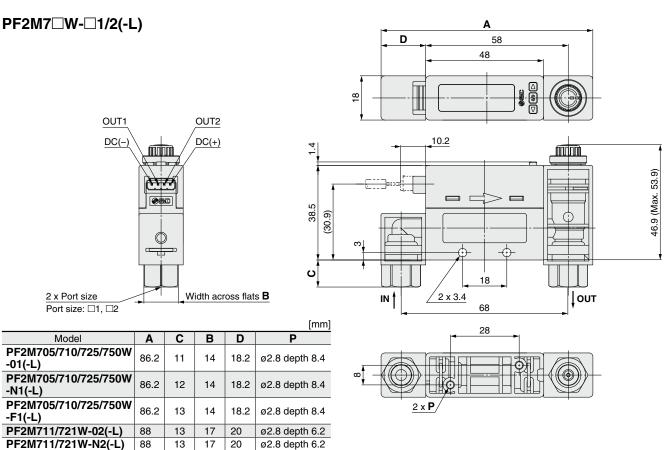
88

17

20

21





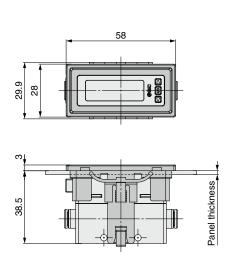
ø2.8 depth 6.2

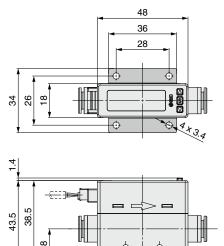
#### **Dimensions**

#### PF2M701/702/705/710/725/750/711/721(-L)

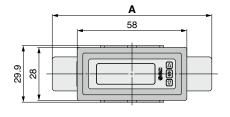
#### Panel mounting/Without flow adjustment valve/Straight

#### With bracket/Without flow adjustment valve

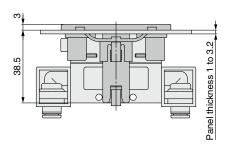




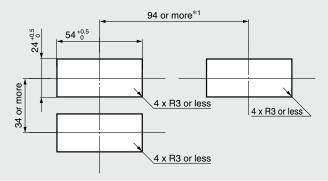
#### Panel mount adapter/Without flow adjustment valve



	[mm]
Model	Α
PF2M701/702/705/710/725/750L-□(-L)	84.4
PF2M711/721L-□(-L)	88



#### **Panel Fitting Dimensions**



Panel thickness 1 to 3.2 mm

\*1 This is the minimum value when the rear ported type is selected for the piping entry direction. For the straight type, please design the layout with consideration to the piping material and tubing length. If a bend (R) is used, limit it to R3 or less.



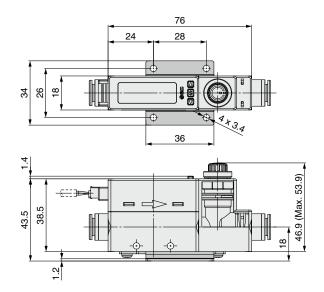
#### **Dimensions**

#### PF2M705/710/725/750/711/721(-L)

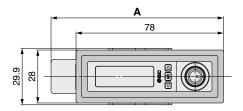
#### Panel mounting/With flow adjustment valve/Straight

# 

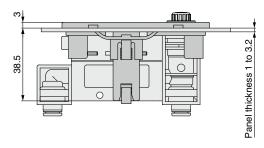
#### With bracket/With flow adjustment valve



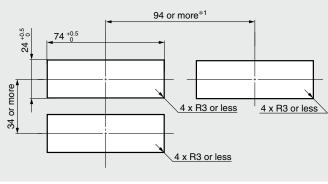
#### Panel mount adapter/With flow adjustment valve



	[mm]
Model	Α
PF2M705/710/725/750W-□(-L)	91.2
PF2M711/721W-□(-L)	93



#### **Panel Fitting Dimensions**



Panel thickness 1 to 3.2 mm

<sup>\*1</sup> This is the minimum value when the rear ported type is selected for the piping entry direction. For the straight type, please design the layout with consideration to the piping material and tubing length. If a bend (R) is used, limit it to R3 or less.

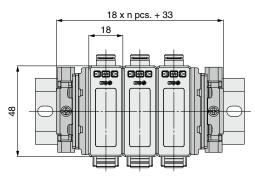


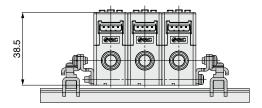
#### **Dimensions**

## PF2M701/702/705/710/725/750/711/721(-L)

## DIN rail mounting bracket

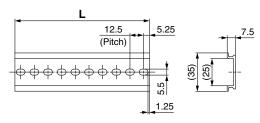
#### **ZS-33-R**□





#### DIN rail AXT100-DR-□

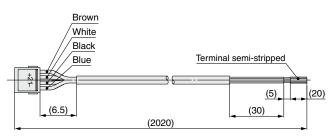
 $\ast\;$  For  $\Box,$  enter a number from the No. line in the table below.



L Dimensions [mm]

No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5

# Lead wire with connector ZS-33-D



#### **Cable Specifications**

Conductor	Nominal cross section	AWG 26		
	Outside diameter	Approx. 0.50 mm		
	Outside diameter	Approx. 1.00 mm		
insulator	Color	Brown, White, Black, Blue		
Sheath	Material	Oil-resistant PVC		
Finished outside of	liameter	ø3.5		

<sup>\*</sup> For wiring, refer to the Operation Manual from the SMC website Documents/Download --> Instruction Manuals.



# **PF2M7-L** Series **IO-Link** Compatible Products

# **Made to Order**

Please contact SMC for detailed specifications, delivery times, and prices.



#### **Symbol**

#### Compatible with Argon (Ar) and Carbon Dioxide (CO2) Mixed Gas

X731

The argon–carbon dioxide gas ratio  $(Ar:CO_2)$  can be selected using the push-buttons from among the following: 92:8, 90:10, 80:20, 70:30, 60:40, 40:60, and 30:70. The dimensions are the same as those of the standard model.

PF2M 7	ᆝᆫ	]x	731						
• Output specification									
7 Integrated display	Symbol	OUT1	OUT2						
	L	IO-Link/NPN/PNP	_						
	L2	IO-Link/NPN/PNP	NPN/PNP/External input						
	L3	IO-Link/NPN/PNP	Analog 1 to 5 V $\Leftrightarrow$ Analog 0 to 10 V						
	L4	IO-I ink/NPN/PNP	Analog 4 to 20 mA						

For "How to Order," refer to page 10.

<sup>\*</sup> Only applicable to the IO-Link output specification

Marala I	Gas ratio		Detect "	Diaminu/Oni i	Max. analog output				
Model	Ar	CO <sub>2</sub>	Rated flow range	Display/Set point range	Voltage (Vmax)	Current (Imax)			
	92%	8%				. ,			
	90%	10%							
	80%	20%	0.01 to 1 L/min	-0.05 to 1.05 L/min	5 V	20 mA			
PF2M701	70%	30%							
	60%	40%							
	40%	60%	0.01 to 0.6 L/min	-0.03 to 0.63 L/min	5 V	20 mA			
	30%	70%	0.01 10 0.6 [/111111	-0.03 to 0.63 L/IIIII	o v	20 IIIA			
	92%	8%							
	90%	10%							
	80%	20%	0.02 to 2 L/min	-0.1 to 2.1 L/min	5 V	20 mA			
PF2M702	70%	30%							
	60%	40%							
	40%	60%	0.00 to 4.01 /orio	0.00 to 4.00 l /orio	F.\/	00 4			
	30%	70%	0.02 to 1.2 L/min	-0.06 to 1.26 L/min	5 V	20 mA			
	92%	8%							
	90%	10%	1						
	80%	20%	0.05 to 5 L/min	-0.25 to 5.25 L/min	5 V	20 mA			
PF2M705	70%	30%							
	60%	40%							
	40%	60%							
	30%	70%	0.05 to 3 L/min	-0.15 to 3.15 L/min	5 V	20 mA			
PF2M710	92%	8%	0.1 to 10 L/min	-0.5 to 10.5 L/min					
	90%	10%							
	80%	20%			5 V	20 mA			
	70%	30%							
	60%	40%							
	40%	60%							
	30%	70%	0.1 to 6 L/min	-0.3 to 6.3 L/min	5 V	20 mA			
	92%	8%							
	90%	10%							
	80%	20%	0.3 to 25 L/min	-1.3 to 26.3 L/min	5 V	20 mA			
PF2M725	70%	30%				00 1			
	60%	40%							
	40%	60%							
	30%	70%	0.3 to 15 L/min	-0.8 to 15.8 L/min	5 V	20 mA			
	92%	8%							
	90%	10%							
	80%	20%	0.5 to 50 L/min	-2.5 to 52.5 L/min	5 V	20 mA			
PF2M750	70%	30%			-	-			
	60%	40%							
	40%	60%							
-	30%	70%	0.5 to 30 L/min	-1.5 to 31.5 L/min	5 V	20 mA			
	92%	8%							
	90%	10%							
	80%	20%	1 to 100 L/min	-5 to 105 L/min	5 V	20 mA			
PF2M711	70%	30%			÷ •				
=	60%	40%							
	40%	60%							
	30%	70%	1 to 60 L/min	-3 to 63 L/min	5 V	20 mA			

<sup>\*</sup> When changing the max. analog output, use the analog free span function on page 28.



# PF2M7(-L) Series Function Details

For the setting of functions and operation methods, refer to the "Operation Manual" on the SMC website Documents/Download --> Instruction Manuals.

#### ■ Output operation

The output operation can be selected from the following:

Output corresponding to instantaneous flow (Hysteresis mode, Window comparator mode)

- · Hysteresis mode is the mode where the switch output will turn ON when the flow is greater than the set value, and will turn OFF when the flow falls below the set value by the amount of hysteresis or more.
- · Window comparator mode is the mode where an operating mode in which the switch output is turned on and off depending on whether the flow is inside or outside the range of two set values.

Output corresponding to accumulated flow (Accumulated output mode, Accumulated pulse output mode)

- · In accumulated output mode, the switch output will start at the set accumulated flow rate value.
- · Accumulated pulse output is a pulse signal which is output every time a predefined accumulated flow has passed.

Others (Error output, Switch output OFF)

- The error output function outputs the switch output when an error is displayed.
- · The switch output off function turns off the switch output.
- \* Default setting: Hysteresis mode, Normal output

#### ■ Simple setting mode

Only the set values for instantaneous flow and accumulated flow can be changed. The output mode, output type, display color, and accumulated pulse output cannot be changed.

#### ■ Display color

The display color can be selected for each output status. The selection of the display color provides visual identification of abnormal values.

Green for ON, Red for OFF				
Red for ON, Green for OFF				
Red all the time				
Green all the time				

#### ■ Reference condition

The display unit can be selected from standard condition or normal condition.

Standard condition: Flow rate converted to a volume at 20°C, 101.3 kPa (absolute pressure), and 65% RH Normal condition: Flow rate converted to a volume at 0°C, 101.3 kPa (absolute pressure), and 0% RH

#### ■ Delay time setting

The time from when the instantaneous flow reaches the set value to when the switch output operates can be set. Setting the delay time can prevent the switch output from chattering.

The total switching time is the switch operation time and the set delay time. (Default setting: 0 s)

0 to 0.10 s (Increments of 0.01 s)					
0.1 to 1.0 s (Increments of 0.1 s)					
1 to 10 s (Increments of 1 s)					
20 s					
30 s					
40 s					
50 s					
60 s					

#### ■ Digital filter setting

The time for the digital filter can be set to the sensor input. Setting the digital filter can reduce chattering of the switch output and flickering of the analog output and the display.

	0.1 s
Г	0.5 s
	1 s
Г	2 s
Г	5 s

0.05 s

The response time indicates when the set value is 90% in relation to the step input.

(Default setting: 1 s)

#### ■ Selectable analog output function

1 to 5 V or 0 to 10 V can be selected for the analog voltage output type. (Default setting: 1 to 5 V)

#### ■ Forced output function

The output is forced ON/OFF when starting the system or during maintenance. This enables the confirmation of wiring and prevents system errors due to unexpected output.

For the analog output type: When ON, the output will be 5 V (or 10 V when 0 to 10 V is selected) or 20 mA, and when OFF, 1 V (or 0 V when 0 to 10 V is selected) or 4 mA.

\* Also, an increase or decrease of the flow will not change the ON/OFF status of the output while the forced output function is activated.

#### ■ Accumulated value hold

The accumulated value will be stored even if the power supply is turned OFF. The accumulated value is memorized every 2 or 5 minutes during measurement and continues from the last memorized value when the power supply is turned ON again.

The max. writable limit of the memory device is 3.7 million times, which should be taken into consideration.

#### ■ Peak/Bottom value display

The max. (min.) flow rate is detected and updated from when the power supply is turned ON. In peak (bottom) value display mode, this max. (min.) flow rate is displayed.

#### **■** Display OFF mode

This function will turn the display OFF. In this mode, "\_\_\_" will flash on the main screen. If any button is pressed during this mode, the display reverts to normal for 30 seconds to allow the flow, etc., to be quickly checked.

#### ■ Setting of a security code

The user can select whether a security code must be entered to release the key lock. At the time of shipment from the factory, it is set such that a security code is not required.

#### ■ Key-lock function

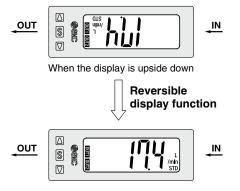
Prevents operation errors such as accidentally changing setting values

#### ■ Reset to the default settings

The product can be returned to its factory default settings.

#### ■ Reversible display mode

When the switch is used upside down, the orientation of the display can be rotated to make it easier to read by using the reversible display function.



#### ■ Zero cut-off function

When the flow is close to 0 L/min, the product will round the value down and zero will be displayed. A flow value may be displayed even when the flow rate is 0 L/min due to high pressure or depending on the installation. The zero cut-off function will force the display to zero.

#### ■ Zero-clear function

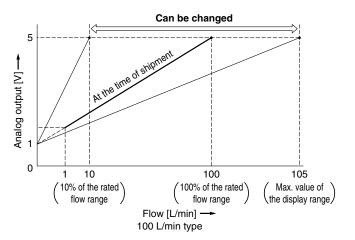
The measured flow rate indication can be adjusted to zero. The adjustment range is  $\pm 5\%$  F.S. of the initial factory setting.

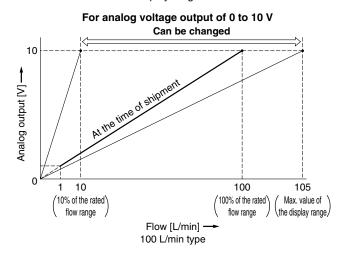


# Function Details **PF2M7(-L)** Series

#### ■ Analog free span function

This function allows a flow that generates an output of 5 V (or 10 V when 0 to 10 V is selected) or 20 mA to be changed. The value can be changed between 10% of the max. value of the rated flow and the max. value of the display range.





#### **■** Error display function

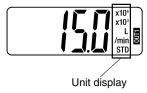
When an error or abnormality arises, the location and contents are displayed.

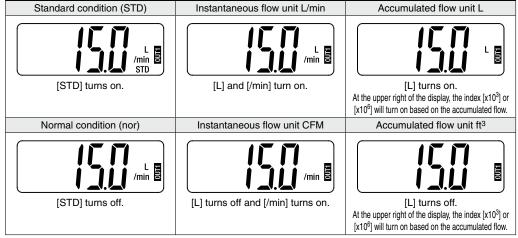
Display	Error name	Description	Action
Er 1	OUT1 over current error	The switch output (OUT1) load current of 80 mA or more flows.	Turn the power OFF and remove the cause of the
Er 2	OUT2 over current error	The switch output (OUT2) load current of 80 mA or more flows.	over current. Then turn the power ON again.
XXX	Instantaneous flow error	The flow has exceeded the upper limit of the flow display range.	Decrease the flow rate.
LLL	instantaneous now entor	The flow has exceeded the lower limit of the flow display range.	Change the flow to the correct direction.
2999 *** = Accumulated flow is displayed. (Flashing)	Accumulated flow error*1	The accumulated flow has exceeded the accumulated flow range. (For accumulated increment) (The decimal point position varies depending on the flow range or measurement unit setting.)	Reset the accumulated flow.
Accumulated flow is displayed. (Flashing)	Accumulated flow error	The accumulated flow has reached the set accumulated flow value. (For accumulated decrement) (The decimal point position varies depending on the flow range or measurement unit setting.)	(Press the SET and DOWN buttons simultaneously for 1 s or longer.)
Er 3	Outside of zero-clear range	During zero-clear operation, the flow rate of $\pm 5\%$ F.S. or more is applied. (The mode is returned to measurement mode after 1 s.)	Retry the zero-clear operation without applying fluid.
Er 0 Er 4 Er 6 Er 7 Er 8 Er 14 Er 16 Er 40	System error	An internal data error has occurred.	Turn the power OFF and turn it ON again.
Er 15	Version does not match*2	The IO-Link version does not match that of the master. The master uses version 1.0.	Ensure that the master IO-Link version matches the device version.

- \*1 A decimal point will be displayed depending on the flow range or measurement unit setting.
- \*2 Only for the IO-Link compatible products
- \* If the error cannot be solved after the instructions above are performed, please contact SMC for investigation.

#### ■ Unit display function

The unit displayed on the screen differs depending on the unit setting in measurement mode.







# **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, If not avoided, could result in minor or moderate injury.

-----

Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger: Danger if not avoided, will result in death or serious injury. **Danger** indicates a hazard with a high level of risk which, \*1) ISO 4414: Pneumatic fluid power - General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery - Electrical equipment of machines.

(Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

#### **⚠Warning**

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

- 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
- 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

#### 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

#### **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

#### Limited warranty and Disclaimer/ **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)
  - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - 2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

#### **⚠** Caution

#### SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

#### **Revision History**

- Edition B \* The PF2M701, 702, and 705 have been added.
  - \* A female thread type has been added.
  - \* The IO-Link compatible PF2M7-L series has been added.
  - \* Internal circuits and wiring examples have been revised.
  - \* A made-to-order option (Compatible with argon (Ar) and carbon dioxide (CO2) mixed gas) has been added.
  - \* Number of pages has been increased from 20 to 28.

- Edition C \* A flow adjustment valve (0.05 to 5 L/min) has been added.
  - \* A 2 to 200 L/min flow range option has been added.
  - \* A rear ported type has been added.
  - \* Number of pages has been increased from 28 to 32.

7V

↑ Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

# **Low Particle Generation**

# 2-Color Display **Digital Flow Switch**







0.1 to 10 L/min PF2M710-X300 0.3 to 25 L/min PF2M725-X300 0.5 to 50 L/min PF2M750-X300

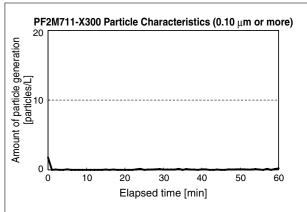


0.01 to 1 L/min PF2M701-X300 0.02 to 2 L/min PF2M702-X300 0.05 to 5 L/min PF2M705-X300



1 to 100 L/min PF2M711-X300 2 to 200 L/min PF2M721-X300

## Particle Generation **Characteristics** (Reference Data)



#### Specifications

Ultrasonic cleaning	Metal parts in contact with fluid: Fitting, Mesh
Degreasing treatment	Body, O-ring
Air blow	Air blow of the fluid passage*1
Clean packaging	Antistatic bag (Double packaged)

\*1 With Class 100 air in a Class 10000 clean room

## Metal Material of Parts in Contact with Fluid: Stainless Steel 304

#### <Application Example>

Flow control of a clean air blow in clean room environments



When the product is used for blowing, use caution to prevent the workpiece from being damaged by air entrained from the surrounding area.

## **IO**-Li∩k Compatible

The flow rate value and the device status can be figured out easily via the process data.

Diagnosis Over current error, Outside of rated flow range, items Accumulated flow error, Internal product malfunction

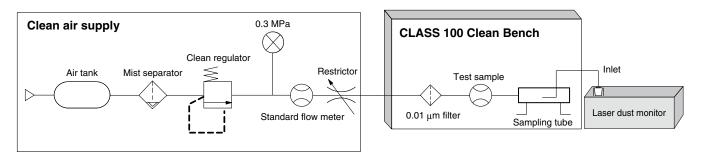
0	Applicable	Detection	Smallest				F	Rate	d flo	w ran	ige [L	/min	]			
Series			settable increment	0.02 0.01 0.05 <b>0.</b>	1 0.3	0.5	1	2	5	10	20	25	50	100	150	200
PF2M7-X300	Dry air N2 Ar CO2	Thermal type (MEMS)	0.001 L/min 0.01 L/min	0.01	0.1	1		2	5	10		25	50	100		
			1 L/min				Ť	2	÷	÷	i	-		100		200

PF2M7-X300



# **PF2M7-X300 Particle Generation Characteristics**

### **Measuring Method**



#### [Test Method]

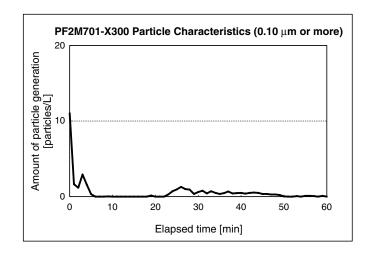
Place a sampling tube at the latter stage of the test sample and measure the number of generated particles with a laser dust monitor.

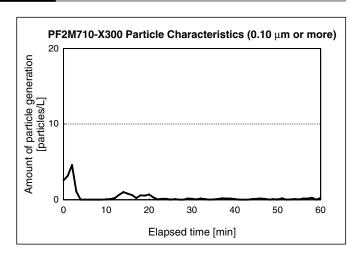
[Measuring Conditions]

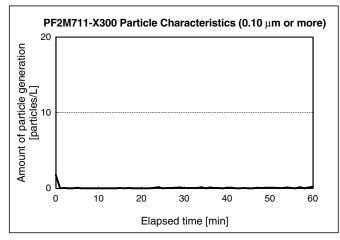
Measuring instrument	Description	Automatic particle counter using the light scattering method			
	Minimum measurable particle diameter	0.1 μm			
	Suction flow rate	28 L/min			
Setting conditions	Sampling time	1 min			
	Interval time	4 min			
	Sampling air flow	28 L			

<sup>\*</sup> The flow rate used during measuring is the max. rated flow of the test sample.

#### **Particle Generation Characteristics (Reference Data)**







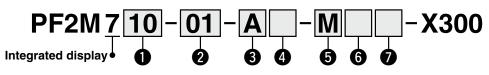
# Low Particle Generation 2-Color Display ( C c Tus

# **Digital Flow Switch**



# PF2M7-X300

#### **How to Order**



#### Rated flow range

01	0.01 to 1 L/min
02	0.02 to 2 L/min
05	0.05 to 5 L/min
10	0.1 to 10 L/min

25	0.3 to 25 L/min
50	0.5 to 50 L/min
11	1 to 100 L/min
21	2 to 200 L/min

#### 2 Port size

Cumbal	Dort oize	Rated flow range 01 02 05 10 25 50 11 21									
Symbol	Port Size	01	02	05	10	25	50	11	21		
01	Rc1/8	•	•	•	•	•	•	_	_		
02	Rc1/4	_	_	_	_	_	_				

#### 3 Output specification

OUT1	OUT2
NPN	NPN
PNP	PNP
NPN	Analog 1 to 5 V $\Leftrightarrow$ Analog 0 to 10 V*1
NPN	Analog 4 to 20 mA
PNP	Analog 1 to 5 V $\Leftrightarrow$ Analog 0 to 10 V*1
PNP	Analog 4 to 20 mA
IO-Link/NPN/PNP	_
IO-Link/NPN/PNP	NPN/PNP/External input
IO-Link/NPN/PNP	Analog 1 to 5 V ⇔ Analog 0 to 10 V*1
IO-Link/NPN/PNP	Analog 4 to 20 mA
	NPN PNP NPN NPN PNP PNP IO-Link/NPN/PNP IO-Link/NPN/PNP

<sup>\*1 1</sup> to 5 V or 0 to 10 V can be selected by pressing the button. The default setting is 1 to 5 V.

#### 4 Option 1

Option 1								
Nil	W							
Lead wire with connector (2 m)	Lead wire with connector (2 m)							
	Connector cover (Silicone rubber)							
	10-ZS-33-F							
10-ZS-33-D								
	10-ZS-33-D +							
* Interchangeable with the	* Interchangeable with the							
existing PFM7 series	existing PFM7 series							
N	Q							
Without lead wire with connector	M12 conversion lead wire (0.1 m)							

#### 6 Unit specification

O onit specification										
M	SI unit only*2									
Nil	Unit selection function*3									

- \*2 Fixed unit: Instantaneous flow: L/min Accumulated flow: L
- \*3 This product is for overseas use only. (The SI unit type is provided for use in Japan in accordance with the New Measurement Act.) The unit can be changed.

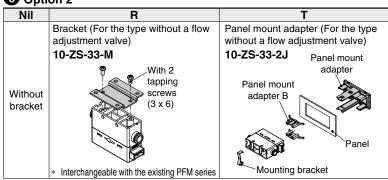
  Instantaneous flow: L/min ⇔ cfm Accumulated flow: L ⇔ ft³

## Calibration certificate\*4

<b>9</b> 0u.	ibiation continuate
Nil	None
Α	Yes

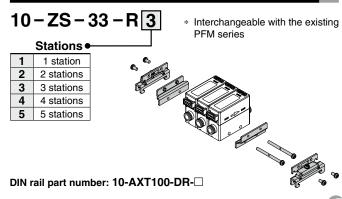
\*4 Made to order
The certificate is in both English and Japanese.

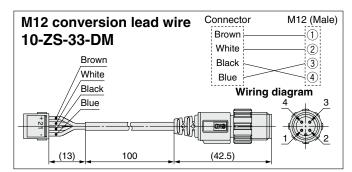
#### 6 Option 2



\* Options are shipped together with the product but do not come assembled.

#### **DIN Rail Mounting Bracket (Ordered Separately)**





## Specifications/PF2M7-X300

Refer to the **Web Catalog** for flow switch precautions. For details on the specific product precautions, refer to the "Operation Manual" on the SMC website.

	Model PF2M701-X300   PF2M702-X300   PF2M705-X300   PF2M710-X300   PF2M725-X300   PF2M750-X300   PF2M711-X300   PF2M721													
ъ	Applicable fluid		Dry air, N <sub>2</sub> , Ar, CO <sub>2</sub>											
Fluid			(JIS B 8392–1 1.1.2 to 1.6.2, ISO 8573–1 1.1.2 to 1.6.2)											
	Fluid temperatu	<del>_</del>	0 to 50°C											
	Detection metho		Thermal type (Main flow type) Thermal type (Bypass flow type)  0.01 to 1  0.02 to 2  0.05 to 5  0.1 to 10  0.3 to 25  0.5 to 50  1 to 100  2 to 2											
	Rated flow rang		0.01 to 1		0.05 to 5			0.5 to 50 0.5 to 25		2 to 200				
	[L/min]	CO2	0.01 to 0.5	0.02 to 1	0.05 to 2.5	0.1 to 5 -0.5 to 10.5	0.3 to 12.5		1 to 50	2 to 100 -10 to 210				
Flow	Set point range	Instantaneous flow [L/min] Accumulated flow [L]	0.00 to 999		0.0 to 999		-1.3 to 26.3   -2.5 to 52.5   -5 to 105   -10 to							
Ĕ	Smallest settabl		0.001	99999.99	0.010 99	999999.9		0.1	1999999	1				
	increment	Accumulated flow [L]	0.001	1	0.01	1		- 0.1	1					
		plume per pulse [L/pulse]	0.0	0.01			0.1			1				
		alue hold function*2		0.0.	Interva	s of 2 or 5 min	utes can be se	elected.		•				
	Operating press					-0.1 to 0								
ıre	Rated pressure					-0.07 to	0.75 MPa							
SSI	Proof pressure		1.0 MPa											
Pressure	Pressure loss				Ret	er to the "Pres	sure Loss" gra	ph.						
	Pressure charac				±5%		.35 MPa stand	lard)		-				
ā		or the switch output device				12 to 24 V				,				
Electrical		or the IO-Link device				18 to 30 V								
<u>9</u>	Current consum	nption					or less			-				
	Protection					Polarity p				1				
۸*5	Display accurac					±3% F.S ±3%								
ac	Analog output a Repeatability	iccuracy		±10/ □	S. ±1 digit (±2%			l filter is set to	0.05.6\					
Accuracy* <sup>5</sup>				±1% F.			vnen tne digita o 35°C: 25°C si		0.00 5)					
Ac	Temperature ch	aracteristics					50°C: 25°C st							
	Output type				_0,01.0	NPN/PNP or								
			Sele	ect from Hvst	eresis, Window			itput. Accumula	ated pulse out	put.				
	Output mode			, o			h output OFF		atou puloo out	<b>,</b>				
	Switch operatio	n			Selec	t from Normal	or Reversed o	utput.						
=	Max. load curre	nt	80 mA											
tpr	Max. applied	Standard	28 VDC (NPN only)											
0	voltage	IO-Link compatible				30 VDC (I								
tch	Internal voltage		NPN: 1 V or less (Load current: 80 mA) PNP: 1.5 V or less (Load current: 80 mA)											
Switch output	drop	IO-Link compatible	1.5 V or less (Load current: 80 mA)											
0,	Response time*	<sup>5</sup> 6	50 ms or less  Select from 0 to 0.10 s (increment of 0.01 s), 0.1 to 1.0 s (increment of 0.1 s), 1 to 10 s (increment of 1 s),											
	Delay time*7		Select from	n 0 to 0.10 s					10 s (increme	ent of 1 s),				
	Hysteresis*8		20 s, 30 s, 40 s, 50 s, or 60 s.  Variable from 0											
	Protection		Short circuit protection											
	Output type	<u> </u>	Short circuit protection  Voltage output: 1 to 5 V, 0 to 10 V (only when the power supply voltage is 24 VDC)*10, Current output: 4 to 20 mA											
Analog output*9		Voltage output	Output impedance: Approx. 1 k $\Omega$											
na	Impedance	Current output	Maximum	load impeda	nce: 600 Ω at p				r supply voltag	ge of 12 V				
4 O	Response time*		50 ms ±40%											
	Reference cond	ition* <sup>11</sup>	Select from Standard condition (STD) or Normal condition (NOR).											
	Display mode		Select from Instantaneous flow or Accumulated flow.											
	Unit*12	Instantaneous flow				L/min	, -							
Display		Accumulated flow	0.05 :	04:	0.0=: = =	L,		05	F. /	40				
isp	Diaminum	Instantaneous flow [L/min]												
	Display range	Zero cut-off range Accumulated flow [L]*13	0 to ±10% F.S. (Select per 1% F.S. for the maximum rated flow rate.) 0.00 to 9999999.9 0.0 to 999999999 0 to 999999999											
	Display	Accumulated flow [L]***	U.00 to 9999999999999999999999999999999999											
	Indicator LED		LED ON when switch output is ON (OUT1/2: Orange)											
Digits	al filter*14						s, 0.5 s, 1 s, 2							
	Enclosure				22.00111	IP		, 0 0.						
ent oc	Withstand volta	ge	1000 VAC for 1 minute between terminals and housing											
vironment esistance	Insulation resis	•	50 M $\Omega$ or more (500 VDC measured via megohmmeter) between terminals and housing											
Environmental resistance	Operating temp	erature range	Operating: 0 to 50°C, Stored: –10 to 60°C (No condensation or freezing)											
	Operating humi	dity range	Operating/Stored: 35 to 85% RH (No condensation or freezing)											
Stand			CE marking (EMC Directive, RoHS Directive), UL (CSA)											
Piping* <sup>15</sup>		n Screw-in (Rc)	01 (Rc1/8) 02 (Rc1/4)											
	Piping entry dir		Straight Straight											
Main	· ·	s in contact with fluid	PPS, FKM, Stainless steel 304, Si, Au, GE4F											
		Screw-in	60 g 72 g											
Weight	Lead wire		+35 g											
Neì	Bracket Panel mount ad	anter	+20 g +15 g											
_	DIN rail mount au	<u>.</u>	+15 g +65 g											
Clear	nliness class (ISC	<u>v</u>												
ul	0.000 (100		Class 4											



# Low Particle Generation 2-Color Display Digital Flow Switch $PF2M7 ext{-}X300$

- \*1 Refer to the "Recommended pneumatic circuit examples" on page 4.
- \*2 When using the accumulated value hold function, use the operating conditions to calculate the product life, and do not exceed it. The maximum access limit of the memory device is 3.7 million times. If the product is operated 24 hours per day, the product life will be as follows:
  - 5 min interval: life is calculated as 5 min x 3.7 million = 18.5 million min = 35 years
  - 2 min interval: life is calculated as 2 min x 3.7 million = 7.4 million min = 14 years
- \*3 Negative pressure indicates the pressure value on the IN side (inlet side).
- \*4 When multiple products are installed closely, the upper limit of the power supply voltage is 24 VDC.
- \*5 The accuracy value is based on dry air as a fluid. For other fluids, it is a reference value.
- \*6 Value when the digital filter is set at 0.05 s
- \*7 The time from when the instantaneous flow reaches the set value to when the switch output operates can be set.
- \*8 If the flow fluctuates around the set value, the hysteresis must be set to a value more than the fluctuating width. Otherwise, chattering will occur.

- \*9 When using a product with an analog output
- \*10 When selecting 0 to 10 V, refer to the analog output graph for the allowable load current.
- \*11 Standard condition (STD): 20 [°C], 101.3 [kPa] (Absolute pressure), 65 [% RH] (The flow rate given in the specifications is the value under standard conditions.)
  - Normal condition (NOR): 0 [°C], 101.3 [kPa] (Absolute pressure), 0 [% RH]
- \*12 Setting is only possible for models with the unit selection function.
- \*13 Power value is displayed for accumulated flow. The first 4 digits of the measurement value are always displayed.
- \*14 The time for the digital filter can be set to the sensor input. The response time indicates when the set value is 90% in relation to the step input.
- \*15 Some piping conditions may have negative effects on the flow accuracy.
- \* Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

#### Communication Specifications (IO-Link mode)

IO-Link type	Tications (IO-Link mode)	evice								
IO-Link version	V1.1 COM2 (38.4 kbps)									
Communication speed										
Minimum cycle time		4 ms								
Process data length	Input data: 4 bytes	s, Output data: 0 byte								
On request data communication		Yes								
Data storage function		Yes								
Event function		Yes								
Vendor ID		0 x 0083)								
Device ID	PF2M701-□-L□-□□-X300 : 0 x 00016D (365)         PF2M701-□-L2□-□□-X300: 0 x 00016E (366)         PF2M701-□-L3□-□□-X300: 0 x 00016F (367)         PF2M701-□-L4□-□□-X300: 0 x 000170 (368)         PF2M702-□-L□-□□-X300: 0 x 000171 (369)         PF2M702-□-L2□-□□-X300: 0 x 000172 (370)         PF2M702-□-L3□-□□-X300: 0 x 000173 (371)         PF2M702-□-L4□-□□-X300: 0 x 000174 (372)         PF2M705-□-L□-□□-X300: 0 x 000175 (373)         PF2M705-□-L2□-□□-X300: 0 x 000176 (374)         PF2M705-□-L4□-□□-X300: 0 x 000177 (375)         PF2M705-□-L4□-□□-X300: 0 x 000178 (376)         PF2M710-□-L□-□□-X300: 0 x 000178 (377)         PF2M710-□-L2□-□□-X300: 0 x 00017B (379)         PF2M710-□-L4□-□□-X300: 0 x 00017C (380)	PF2M725L								

#### **Process Data**

Bit offset	Item	Note
0	OUT1 output	0: OFF 1: ON
1	OUT2 output	0: OFF 1: ON
8	Diagnosis (flow rate)	0: Within range 1: Out of range (HHH/LLL)
14	Fixed output	0: Normal output 1: Fixed output
15	Diagnosis (error)	0: Error not generated 1: Error generated
16 to 31	Measured flow rate value	Signed 16 bit

<ul> <li>Over current error</li> </ul>
<ul> <li>Outside of rated flow</li> </ul>
range
· Accumulated flow error
<ul> <li>Internal product</li> </ul>
malfunction

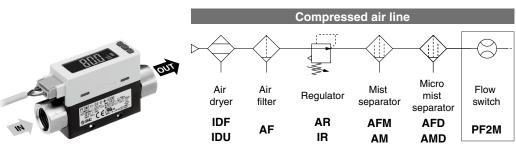
Diagnosis items

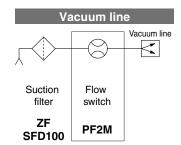
Bit offset	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16
Item	Measured flow rate value (PD)															
Bit offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Item	Error	Fixed		Reservation							Reser	vation			OUT2	OUT1
	Diagnosis	sis Output					Diagnosis							Switch	output	



# PF2M7-X300

## **Recommended Pneumatic Circuit Examples**





<sup>\*</sup> Recommended air quality class: JIS B 8392-1 1.1.2 to 1.6.2 (ISO 8753-1 1.1.2 to 1.6.2)

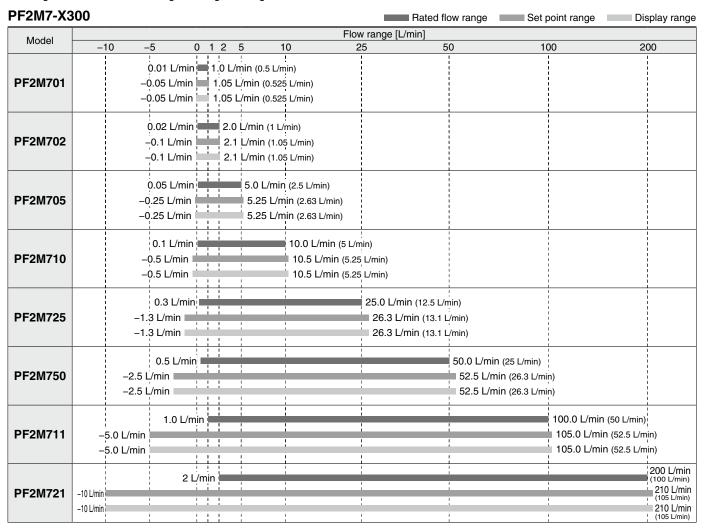
## Set Point Range and Rated Flow Range

#### Set the flow rate within the rated flow range.

The set point range is the range of flow rate that can be set in the switch.

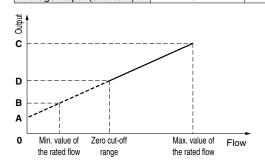
The rated flow range is the range that satisfies the switch specifications (accuracy, linearity, etc.).

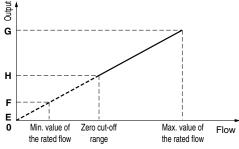
It is possible to set a value outside of the rated flow range if it is within the set point range, however, the satisfaction of specifications can not be guaranteed. The flow range if using CO<sub>2</sub> is given in brackets.



## Flow/Analog Output

_		_		
	Α	PF2M701/02/05 /10/50/11/21-X300	DE31/1/35-X300	
Voltage output (1 to 5 V)	1 V	1.04 V	1.05 V	5 V
Current output (4 to 20 mA)	4 mA	4.16 mA	4.19 mA	20 mA
			!	
22		F	-	
	E	PF2M701/02/05 /10/50/11/21-X300	PF2M725-X300	G





- \*1 The analog output current from the connected equipment should be 20 μA or less when selecting 0 to 10 V.
  - When 20  $\mu$ A or more current flows, it is possible that the accuracy is not satisfied at less than or equal to 0.5 V.
- D or H fluctuates depending on the setting of the zero cut-off function.

When the zero cut-off function is set to "0," the flow rate display value starts from 0 L/min., but in conditions other than horizontal installation and supply pressure of 0.35 MPa, the output may not be 0 L/min.



# PF2M7-X300

## **Internal Circuits and Wiring Examples**

#### NPN + NPN output type

Brown DC (+) Black OUT1 - Pag 12 to 24 VDC

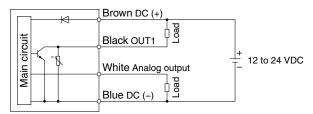
White OUT2

Blue DC (-)

Max. applied voltage: 28 V, Max. load current: 80 mA, Internal voltage drop: 1 V or less

## NPN + Analog output type

PF2M7 -- -- C/D -- -- -- -- X300



Max. applied voltage: 28 V, Max. load current: 80 mA,

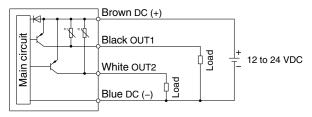
Internal voltage drop: 1 V or less

C: Analog output: 1 to 5 V or 0 to 10 V can be selected. Output impedance: 1 k $\Omega$ 

D: Analog output: 4 to 20 mA Load impedance: 50 to 600  $\Omega$ 

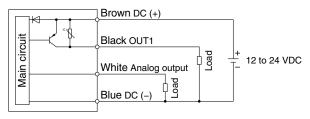
### PNP + PNP output type

PF2M7 -- -B -- -- -- -- -- -- X300



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PNP + Analog output type



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

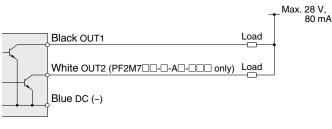
E: Analog output: 1 to 5 V or 0 to 10 V can be selected.

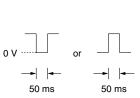
Output impedance: 1 k $\Omega$ F: Analog output: 4 to 20 mA Load impedance: 50 to 600  $\Omega$ 

## Accumulated pulse output wiring examples

NPN + NPN output type

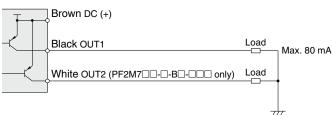
NPN + Analog output type

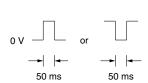




PNP + PNP output type PF2M7 -- -B -- -- -- -- -- -- -- -- X300

PNP + Analog output type 

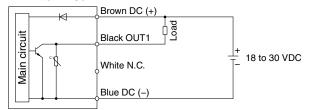




## **Internal Circuits and Wiring Examples**

### PF2M7 ---L ---X300

#### NPN output type

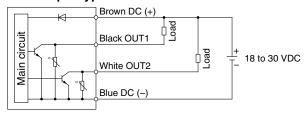


Max. applied voltage: 30 V, Max. load current: 80 mA,

Internal voltage drop: 1.5 V or less

## 

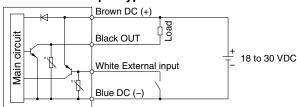
#### NPN 2 output type



Max. applied voltage: 30 V, Max. load current: 80 mA,

Internal voltage drop: 1.5 V or less

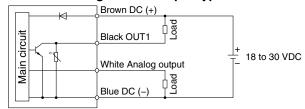
#### NPN + External input type



Max. applied voltage: 30 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PF2M7 -- -- L3/4 -- -- -- X300

#### L3: NPN + Analog voltage output type L4: NPN + Analog current output type



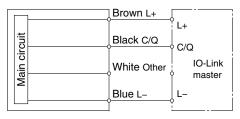
Max. applied voltage: 30 V, Max. load current: 80 mA,

Internal voltage drop: 1.5 V or less

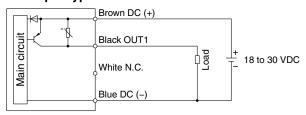
L3: Analog output: 1 to 5 V or 0 to 10 V can be selected.

Output impedance: 1 k $\Omega$  L4: Analog output: 4 to 20 mA Load impedance: 50 to 600  $\Omega$ 

#### When used as an IO-Link device

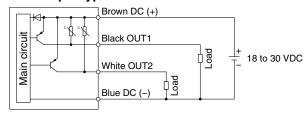


#### PNP output type



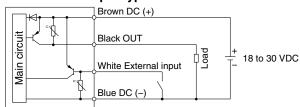
Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PNP 2 output type



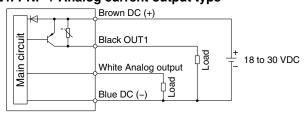
Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PNP + External input type



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### L3: PNP + Analog voltage output type L4: PNP + Analog current output type



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

L3 : Analog output: 1 to 5 V or 0 to 10 V can be selected.

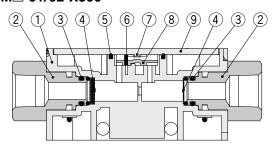
Output impedance: 1 k $\Omega$  L4: Analog output: 4 to 20 mA Load impedance: 50 to 600  $\Omega$ 



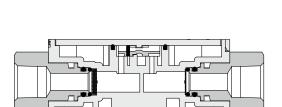


## **Construction: Parts in Contact with Fluid**

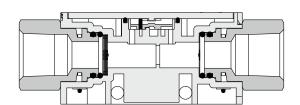
#### PF2M□-01/02-X300



PF2M705/710/725/750-01-X300



PF2M701/702-01-X300



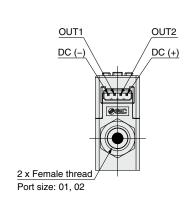
PF2M711/721-02-X300

#### **Component Parts**

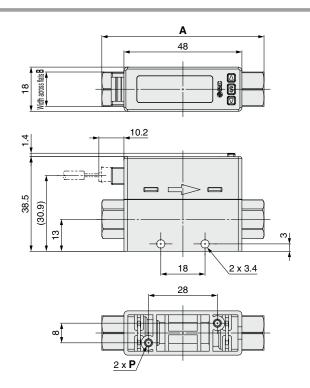
No.	Description	Material	Note					
1	Body	PPS						
2	Fitting for piping	Stainless steel 304						
3	O-ring	FKM						
4	Flow rectifier	Stainless steel 304						
5	Seal	FKM						
6	Flow rectifier	Stainless steel 304						
7	Sensor chip	Silicon						
8	Body B	PPS						
9	Printed circuit board	GE4F						

## **Dimensions**

#### PF2M□-01/02-X300



			[mm]
Model	Α	В	Р
PF2M701/702/705/710/ 725/750-01-X300	66	14	ø2.8 depth 8.4
PF2M711/721-02-X300	70	17	ø2.8 depth 6.2



# **⚠ Precautions**

Flush the piping line before when the product for the first time and after it has been replaced. Also, if piping, etc., is to be connected, flush (air blow) using this product for the first time in order to reduce the effects of the dust generated from the connection, etc. Flushing the line is also required to eliminate contamination resulting from the installation of piping lines. Therefore, be sure to flush the line before running the system. Make sure all mounting parts are secure before use.



<sup>\*</sup> There is no bypass construction for the 1 and 2 L ranges.

Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

SMC Corporation

Akihabara UDX 15F,
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# **Low Particle Generation**

# 2-Color Display **Digital Flow Switch**







0.1 to 10 L/min PF2M710-X300 0.3 to 25 L/min PF2M725-X300 0.5 to 50 L/min PF2M750-X300

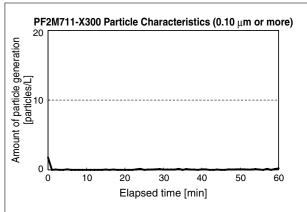


0.01 to 1 L/min PF2M701-X300 0.02 to 2 L/min PF2M702-X300 0.05 to 5 L/min PF2M705-X300



1 to 100 L/min PF2M711-X300 2 to 200 L/min PF2M721-X300

## Particle Generation **Characteristics** (Reference Data)



### Specifications

Ultrasonic cleaning	Metal parts in contact with fluid: Fitting, Mesh
Degreasing treatment	Body, O-ring
Air blow	Air blow of the fluid passage*1
Clean packaging	Antistatic bag (Double packaged)

\*1 With Class 100 air in a Class 10000 clean room

## Metal Material of Parts in Contact with Fluid: Stainless Steel 304

## <Application Example>

Flow control of a clean air blow in clean room environments



When the product is used for blowing, use caution to prevent the workpiece from being damaged by air entrained from the surrounding area.

# **IO**-Li∩k Compatible

The flow rate value and the device status can be figured out easily via the process data.

Diagnosis Over current error, Outside of rated flow range, items Accumulated flow error, Internal product malfunction

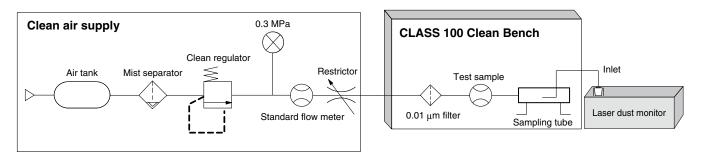
0	Applicable	Detection	Smallest				F	Rate	d flo	w ran	ige [L	/min	]			
Series	fluid	method	settable increment	0.02 0.01 0.05 <b>0.</b>	1 0.3	0.5	1	2	5	10	20	25	50	100	150	200
PF2M7-X300	Dry air N2 Ar CO2	Thermal type (MEMS)	0.001 L/min 0.01 L/min	0.01	0.1	1		2	5	10		25	50	100		
			1 L/min				Ť	2	÷	÷	i	-		100		200

PF2M7-X300



# **PF2M7-X300 Particle Generation Characteristics**

## **Measuring Method**



#### [Test Method]

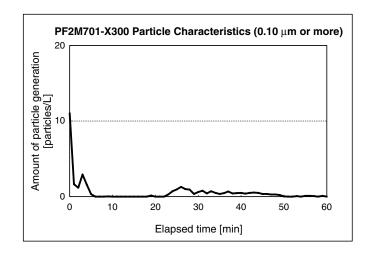
Place a sampling tube at the latter stage of the test sample and measure the number of generated particles with a laser dust monitor.

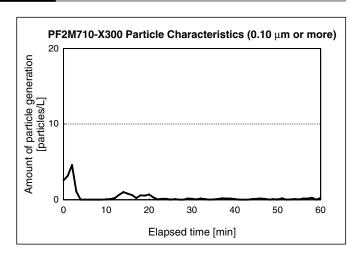
[Measuring Conditions]

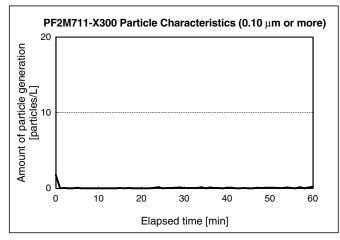
	Description	Automatic particle counter using the light scattering method		
Measuring instrument	Minimum measurable particle diameter	0.1 μm		
motrument	Suction flow rate	28 L/min		
<b>.</b>	Sampling time	1 min		
Setting conditions	Interval time	4 min		
Conditions	Sampling air flow	28 L		

<sup>\*</sup> The flow rate used during measuring is the max. rated flow of the test sample.

## **Particle Generation Characteristics (Reference Data)**







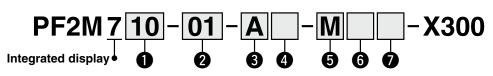
# Low Particle Generation 2-Color Display ( & c Tus

# **Digital Flow Switch**



# PF2M7-X300

## **How to Order**



## Rated flow range

01	0.01 to 1 L/min
02	0.02 to 2 L/min
05	0.05 to 5 L/min
10	0.1 to 10 L/min

25	0.3 to 25 L/min
50	0.5 to 50 L/min
11	1 to 100 L/min
21	2 to 200 L/min

## 2 Port size

Cumbal	Dort oize	Rated flow range 01 02 05 10 25 50 11 21									
Symbol	Port size	01	02	05	10	25	50	11	21		
01	Rc1/8				•		•	_	_		
02	Rc1/4	_	_	_	_	_	_				

#### 3 Output specification

OUT1	OUT2				
NPN	NPN				
PNP	PNP				
NPN	Analog 1 to 5 V ⇔ Analog 0 to 10 V*1				
NPN	Analog 4 to 20 mA				
PNP	Analog 1 to 5 V ⇔ Analog 0 to 10 V*1				
PNP	Analog 4 to 20 mA				
IO-Link/NPN/PNP	_				
IO-Link/NPN/PNP	NPN/PNP/External input				
IO-Link/NPN/PNP	Analog 1 to 5 V ⇔ Analog 0 to 10 V*1				
IO-Link/NPN/PNP	P Analog 4 to 20 mA				
	NPN PNP NPN NPN PNP PNP IO-Link/NPN/PNP IO-Link/NPN/PNP				

<sup>\*1 1</sup> to 5 V or 0 to 10 V can be selected by pressing the button. The default setting is 1 to 5 V.

## 4 Option 1

Option i					
Nil	W				
Lead wire with connector (2 m)	Lead wire with connector (2 m)				
	Connector cover (Silicone rubber)				
	10-ZS-33-F				
10-ZS-33-D					
	10-ZS-33-D +				
* Interchangeable with the	* Interchangeable with the				
existing PFM7 series	existing PFM7 series				
N	Q				
Without lead wire with connector	M12 conversion lead wire (0.1 m)				

#### 6 Unit specification

O onit specification							
	M	SI unit only*2					
	Nil	Unit selection function*3					

- \*2 Fixed unit: Instantaneous flow: L/min Accumulated flow: L
- \*3 This product is for overseas use only. (The SI unit type is provided for use in Japan in accordance with the New Measurement Act.) The unit can be changed.

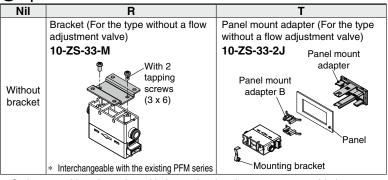
  Instantaneous flow: L/min ⇔ cfm Accumulated flow: L ⇔ ft³

## Calibration certificate\*4

• Cambration Continuate									
Nil	None								
Α	Yes								

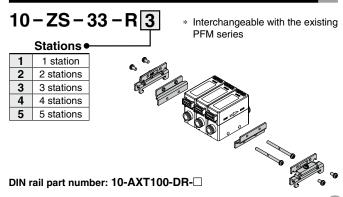
\*4 Made to order The certificate is in both English and Japanese.

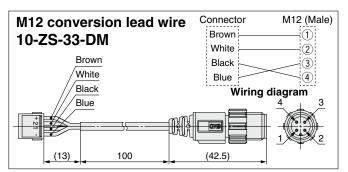
## 6 Option 2



Options are shipped together with the product but do not come assembled.

## **DIN Rail Mounting Bracket (Ordered Separately)**





## Specifications/PF2M7-X300

Refer to the **Web Catalog** for flow switch precautions. For details on the specific product precautions, refer to the "Operation Manual" on the SMC website.

	M	lodel	PF2M701-X300	PF2M702-X300	PF2M705-X300	PF2M710-X300	PF2M725-X300	PF2M750-X300	PF2M711-X300	PF2M721-X300		
ъ	Applicable fluid*1 Dry air, N2, Ar, CO2						1112000					
Fluid			(JIS B 8392-1 1.1.2 to 1.6.2, ISO 8573-1 1.1.2 to 1.6.2)									
	Fluid temperatu	<del>_</del>										
	Detection metho		Thermal type (N		0.051.5			ypass flow type		0.1.000		
	Rated flow rang		0.01 to 1	0.02 to 2	0.05 to 5	0.1 to 10	0.3 to 25	0.5 to 50 0.5 to 25	1 to 100	2 to 200		
	[L/min]	CO2	0.01 to 0.5	0.02 to 1	0.05 to 2.5	0.1 to 5 -0.5 to 10.5	0.3 to 12.5		1 to 50	2 to 100		
Flow	Set point range	Instantaneous flow [L/min] Accumulated flow [L]	0.00 to 999		0.0 to 999		-1.3 to 26.3   -2.5 to 52.5   -5 to 105   - 0 to 999999999			-10 to 210		
Ĕ	Smallest settabl		0.001	99999.99	0.010 99	999999.9		0.1	1999999	1		
	increment	Accumulated flow [L]	0.001	1	0.01	1		- 0.1	1			
		plume per pulse [L/pulse]	0.0	0.01			0.1			1		
		alue hold function*2		0.0.	Interva	s of 2 or 5 min	utes can be se	elected.		•		
	Operating press			-0.1 to 0.75 MPa								
ıre	Rated pressure					-0.07 to	0.75 MPa					
SSI	Proof pressure					1.0	MРа					
Pressure	Pressure loss				Ret	er to the "Pres	sure Loss" gra	ph.				
	Pressure charac				±5%		.35 MPa stand	lard)		-		
ā		or the switch output device				12 to 24 V				,		
Electrical		or the IO-Link device				18 to 30 V						
<u>9</u>	Current consum	nption					or less			-		
	Protection					Polarity p				1		
۸*5	Display accurac					±3% F.S ±3%						
ac	Analog output a Repeatability	iccuracy		±10/ □	S. ±1 digit (±2%			l filter is set to	0.05.6\			
Accuracy* <sup>5</sup>				±1% F.			vnen tne digita o 35°C: 25°C si		0.00 5)			
Ac	Temperature ch	aracteristics					50°C: 25°C st					
	Output type				_0,01.0	NPN/PNP or						
			Sele	ect from Hvst	eresis, Window			itput. Accumula	ated pulse out	put.		
	Output mode			, o			h output OFF		atou puloo out	<b>,</b>		
	Switch operatio	n			Selec	t from Normal	or Reversed o	utput.				
=	Max. load curre	nt				80	mA	•				
tpr	Max. applied	Standard				28 VDC (I	NPN only)					
0	voltage	IO-Link compatible				30 VDC (I						
tch	Internal voltage			NPN: 1 V or	less (Load cur				rent: 80 mA)			
Switch output	drop	IO-Link compatible	1.5 V or less (Load current: 80 mA)									
0,	Response time*	<sup>5</sup> 6	50 ms or less									
	Delay time*7		Select from 0 to 0.10 s (increment of 0.01 s), 0.1 to 1.0 s (increment of 0.1 s), 1 to 10 s (increment of 1 s),									
	Hysteresis*8		20 s, 30 s, 40 s, 50 s, or 60 s.  Variable from 0									
	Protection		Variable from 0 Short circuit protection									
	Output type	<u> </u>	Voltage outpu	t: 1 to 5 V 0 t	o 10 V (only wh			is 24 VDC)*10	Current outpu	ıt: 4 to 20 mA		
Analog output*9		Voltage output	Voltage output: 1 to 5 V, 0 to 10 V (only when the power supply voltage is 24 VDC)*10, Current output: 4 to 20 mA  Output impedance: Approx. 1 kΩ									
na	Impedance	Current output	Maximum load impedance: 600 $\Omega$ at power supply voltage of 24 V, 300 $\Omega$ at power supply voltage of 12 V									
4 O	Response time*		50 ms ±40%									
	Reference cond	ition* <sup>11</sup>	Select from Standard condition (STD) or Normal condition (NOR).									
	Display mode		Select from Instantaneous flow or Accumulated flow.									
	Unit*12	Instantaneous flow				L/min	, -					
Display		Accumulated flow	0.05 :	-0.1 to 2.1	0.0=: = =	L,		05	F. /	40		
isp	Diaminum	Instantaneous flow [L/min]	-0.05 to 1.05	-2.5 to 52.5	-5 to 105	-10 to 210						
	Display range	Zero cut-off range Accumulated flow [L]*13	0.00 to 999		±10% F.S. (Selection		ior the maxim		rate.) 1999999			
	Display	Accumulated flow [L]***	0.00 10 99	99999.88			n, 4 digits, 7 se		193333			
	Indicator LED						ut is ON (OUT					
Digits	al filter*14						s, 0.5 s, 1 s, 2					
	Enclosure				22.00111	IP		, 0 0.				
ent oc	Withstand volta	ge	1000 VAC for 1 minute between terminals and housing									
vironment esistance	Insulation resis	•	$50 \text{ M}\Omega$ or more (500 VDC measured via megohmmeter) between terminals and housing									
Environmental resistance	Operating temp	erature range		Operat	ting: 0 to 50°C,	Stored: -10 to	60°C (No con	densation or fro	eezing)			
	Operating humi	dity range	Operating/Stored: 35 to 85% RH (No condensation or freezing)									
Stand			CE marking (EMC Directive, RoHS Directive), UL (CSA)									
Piping* <sup>15</sup>		n Screw-in (Rc)	01 (Rc1/8) 02 (Rc1/4)							Rc1/4)		
	Piping entry dir					Stra	<u> </u>					
Main	· ·	s in contact with fluid					teel 304, Si, A	u, GE4F				
		Screw-in			60	-	E a		72	2 g		
Weight	Lead wire					+3:						
Neì	Bracket Panel mount ad	anter				+2						
_	DIN rail mount au	<u>.</u>				+1:						
Clear	nliness class (ISC	<u>v</u>										
ul	0.000 (100		Class 4									



# Low Particle Generation 2-Color Display Digital Flow Switch $PF2M7 ext{-}X300$

- \*1 Refer to the "Recommended pneumatic circuit examples" on page 4.
- \*2 When using the accumulated value hold function, use the operating conditions to calculate the product life, and do not exceed it. The maximum access limit of the memory device is 3.7 million times. If the product is operated 24 hours per day, the product life will be as follows:
  - 5 min interval: life is calculated as 5 min x 3.7 million = 18.5 million min = 35 years
  - 2 min interval: life is calculated as 2 min x 3.7 million = 7.4 million min = 14 years
- \*3 Negative pressure indicates the pressure value on the IN side (inlet side).
- \*4 When multiple products are installed closely, the upper limit of the power supply voltage is 24 VDC.
- \*5 The accuracy value is based on dry air as a fluid. For other fluids, it is a reference value.
- \*6 Value when the digital filter is set at 0.05 s
- \*7 The time from when the instantaneous flow reaches the set value to when the switch output operates can be set.
- \*8 If the flow fluctuates around the set value, the hysteresis must be set to a value more than the fluctuating width. Otherwise, chattering will occur.

- \*9 When using a product with an analog output
- \*10 When selecting 0 to 10 V, refer to the analog output graph for the allowable load current.
- \*11 Standard condition (STD): 20 [°C], 101.3 [kPa] (Absolute pressure), 65 [% RH] (The flow rate given in the specifications is the value under standard conditions.)
  - Normal condition (NOR): 0 [°C], 101.3 [kPa] (Absolute pressure), 0 [% RH]
- \*12 Setting is only possible for models with the unit selection function.
- \*13 Power value is displayed for accumulated flow. The first 4 digits of the measurement value are always displayed.
- \*14 The time for the digital filter can be set to the sensor input. The response time indicates when the set value is 90% in relation to the step input.
- \*15 Some piping conditions may have negative effects on the flow accuracy.
- \* Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

#### Communication Specifications (IO-Link mode)

IO-Link type	Tications (IO-Link mode)	evice						
IO-Link version	V1.1							
Communication speed	COM2 (38.4 kbps)							
Minimum cycle time		4 ms						
Process data length	Input data: 4 bytes	s, Output data: 0 byte						
On request data communication		Yes						
Data storage function		Yes						
Event function		Yes						
Vendor ID		0 x 0083)						
Device ID	PF2M701-□-L□-□□-X300 : 0 x 00016D (365)         PF2M701-□-L2□-□□-X300: 0 x 00016E (366)         PF2M701-□-L3□-□□-X300: 0 x 00016F (367)         PF2M701-□-L4□-□□-X300: 0 x 000170 (368)         PF2M702-□-L□-□□-X300: 0 x 000171 (369)         PF2M702-□-L2□-□□-X300: 0 x 000172 (370)         PF2M702-□-L3□-□□-X300: 0 x 000173 (371)         PF2M702-□-L4□-□□-X300: 0 x 000174 (372)         PF2M705-□-L□-□□-X300: 0 x 000175 (373)         PF2M705-□-L2□-□□-X300: 0 x 000176 (374)         PF2M705-□-L4□-□□-X300: 0 x 000177 (375)         PF2M705-□-L4□-□□-X300: 0 x 000178 (376)         PF2M710-□-L□-□□-X300: 0 x 000178 (377)         PF2M710-□-L2□-□□-X300: 0 x 00017B (379)         PF2M710-□-L4□-□□-X300: 0 x 00017C (380)	PF2M725L						

#### **Process Data**

Bit offset	Item	Note					
0	OUT1 output	0: OFF 1: ON					
1	OUT2 output	0: OFF 1: ON					
8	Diagnosis (flow rate)	0: Within range 1: Out of range (HHH/LLL)					
14	Fixed output	0: Normal output 1: Fixed output					
15	Diagnosis (error)	0: Error not generated 1: Error generated					
16 to 31	Measured flow rate value	Signed 16 bit					

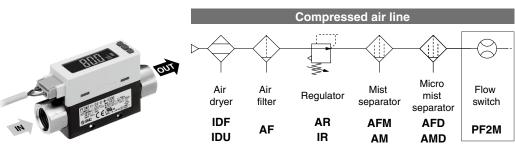
Diagnosis items

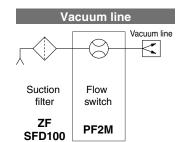
Bit offset	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16
Item	Measured flow rate value (PD)															
Bit offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Item	Error	Fixed	Reservation					Flow rate			Reser	vation			OUT2	OUT1
	Diagnosis Output						Diagnosis							Switch	output	



# PF2M7-X300

## **Recommended Pneumatic Circuit Examples**





<sup>\*</sup> Recommended air quality class: JIS B 8392-1 1.1.2 to 1.6.2 (ISO 8753-1 1.1.2 to 1.6.2)

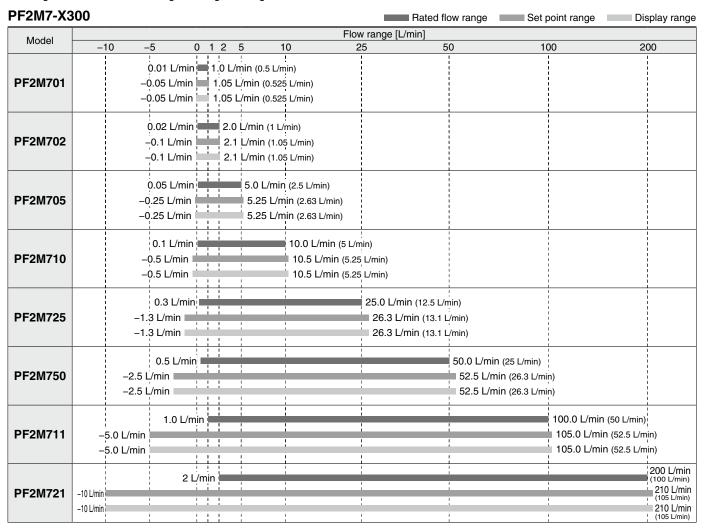
## Set Point Range and Rated Flow Range

#### Set the flow rate within the rated flow range.

The set point range is the range of flow rate that can be set in the switch.

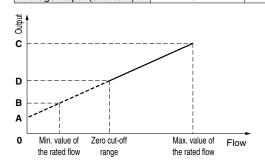
The rated flow range is the range that satisfies the switch specifications (accuracy, linearity, etc.).

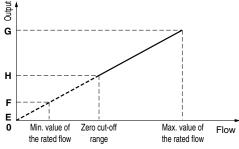
It is possible to set a value outside of the rated flow range if it is within the set point range, however, the satisfaction of specifications can not be guaranteed. The flow range if using CO<sub>2</sub> is given in brackets.



## Flow/Analog Output

_		_		
	Α	PF2M701/02/05 /10/50/11/21-X300	PF2M725-X300	С
Voltage output (1 to 5 V)	1 V	1.04 V	1.05 V	5 V
Current output (4 to 20 mA)	4 mA	4.16 mA	4.19 mA	20 mA
	E	PF2M701/02/05 /10/50/11/21-X300	PF2M725-X300	G





- \*1 The analog output current from the connected equipment should be 20 μA or less when selecting 0 to 10 V.
  - When 20  $\mu$ A or more current flows, it is possible that the accuracy is not satisfied at less than or equal to 0.5 V.
- D or H fluctuates depending on the setting of the zero cut-off function.

When the zero cut-off function is set to "0," the flow rate display value starts from 0 L/min., but in conditions other than horizontal installation and supply pressure of 0.35 MPa, the output may not be 0 L/min.



# PF2M7-X300

## **Internal Circuits and Wiring Examples**

#### NPN + NPN output type PF2M7□□-□-A□-□□□-X300

Brown DC (+)

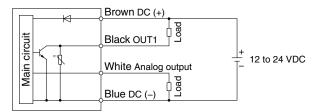
Black OUT1

White OUT2

Blue DC (-)

Max. applied voltage: 28 V, Max. load current: 80 mA, Internal voltage drop: 1 V or less

## NPN + Analog output type



Max. applied voltage: 28 V, Max. load current: 80 mA,

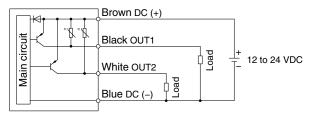
Internal voltage drop: 1 V or less

C: Analog output: 1 to 5 V or 0 to 10 V can be selected. Output impedance: 1  $k\Omega$ 

D: Analog output: 4 to 20 mA Load impedance: 50 to 600 Ω

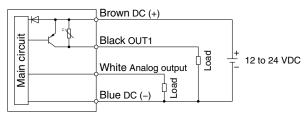
## PNP + PNP output type

PF2M7 -- -B -- -- -- -- -- -- -- -- X300



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

## PNP + Analog output type



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

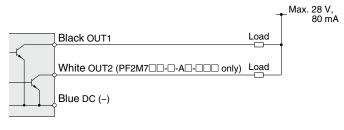
E: Analog output: 1 to 5 V or 0 to 10 V can be selected.

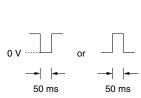
Output impedance: 1 k $\Omega$  F: Analog output: 4 to 20 mA Load impedance: 50 to 600  $\Omega$ 

#### Accumulated pulse output wiring examples

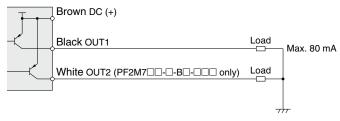
NPN + NPN output type

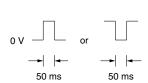
NPN + Analog output type





PNP + PNP output type
PF2M7□□-□-B□-□□□-X300

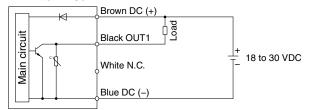




## **Internal Circuits and Wiring Examples**

### PF2M7 ---L ---X300

#### NPN output type

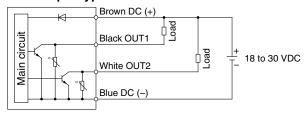


Max. applied voltage: 30 V, Max. load current: 80 mA,

Internal voltage drop: 1.5 V or less

## 

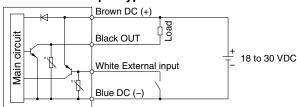
#### NPN 2 output type



Max. applied voltage: 30 V, Max. load current: 80 mA,

Internal voltage drop: 1.5 V or less

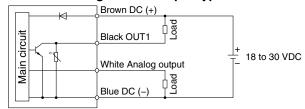
#### NPN + External input type



Max. applied voltage: 30 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PF2M7 -- -- L3/4 -- -- -- X300

#### L3: NPN + Analog voltage output type L4: NPN + Analog current output type



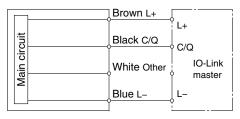
Max. applied voltage: 30 V, Max. load current: 80 mA,

Internal voltage drop: 1.5 V or less

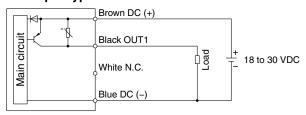
L3: Analog output: 1 to 5 V or 0 to 10 V can be selected.

Output impedance: 1 k $\Omega$  L4: Analog output: 4 to 20 mA Load impedance: 50 to 600  $\Omega$ 

#### When used as an IO-Link device

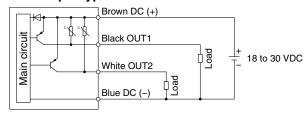


#### PNP output type



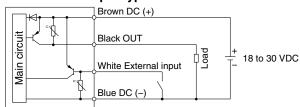
Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PNP 2 output type



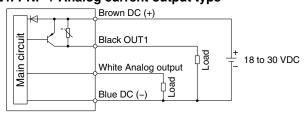
Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PNP + External input type



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### L3: PNP + Analog voltage output type L4: PNP + Analog current output type



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

L3 : Analog output: 1 to 5 V or 0 to 10 V can be selected.

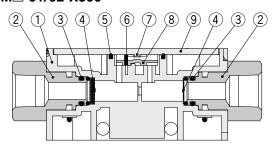
Output impedance: 1 k $\Omega$  L4: Analog output: 4 to 20 mA Load impedance: 50 to 600  $\Omega$ 



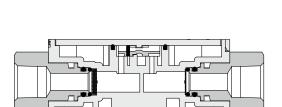


## **Construction: Parts in Contact with Fluid**

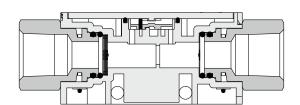
#### PF2M□-01/02-X300



PF2M705/710/725/750-01-X300



PF2M701/702-01-X300



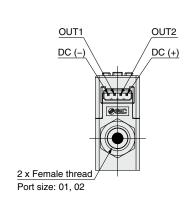
PF2M711/721-02-X300

#### **Component Parts**

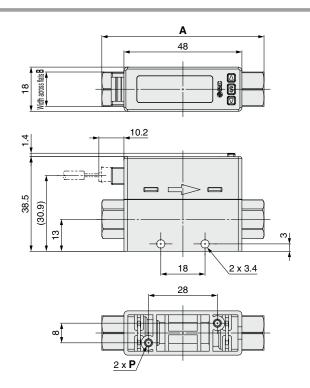
	pononii i unio							
No.	Description	Material	Note					
1	Body	PPS						
2	Fitting for piping	Stainless steel 304						
3	O-ring	FKM						
4	Flow rectifier	Stainless steel 304						
5	Seal	FKM						
6	Flow rectifier	Stainless steel 304						
7	Sensor chip	Silicon						
8	Body B	PPS						
9	Printed circuit board	GE4F						

## **Dimensions**

#### PF2M□-01/02-X300



			[mm]
Model	Α	В	Р
PF2M701/702/705/710/ 725/750-01-X300	66	14	ø2.8 depth 8.4
PF2M711/721-02-X300	70	17	ø2.8 depth 6.2



# **⚠ Precautions**

Flush the piping line before when the product for the first time and after it has been replaced. Also, if piping, etc., is to be connected, flush (air blow) using this product for the first time in order to reduce the effects of the dust generated from the connection, etc. Flushing the line is also required to eliminate contamination resulting from the installation of piping lines. Therefore, be sure to flush the line before running the system. Make sure all mounting parts are secure before use.



<sup>\*</sup> There is no bypass construction for the 1 and 2 L ranges.

Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

SMC Corporation

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